

BHARATHIDASAN UNIVERSITY

Tiruchirappalli- 620024 Tamil Nadu, India.

Programme: M.Sc. Statistics

Course Title: Operations research

Course Code: 23ST01UEC

Unit-I

Linear programming problems

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Introduction to operations Research.

Ovigin:

Operation Research came into existence and gained prominence during the world war in British with the establishment of team of Scientists to study the strategic and tactical problems of various military operations

By applying in the fields of Industry, track,
Agriculture, planning etc., it is also equally useful for irrigation/
Agriculture, administrators etc..

The use of operational Research has no limited to Britain only. India was one of the few first Countries who started using O.R Regional Research Lab located at Hyderabad cluring 1949.

At the Same time one more unit was set up in défence Science Lab. In 1955, Operations Research Society of India was formed

Today, O-R became a professional discipline and studied as a popular Subject in management Institutes.

Definition !

means some action applied in any area of interest and research imply some organized process of getting and analyzing Information.

* 0.R 18 a Scientific method of providing executive deportments with a quantitative analytical and objective basis for decisions.

* CR is the application of Scientific methods, techniques & tools to problems involving the operations of System as to Provide these in Control of the operations with optimum Solution.

* 0.k is a management activity pursued in a complementary ways, one that by free and bold exercise of common sense untrammeted by any routine & other half by application of pre-created method & techniques.

Advantages of operations Research!

- * It helps olecision maker to take better and quick clecisions. To evaluate the riskes & results of all the alternate olecisions. So it improves the quality of decisions & make effective.
- * It helps in preparing festure managers, as it Provides in depth knowledge about a particular action.
- * O.R. develop models, which provide logical & Systematic approach for understanding solving and Controlling a problem.
- It helps users in optimum use of resources for examples; Linear programming techniques in O.R. Suggest must effective methods and efficient ways of optimality.
- * It helps . Suggest alternative solutions for the Same optimum profit if the management counts so. Limitations of O.R:
- * Model is abstraction of real life situations and not the reality.
- * Assumptions need to be made about the nortune and the importance of some factors in order to construct on o.k model.
- * Nationally of any model with regard to Corresponding operations can only be resilied by Carrying out the experiments and observing relevant data.

- d'scipline.
- number of computation for Such problems which discoverage small companies and other organisation.

Scope of O.R : A summalist a limit of the

- 1) In Agriculture: with the explosion of population and consequent shortage of food, every country is facing the problem of optimum allocation of land into various crops in accordance with the climate Condition.
- have been used for Defence operations with the aim of obtaining maximum gain with minimum effects.
- 3) In finance! In these medean times, government of every country as every enganisation evants to introduce such type of planning / policies regarding their finance and accounting which optimize capital investment, determine optimal replacement strategies, apply cash flow analysis for lang range capital investments, formulate eredict policies, credit risk.
- face many problems like production selection, formulation of competitive & distribution strategies selection of activertising media with respect to east & time. finding the optimal no of salesman finding optimum time to launch a product.
- to make selection of personnel on minimum sellary. It needs to find the best Combination of avorkers in different eategories with respect to Costs, skills; age and no. of jobs. It also needs to frame reconstraint policies, assign jobs to machines or workers.

6) In IIC: OR Techniques can be fouitfully applied in 110 offices as it enables the policy makers to decide the premium rates for various modes of policies.

7) In Research & Development : In delemination of the areas of concentration of research and development. It also helps in project selection.

Methodology of operations Research!

Formula the problem Constant a mathematical model Acquire the Input data
Derive the Solution from the model to the model and individue the model and is Establish Control over the solution Impliment the final Research.

Application of operations Research:

operations Research, has Successfully entered many different areas of a research in defence, Grovernment, Bervice organization and industry.

Some applications of operations research in the functional area of management.

- * Finance; Budjecting and Investment. Harris & Maroketing lasan from

 - the Marie of Distoibution
- * Purchasing, procurement. & Explanation (a a) Lie de Personnel.

 - * Production
 - of Research and Development.

9 1 mo blones 600

Definition ! .

Linear programming 18 a dechnique point determining an optimum Schedule of Inderelependents outlivities in view of the available resources.

Linear programming is a method of optimizing operations with some constraints.

The main objective of linear programming is to maximize or minimize the numerical Value.

Mathematical formulation of the problem:

The procedure of formulation of LPP 13 as follows:

Step:01

Study the given situation to find the key decision to be made.

8tep: 02

Rep: 02

R

Step:03
State the feasible alternatives which generally are x; >0, + j=1,2,--

Identify the Constraints in the problem and express them as linear inequalities or equations; left handside, of which one tinear function of the olecision Variables.

8tep 105 Identify the objective function and express if as a linear function of the olecision variables. Gienoral linear programming problem: morning propolemis

The linear programming problem involving more than two values may be expressed how follows with it

maximize (or) minimize.

 $Z = C_1 x_1 + C_2 x_2 + \dots + C_n x_n$

Subject to Constraints

 $a_{11} x_1 + a_{10} x_2 + \dots + a_{1n} x_n \leq (or) = (or) \geq b_1$ $a_{21} x_1 + a_{22} x_2 + \dots + a_{2n} x_n \leq (or) = (or) \geq b_2$

 $Q_{m,\alpha}$, $+Q_{m_2}\alpha_2 + - - + Q_{mn} q_n \leq (or) = (or) \geq b_m$. and the non-negativity restanctions.

cohere all c's, b's, a's once known constants.

Definitions 1.

Solutions:

a contraints of the linear programming problems is Called its solution.

Feasible Solution!

Any solution to a linear programming problem which satisfies the non-negativity restriction of the linear programming problems is called its feasible solution. optimum solution!

Any feasible solution which optimize the objective function of LPP is called its optimum solution for optimal solution.

Slack Woolables: - brabacks all to soitalestrophiles

If the Constraints of the general upp be e Early x; < bi (i=1,2 - k) -

Then the non-negative vaniables si exhich are introduce Convert the inequalities.

(i) to the equalities

 $\sum_{i=1}^{n} a_{ij} x_{ij} + S_{i} = b_{i} (i=1,2...k)$

slock variables. called

Surplus Variables!

the Constraints of a generally LPP be $\sum_{j=1}^{n} a_{ij} x_{j} \ge b_{i} (i=1,2...k)$

Then the non-negative variables 3; which are introduce to convert the inequalities (i) to the equalities

5 aigns-Si = bi (i=1,2 - k)

are called Surplus Variables.

The Standard form:

The general LPP is of the form maximize $Z = C_1 x_1 + C_2 x_2 + \cdots + C_n x_n$ Subject to Constraints $a_n x_1 + a_n x_2 + \cdots + a_{1n} x_n = b_1$

 $a_{21}x_1 + a_{22}x_2 + \dots + a_{2n}x_n = b_2$

amin, taming + - ... taminan = bin

and

 $\chi_1, \chi_2, \ldots, \chi_n \geq 0$.

Characteristics of the Standard form !-

- + The objective function is maximization type.
- * All constraints are expressed as equation.
- # RHS of each Constraints are non-negative.
- * All variables are non-negative.

Note:

The minimization of a function flow is equivalent to the maximization of the negative expression of these temotion.

Min f(x) = -Max [F(x)] restolant only mix Min z = - Mana [- z]

For example,

Min z = C17, +C29/2 Max (-z) = -C, x, - C2 N2. satisfages all of (i) satisfagen of the service of

Problem: 01 A manufacture produces two types of models M, and M2 Each model of the type M, requires 4 hours of grainding and a hours of polishing where as each model of type Mo requires a hours of grainding and 5 hours of polishing. The manufactures have a grainders and a polichers. Each gainder coorks to hours a week and each polichers works for bo hours a week. profit an M, model is Rs. 3 and model M. & Rs. 1. conatever the produced in a week is sold in the market. How should the manufacture. allocate his production capacity to the two types of models so that he may als make the maximum profit in a week?

. ! bollow less port

Solution! -

! holf Decision propiables not privide to anti-month

Let x1 and x2 be the no of units of M, and M2 model objective function:

Since the profit an both the models one given we have to maximise the profit viz

man z = 3x, +4x2.

Constraints:

There are two Constraints one for grainding and the other for polishing No. of has available an each grainder for one week is 40 hrs. There are two grainders.

Hence the manufactures closs not have more than 2xA0 = 80 has of gaminaling.

M, requires 4 has of grinding and M2 requires 2 has of grinding

The gainding grainding constraints is given by,

47, + 27, 4 80

Since those one 3 polishers the available time for Polishing in a coeek is given by 3 x 60 = 180.

M, requires a hos of polishing and M2 requires to hos of polishing.

Hence coe have

2n, +mn, 180

Finally uge home

man 2 = 3n, +4 x2

Subject to Constraints.

 $47. + 27. \leq 80$ — 0 $27. + 57. \leq 180$ — 0

 $x_1, x_2 \geq 0$

Graphical method ! -

Procedure of Solving LPP sobjegraphical method!

Step 201

Consider each inequality constraints as equations. 8tep:02.

plot each equation on the graph as reach will geometrically represents a straight line.

Step 103

Mark the region. If the inequality Constraints

Corresponding to that line is & then the region below the line typing in the first quadrant shaded. For the inequality constraints & the region above the line in the first quadrant is shaded the points lying in Common region will satisfied all the constraints simultaneously. The Common region thus obtained is called the feasible region.

Step:04

Assign an orbitary Value Say o for the objective functions.

Step : 05

Draw the storaight line to represents the objective functions with the orbitary value.

Step : 06

Stretch the objective function line till the extreme points of the feasible region. In the maximization case this line will stop for these from the origin and passing through at least one corner of the feasible region.

8tep : 07

Find the co-ordinates of the extream points selected in step 6 and find the maximum or minimum value of z.

GIRAPHICAL METHOD

Problem: 01

Solve the following LPP by graphical method Minimize z = 20x, t, 10x2

Subject to
$$x_1 + 2x_2 \le 40$$
 constants! $3x_1 + x_2 \ge 30$ $4x_1 + 3x_2 \ge 60$ $x_1, x_2 \ge 0$

Soln !-

Griven
$$Z = 20\%, + 10\%_2$$
.
 $\%, + 2\%_2 = 40$

Put 21, =0

$$2x_2 = 40$$
$$x_2 = 20$$

χ,	0	40
3 (2	80	O

Put x2 =0

$$x_1 = 40$$

Put
$$x_1 = 0$$

$$x_2 = 30$$

Put
$$n_2 = 0$$
 of - ere $(-1)^{n_1}$ <- $(-1)^n$

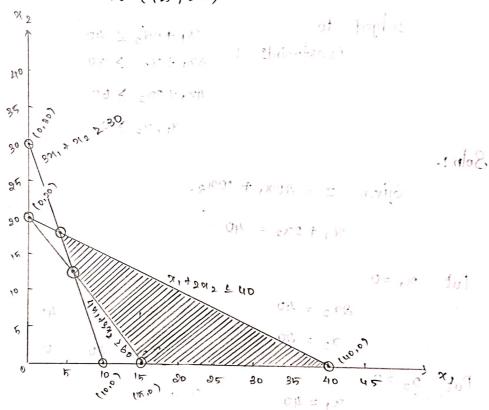
$$9x_1 = 90$$

$$x_1 = 10$$

	ペ 1	0	ল	
٠,	×2	1,20	0	

10 : instract

Point (15,20)



Sub a=4 in 1)
orthogen to sular munican sit boil (3) 242 = 40 constants 4: 1 x = 41. x2 = 18 (1 = 2) + 1)0 34, +84, €94 Point c (4,18) 2 2 00 + , 2001

5x1 = 9.0 1 1 1 1 1 - 2011

x1 = 6 1 = ert, r

3x1 + x2 = 30 HE = SELT 6 [X 0]

18 + ×2 = 30

22 = 12 0 cm fut 1 .0=10 fut Point D (6,12)

Corner points value of the Z = 20x,+10x2. 300 A (15,0) 400 B (40,0) 260 e (4,18) D(6,12)

000 m ful 000 x full minimum value of z occurre at D(6,12) optimal the optional solution is !. Hence

8 8 X

13

As exp, m 2-0

112 - 12

Find the maximum Value of z = 5x, + 7x2

Subject to constraints 2112, 4.

$$x_1, x_2 \geq 0$$
.

Giren.

3

Put
$$x_1 = 0$$
 Put $x_2 = 0$

$$x_1 \leq x_1$$

Point Parish V String remod 2 = 20x, 110x2.

	х,	0	·43
4	X ₂	4	0

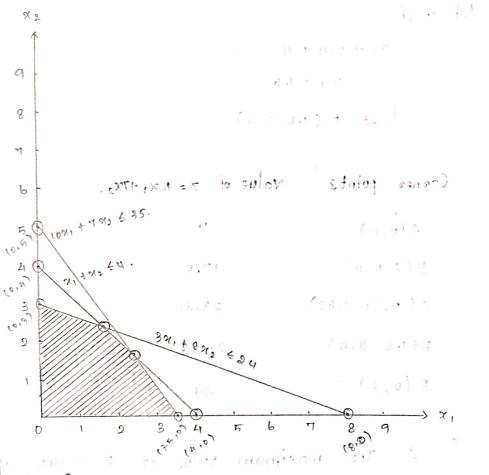
Put
$$x_1 = 0$$
 Put $x_2 = 0$
 $8x_2 = 24$
 $2x_1 = 24$
 $2x_2 = 3$
 $3x_1 = 24$
 $3x_1 = 24$
 $3x_1 = 24$

Point (8,3) (= = 1)

χ,	0	8
ж ₂	3	0

Point (3.5, 5.)

α_1	D	3.5
712	5	ð



To find c, D

Carrett C

$$\chi_1 + 1.67 = 4$$

Point (2.33, 1.67)

$$3x_{1} + 3x_{2} = 12$$

$$3x_{1} + 8x_{2} = 24$$

$$-5x_{2} = -12$$

$$x_{2} = 8.4$$

Sub in (1)

$$x_1 + 2.4 = 4$$

 $x_1 = 1.6$
Point D (1.6, 2.4)

Coanea bojuts	Value of $z = 5x_1 + 7x_2$.
A (0,0)	ס
B(3.5,0)	17.5
c(2.93,1.67)	23.34
D(1.6, 2.4)	24 ·8
Elor3)	21

2. The maximum value of z occurs at D(1.6, 2.4)

Hence the optional optimal solution is:

(1 × 10 = × 10 × 10 10 0 = 40 = 65 = 65 = 65 = 65

16.1 = 1.61

the optificial Vaniables are introduced for the limited purpose of obtaining an initial solution when constraints of the type > or =.

Defn !-

when we use surplus variables to convert inequilities into equations. Then to obtain basic matrix as identity matrix, we used artificial variable in each constraints.

The Summary of the extra variables to be added in the given upp to convert it into standard form is given in the following table!

Type of Constraints	Extra Variable	operation	coefficient of in the object	extra Variable The functions
rlian of footing	ें भार पर मैंब	Enailsiels.a	Maxiz	Min.z
۷	Slack Vortable	ordded	nalysti Poldieni) n	D
The continue	Surplus Variable	8ubtracted	0	О
e lizozi il 1	on Hficial Monlable	aclded	_ M	+M
=	Artificial Vomicible	oiclded	-M	+M

Basic Feasible Solution!

A fecisible Solution to a general LPP which is also basic Solution, i.e., all basic Variables assume non-negative values is called basic feasible Solution.

Crenerally, basic feasible solutions are of two types!

A basic solution to the system of equations is called degenerate if one or more of the basic Variables become equal to zero.

ii) Non-degenerale Basic Fecisible solution:

A basic solution is called non-degenerate if values of m basic Variables are non-zero and positive. optimal Basic Feasible solution:

Any basic feasible solution which optimize (maximize or minimize) the objective function of a general LPP is called optimal basic feasible solution.

Unbounded Solution 1.

A Solution which can increase or alecrease the value of the objective function of an LPP inclefinitely is said to be an unbounded solution.

Feasible Region!.

non-negative restrictions of an IPP is called feasible region.

Infeasible Region! - believe states abole

The region Common to all constraints in which all the decision variables are regartive is called infeasible region.

Convex Region L.

If the line Segment poining any two arbitrary points of the region lies entirely corthin the region, then this region is said to be convex region.

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Simplex method!

Terminology and Notations !-

The general form of an LPP is given below!

Max. z = C.x

Subject to An = b, 2(20

cohere.

and

mioulant ,

daine zea

$$A = \left[\alpha_{ij}\right]_{m \times N}, \quad \alpha = \left(\alpha_{i}, \alpha_{2}, \dots, \alpha_{n}, \dots, \alpha_{N}\right)_{N \times 1}$$

$$\mathbb{C} = \left(C_1, C_2, \dots, C_n, 0, 0, \dots, 0 \right)_{1 \times N}$$

b = [b1, b2, -- bm] mx1

Now, different Symbolic representation is given in the following table:

П				· ·
	S.No	Name	Representation	Description
	eil-iona	Boisic moltrix	B= {\beta_1, \beta_2 \beta_m}	A non-Singular Submortaix B of Doder mxn whose column vectors are m no of linearly independent Columns Selected from A.
	a. Wisies	Basic Vamables	XBI, XB2 Hour XB2	The Variable Corresponding to B1, B2, Bm cree Called borsic Variables.
	3.	Basic Feasible Bolution	XB=B-1.b	
	4.	Non-basic Variables	x _{Bm;} i>m	The Variables, other than basic, are called non-basic variables.
	sit o	ecefficient of basic variables	CB: in = 1 to m stational of a = a / m	corresponding to any xB, CB will represent the row vector containing the Constants
3	Tinis	Initial sal	- mrot sldnt xx	gale CB, JCB CBm?

table as given below.

Simplex Algorithm !-

To find the optimal solution of the given linear programming problem, we use the following steps:

Step:01

Crereval Steps!

- (i) If the given problem is of minimization, first convert it into the maximization problem by multiplying both sides of the objective function by -1 and put $-z=z^*$. Remember that if v is the maximum value of z^* then -v will be the minimum value of z.
- (ii) The RHS of each of the constraints should be non-negative. If there is any constraints for which bi is negative then multiply this constraints by -1 to convert it into positive values.

Step : 02

Check cohether all bi(i=1,2,...m) are positive. If any bi is negative then multiply the inequalition of the Constraint by -1 80 as to get all bi to be positive. Step:03

Express the problem in standard form by introducing slack/ surplus Variables to convert the inequality constraints into equations.

Step!04

obtain an initial basic feasible solution to the problem in the form $X_B = B^{-1}b$ and put it in the first column of the simplex table. Form the initial simplex table as given below.

Step : on the stand of the work post off.

relation $z_j - C_j = C_B(Q_j - C_j)$ Examine the Sign of $z_j - C_j$.

(i) If all $z_j - c_j \ge 0$, then the initial basic feasible solution.

Step das the 80 without one zitcizo, other oppoceed at a next

and of nothind the entering variable (1.e), key column)

The most negative of them. Let it be $Z_{\tau}-C_{\tau}$ for some. $j=\tau$.

This gives the entering Variable: X_{τ} and is inclicated by an arrow at the bottom of the σ th column. If there are more than one Variables having the same most negative $Z_{\tau}-C_{\tau}$ then any one of them can be selected arbitrarily as the entering Variable.

unbounded solutionite the option up then there is an

(ii) It atteast one dis > 0 (i=1,2...m) then the Corresponding vector xx enters the basis

(To find the leaving Naviable or key row).

If the minimum of these ratios be XB: /akr, then choose the variable Xk to leave the basis called the key row and the element at the intersection of key row and key column is called the key element.

Step:08

and introducing the entering. Variable enlong with the associated value under CB Column. Convert the leading element to unity by dividing the key equation by the key element and oils other elements in its column to zero by using Gauss Elimination on the formula.

to zero py asing one product of elements in Product of elements in Product of elements in keyrow and icolumn systems term and soft private additional key element.

either an optimum solution is obtained on there is an inclication of unbounded a Solution in Solution

(ii) the affect one only so (i=1,2 ... in) the fact of the basis

Operations Research:

Developed clusing I evostel evers.

Finding the optimal Solution for a given problem.

Linear programming Models (LP)

- * Bisaphical method.
- * Simplex method
- * Duality method
- * Assignment problems
- or Transportation problems. 112 = con

(0,11)

Example : -

A furniture cleater deals in two items viz, tables and chairs. He has \$\frac{7}{10,000}\$ to invest and a space to store almost 60 pieces. A table easts him \$\frac{7}{200}\$ and a chair of \$\frac{7}{200}\$.

The can Sell a table at profit of \$\frac{7}{2}\$ so and a chair at a profit of \$\frac{7}{2}\$ so and a chair at a profit of \$\frac{7}{2}\$ so and it has that he buys. Formulate the problem as an Ipp, so that he can maximize profit.

30/n:-

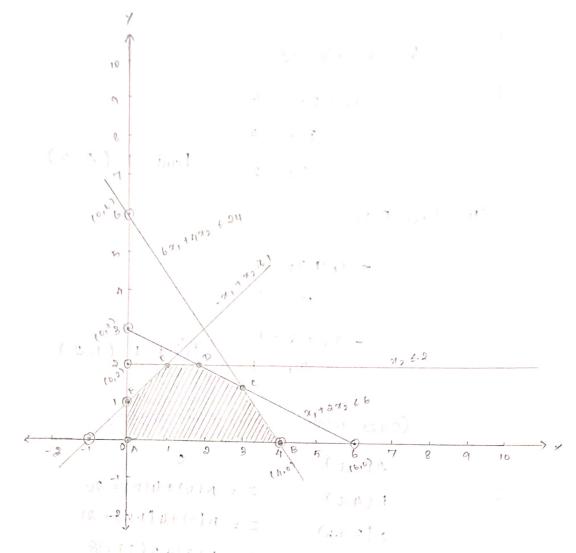
max $z = 50x_1 + 15x_2$ (Decision Variable $x_1 & x_2$)

Constraints: $500x_1 + 200x_2 & 100000 (5x_1 + 2x_2 & 100)$ $x_1 + x_2 & 60$ $x_1, x_2 & 0$

or hat or the

(8,99

```
Maximize Z = 5x1+4x2
                  (3)
                                                    Subject to Constrain bx, +41x2 < 24
                                                                                                                                                                                                           x1 +2x2 = 6
                                                                                          Theca proportion of the
                                                         Given that,
                                                                                                                                                                                                               . Collan Imilyoold +
                                                                                                                  Z = 17x, +47/2
                                                                                                                                                                                                                             Leading admit a
                                                                                                               \Rightarrow 6x, + A n_2 = 34
                                                                                                                                                                                        put one = promot -
                                                                                                   Put x_1 = 0
                                                                                                                       4×2=24 Condition Garis Ry of condition
                                                                                                                              212 = 6
                                                                                                                                                                                                                                          21 = 4
 and in the contract cost of the property of t
  of to putoon population of put size on a soring of the
  the constant of puffe de exerto and a collection
the last the nx2 = 3 at tol (610) at 5 to the
 is trys. Fermulate the problem as (E. 1, 0 1, 50 That to can
                                                                                                         \Rightarrow -x_1 + x_2 = 1 \qquad \text{Sing on an}
                                                                                                                           Put 21, =0 Put 21, =0
 \frac{1}{200} = \frac{1}
                                                                                                                                                   x2 = 2.
                                                                                                                                            Put 21 = 0
                                                                                                                                                   [10,2)
```



Find C!-To

$$(3)_{x,2} \longrightarrow 3x_1 + 4x_2 = 18.$$

$$\chi_1 = 3$$

Sub
$$\alpha_1$$
 in eqn \mathfrak{O}

$$6(3) + 4(x_2) = 24$$

$$x_2 = \frac{3}{2}$$
 Point e (3,1.5)

To find D!

$$x_1 = Q$$

$$2x_2 = 4$$

$$x_2 = 2.$$
Point D (2,2)

find E !. TO

$$-x_1 + x_2 = 1$$

$$x_2 = 2$$

$$-x_1 + 2 = 1$$

$$x_1 = 1$$
Point E (1,2)

Cooner point	$Maxz = 5x_1 + 4x_2$
A(0,0)	0
B(4,0)	z = 5(a)+4(0) = 80
c (3,1.5)	Z = 5(3)+4(1.5)=21
D(2,2)	z = 5(a)+4(a)=18
	Z = 5(1) + 4(2) = 13
E (112)	z = 15(0) +4(1) =41
F (0,1)	2 = 0xxx+,xx <===0

The optimal Solution is
$$x_1 = 3$$
, $x_2 = 1.5$

$$z = 21$$

$$z = 21$$

$$7 = 81.$$

$$3 = 81.$$

$$48 = (8)$$

$$48$$

$$48$$

Subject to Constrains, 200%, + 100
$$x_2 \ge 41000$$

Gilven that,

$$2 = 4x_1 + 3x_2$$

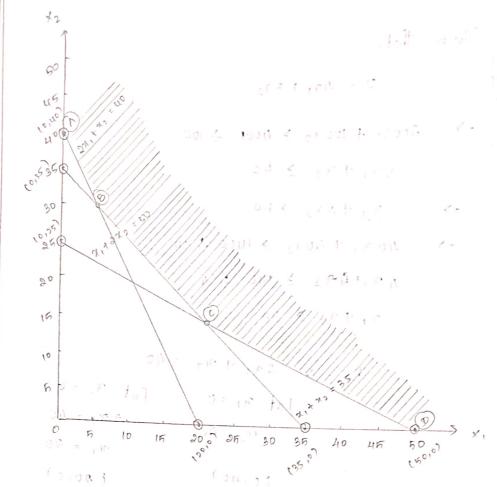
$$\alpha_2 = 40$$
 $2\alpha_1 = 40$

$$\chi_a = 20$$

$$(38.3) = f_{11} = 35$$

$$(3) \rightarrow (3) + (3) = 35$$

30 2 50 1. 1X



To Find B !.

$$2x_1 + x_2 = 40$$

$$2x_1 + x_2 = 35$$

$$3x_1 + x_2 = 35$$

$$3x_1 + x_2 = 35$$

$$3x_1 + x_2 = 35$$

$$5 + x_2 = 35$$

$$5 + x_2 = 35$$

$$65, 30$$

To Find C 1.

$$\begin{array}{c} (2.38) \\ \chi_1 + 3\chi_2 = 50 \end{array}$$

$$\begin{array}{c} \chi_1 + \chi_2 = 35 \\ \hline \\ \chi_3 = 15 \end{array}$$

$$x_1 + x_2 = 95$$

$$x_1 + 15 = 35$$

Corner points	$Min z = 4x_1 + 3x_2.$
A (0,40)	2 (0=4(0)+3(40)=120
B (B, 30)	z = 4(5) + 3(30) = 110
c (20,15)	Z = 4(20)+3(1F) = 12F
D(80,0)	z = 4(50) + 3(0) = 200

- . The minimum value of z obtained at B(B, 30)
- . The optimal Solution is x,= 5, x = 30 . Z = 110.

Homewoork

9

Max
$$z = 4x_1 + x_2$$

Subject to Constraints
 $x_1 + x_2 \leq 50$
 $3x_1 + x_2 \leq 90$
 $x_1, x_2 \geq 0$

that, Gilven

$$x_1 + x_2 = 50$$

Put $x_1 = 0$
 $x_1 = 50$
 $x_1 = 50$
 $x_1 = 50$
 $x_1 = 50$

$$90 = 3x_1 + x_2 = 90$$

$$90 = 0$$

$$90 = 0$$

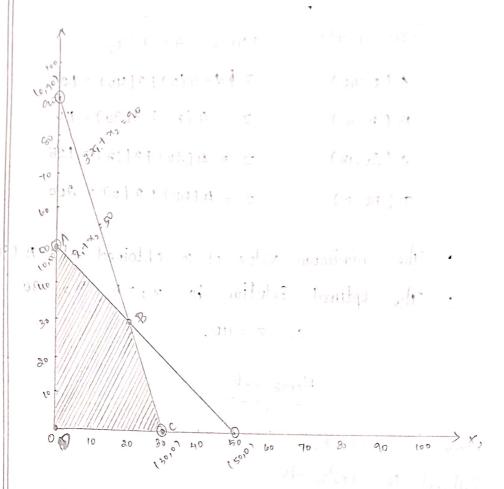
$$90 = 0$$

$$90 = 0$$

$$3x_1 = 90$$

$$3x_1 = 90$$

$$\frac{32}{(0.90)} = \frac{32}{(30.90)}$$



To Find B !-

Put x, in eqn (2)

20 + x2 = 50 · Point B (20, 30)

(0,00)	
Cooner points	Max z = 4 x +xx.
A (0, 50)	z=14(0)4150 = 50
B (20, 30)	Z=4(20)+30 = 110
c (30,0)	z=4(30)+0= 120
D((0,0);)	z = 4(0) + 0 = 0

$$z = 120$$
.

(8) Min
$$z = -x_1 + 2x_2$$
.

$$\chi_1 - \chi_2 \leq 2$$

$$\chi_1, \chi_2 \geq 0$$

Given that,

$$\rightarrow - \chi_1 + 3\chi_2 = 10$$

Put
$$x_1 = 0$$
 Put $x_2 = 0$

$$3x_2 = 10$$
 $x_1 = -10$ $x_2 = 3.3$ $(-10, 0)$

$$\chi_2 = 3.3$$

$$\rightarrow \chi_1 + \chi_2 = b \qquad -(9)(x - (x \leftarrow -b))$$

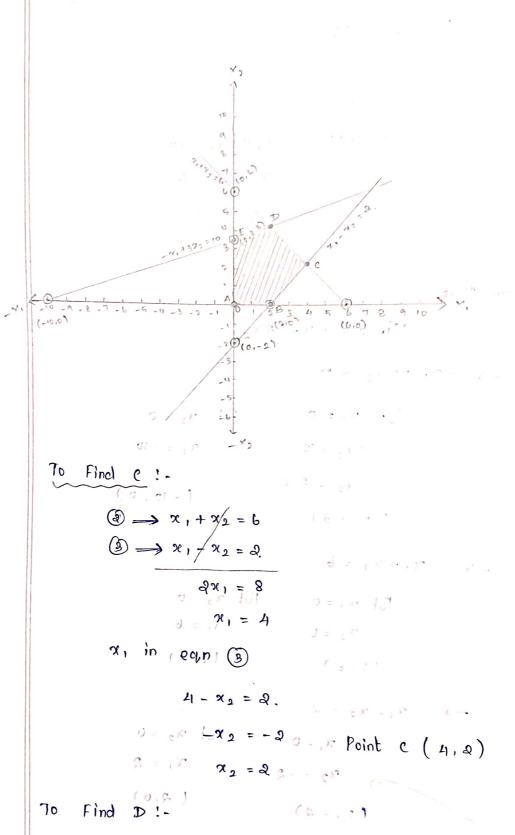
Rut
$$x_1 = 0$$
 Put $x_2 = 0$
 $x_2 = 6$ $x_1 = 6$
 $(0, 6)$ $(6, 0)$

(e.g.) 9 Put
$$x_1 = 0$$
 e Put $x_2 = 0$

$$x_2 = -2$$

$$(0, -2)$$
(2,0)
$$(0, -2)$$

$$\chi_1 = -2$$
 $\chi_1 = 8$



the many of the faction of the second of the second

Put
$$x_2$$
 value in eqn (a)
 $x_1 + 4 = b$
 $x_1 = b - 4$ Point D (a, 4)
 $x_1 = a$

0 ≤	c2 ,2 , , r , x . ,	
	Corner points	Minz = - x, + 2x2 toitiel
	A(0,0)	Z = - (0)12(0) = D
	B(2,0)	z = (-2 + 2(0) = -2
8	ر (عزر ع) و ت در العزاد العرب	$Z = \frac{1}{2} + 2(0) = -2$ ordinate gives 1800 $Z = \frac{1}{2} + 2(2) = 0$
O	1 D(8,4) 8	z = -a + a (4) = b
1	E (0, 3.3)	Z = -(0) + a(3.3) = b.6

- The minimum value of z obtained at B(2,0)
- .. The optimal Solution is x, = a, x=0.

σ ο ο ο ο 📜

SIMPLEX METHOD! olde! noithead!

Using Simplex method solve the LPP

Max Z = x, + x2 + 3x3

Subject to $3x_1 + 2x_2 + x_3 \le 3$ Constraints: $2x_1 + x_2 + 2x_3 \le 2$

Soln ! -

By introducing the Slack Variables 8, S2.

Max z = 01, + x2 + 3x3 + 09, + 032

Subject to Constraints,

 $\chi_1, \chi_2, \chi_3, S_1, S_2 \geq 0$.

Initial Simplex table !.

0 = (0 0 (0) - = 5				1 310) 12				
c- cals		Cj	. 1	1	3	, O	0	
Cost CB	Basis Spile	Solution XB	ગર,	7 2 /	763	٤,	82	Ratio
o [*]		1 53	3	۹ (1 1		0	3/1 = 3
) · °O = (Sa	(0)g = 5	a	16	2	9		d/a =1 <
	zj	0	D	0	0	D	0	
dio 10	Zillej	el z	an lor	-1(47)	7.39	0/0	D	
					1			

Introducing Naviable is x,

learning variable is 82

Surrex Merhon table ranked x 31 Miles

	2	Cj	1	1	3	0	0	Ī
CB	3 _B	Ϋ́в	χ,	X _a	x 3	3,	Sa.	,
0	S,	a	a	तग	D	1	-0:5	71.2
3	ng ng	L of	30/ve	bodt o. n	2011 X	Simple	0121	
ı	zj	3	3	1.5	3	0	1.5	
	- cj	1 200	a	០.ភ	0	0 10 500	तरी है	

Since all zj-cj 20 . .

The current Solution is optimal: $x_1 = 0, x_2 = 0, x_3 = 1$ Max z = 3.

Sabject to

$$x_{1} + 2x_{2} + x_{3} \neq 430$$

$$3x_{1} + 2x_{3} \neq 460$$

$$x_{1} + 4x_{2} \neq 420$$

 $\chi_1, \chi_2, \chi_3 \geq 0$

Soln !-

By intooducing the Slack Variables, S1. S2, and S3.

We get,

Max z = 3x, + 2x, + 5x, + 08, +08, +08,

Subject to

$$x_1 + 2x_2 + x_3 + 19, +09_2 + 09_3 = 430$$
 $9x_1 + 0x_2 + 2x_3 + 09_1 + 19_2 + 09_3 = 460$
 $x_1 + 4x_2 + 0x_3 + 08_1 + 08_2 + 18_3 = 420$

 $x_1, x_2, x_3, s_1, s_2, s_3 \geq 0$

Initial Simplex table :-

(2	Cj	3	2	Б	0	0	0	100 fold	
CB	SB	XB	ઝ(,	χ_{2}	N3	S,	Są	Sz	Ratio	
0	g,	430	1	2		1	0	6-	430/1 = 430	
0	Sa	460	3	0	2	D	1	0	460 = 230	4
0	Sa	420	7 , 1	7	0	J. C.	0	ŕ	420 = 0	
	25	0	0 "	o	O	001	0	0		
	Zj-Cj		- 3	- 2	- ห	. 0	0	0		

Introducing Variable is x_3 ,
leaving variable is s_0 .

Iteration table : 01

С		Cj	3	2	Б	0	0	D	Ratio
CB	S _B	XB	χ,	72	χ_3	3,	32	Sg	
0	8,	200	(-0.B	2	D	1	-0.5	0	300 = 100 (
٦	Хз	230	ไเด	0	1	О	0.15	0	$\frac{330}{0} = 0$
0	Sa	420	١	4	0	0	0	1 - 1 -	400 = 105
Z	ĵ	0+1150+0	7.5	0	٦ ب	D	ನಿ.ಗ	D	
7	Zj-ej		4.5	-2	0	0	ನಿ. ೯	D	

$$\chi_3 = \frac{g_3}{g_1} = \frac{g_3}{g_1} = \frac{g_3}{g_2} = \frac{g_3}{g$$

old element :

New element :-

old element:

New element:

$$X_3 = 0 \begin{bmatrix} 230 & 1.57 & 0 & 1 & 0 & 0.57 & 0 \end{bmatrix}$$



Introducing Variable is α_2 leaving variable is 8,

Iteration table 102

(2	Cj	3	2	Б	0	0	О
Св	SB	ХB	χ,	n a	λ	٥,	Sa	S ₃
2	X2	100	0.25	1	D	0.5	-0. 2n	0
5	X3	230	1.5	O	١	0	0.5	0
D	83	20	0	0	0	- 2	1	1
	Ζĵ	1350	8	a	ħ	1	2	0
	zj-cj		Б	0 0	0	18	2	0 52

$$x_{2} = \frac{S_{1/2}}{2} = \frac{100}{0.85} = \frac{0.5}{0.5} = \frac{0.25}{0.25} = 0$$

$$S_{3} - 4x_{2} \Rightarrow A_{20} = \frac{0.5}{0.25} = \frac{0.25}{0.5} = 0$$

$$-4 \left[\frac{100}{20} = \frac{0.25}{0.25} = \frac{0.25}{0.25} = 0 \right]$$

Since all $Z_j - C_j \ge 0$. The ecorrent Solution is optimal. $X_1 = 0$, $X_2 = 100$, $X_3 = 230$ and Max Z = 1850.

Home work of the state of the s

Using Simplex method Solve the Lpp

Max z = ax, + xa

Subject to Constraints,

$$\mathcal{H}_{1} + \mathcal{H}_{2} \leq 10$$

$$\mathcal{H}_{1} + \mathcal{H}_{2} \leq 6$$

$$\mathcal{H}_{1} - \mathcal{H}_{2} \leq 3$$

$$\mathcal{H}_{1} - \mathcal{H}_{2} \leq 3$$

$$\mathcal{H}_{1} - \mathcal{H}_{2} \leq 3$$

 $\chi_1, \chi_2 \geq 0$

By introducing the slack Variable 3, , So, So, S4, we get,

Subject to Constraints !-

$$x_1 + 2x_2 + 8_1 + 08_2 + 08_3 + 308_4 = 10$$

$$x_1 + x_2 + 08_1 + 8_2 + 08_3 + 08_4 = 6$$

$$x_1 - x_2 + 08_1 + 08_2 + 8_3 + 08_4 = 2$$

$$x_1 - 2x_2 + 0s_1 + 0s_2 + 0s_3 + s_4 = 1$$

 $x_1, x_2, x_3, x_4, S_1, S_2, S_3, S_4 \ge 0.$

Initial Simplex table !.

C		Cj	2		0	0	0	0	Ratio		
CB	SB	×B	α,	α,	٥,	క్షి	3,	84	1 () ()		
0	S,	10	,	2	¥.	0	О	D	10/1 = 10		
0	3,	Ь	,	1	0	١	0	0	6/1 = 6		
0	Sz	2	1	-1	0	0)	0	2/1 = 2		
0	84	1		- 2	0	Ö	D	1	1/1 = 1 4		
	zj	0 0	_ 0	0	0	0	Þ	0			
	zycj		- 2	- 1	0	0	0	0			
1.											

Iteration table : 01

Introducing: x, , leaving: 34

	-	cj	ઢ	700	vai 6	0	0	O	
CB	88	a ^x	α,	χ_{2}	8,	Sa	83	Sy	Ratio
o	81	9	710 50	4	k , bu	0"	. 0	-11 11	2.25
0	S ₂	ħ	0	1×3+	O	21.5	· 0	-1	1.67
O	38	(1	0	1	o et	111 O		-1)	, ,
2	81	1	1	- 2	, 0	0	Y 0		-0.5
7	ij	2	à	-4	0	0	0	2	0.1,
7	j - Cj		O	- h	à 0 (00	0	2	
					1 3	1			

05 ck . X

Interation table :02.

Introducing variable is x2 leaving variable is 83.

C		Cj	2	1	0	. 0	6	0	42.11
CB	SB	XB	α,	Y ₂	8,	32	S ₃	S4	Ratio
0	3,	চ	0	0	1	D	-4	3	1.67
0	Sa	2	0	0	0	Î	-3	9	1 ←
0	xa	:11-	0	1	0 6	0	1	-1	-1
0	χ,	3	ָן <u>.</u>	, 0	0	0	9	-1	- 3
Z	3	4	2	1	0	0	Б	- 3	,1
Z	j - Cj		0	0 (0	6	ħ	-3	
		i with		with.		ונית דע	dr	1	

Introducing Variable 18 84 leaving variable 18 89.

						1 1		1	
(2	Cj	d	1	0	0	0	D	_
CB	SB	XB	٧,	γ _a	3,	ిక్షి	83	34	
0	Sı	2	0	0	1	-1.5	0.5	O	And the state of the state of the state of
0	84	1	0	0	0	0.5	-1.ก)	
1	× 2	a 2	0	1	0	o. F	-0.5	0	and the state of t
ನ	×	4	1	0	D	o๊. ห	0.5	0	
7	Z j	to	2	-)-	0	1.5	ু ০.চ	0	
	z; - c,	j	0	0	0	1.চ	0.ที	D	

$$S_{4} = \frac{8a}{a} = 1 \quad 0 \quad 0 \quad 0.5 \quad -1.5 \quad 1$$

$$S_{1} \Rightarrow 5 \quad 0 \quad D \quad 1 \quad D \quad -4 \quad 3$$

$$S_{4} \Rightarrow -3 \begin{bmatrix} 1 & 0 & 0 & 0.5 & -1.5 & 1 \end{bmatrix}$$

$$A \quad 0 \quad 0 \quad 1 \quad -1.5 \quad 0.5 \quad 0$$

$$X_{2} \Rightarrow 1 \quad D \quad 1 \quad 0 \quad 0 \quad 1 \quad -1$$

$$S_{4} \Rightarrow +1 \begin{bmatrix} 1 & 0 & 0 & 0 & 0.5 & -1.5 & 1 \end{bmatrix}$$

$$A \quad 0 \quad \Phi \quad 0 \quad 0.5 \quad -0.5 \quad 0$$

$$X_{1} \Rightarrow 3 \quad 1 \quad D \quad 0 \quad 0 \quad A \quad -1$$

$$S_{4} \Rightarrow 1 \quad D \quad 0 \quad 0 \quad A \quad -1 \quad D \quad 0$$

Since all zj-Cj 20,

:. The current solution is optimal x, = 4, x2 = 2 & Max z = 10.

4 1 0 0 0.5 0.5

 $Min z = x, -8x_2 + 2x_3$

Subject to constraints,

 $3x_1 - x_2 + 2x_3 \leq 7$ $-2x_1 + 4x_2 \leq 12$

-4x, +3x2 +8x3 € 10

x1, 212, x3 20

Maxz = - Minz.

By interducing Slack Variables 3, Sa, Sa, Sa, The Standard form of Ipp is.

Max $z^{4} = -x, +3x_2 - 2x_3 + 03, +03_2 + 03_3$ Subject to Constraints:

 3π , $-\alpha_3 + 3\pi_3 + 3\pi_4 + 09_3 + 09_3 = 7$ -3π , $+4\pi_3 + 0\pi_3 + 09_1 + 9_2 + 09_3 = 12$ -21π , $+3\pi_2 + 8\pi_3 + 09_1 + 09_2 + 9_3 = 10$

2, Na, X3, S1, S2, S3 20

Initial Table :-

	-	,21		: Y		73 (
	-	Cĵ	-1	3	-2	0	0	D	
-CB	SB	χB	ઝ ,	ત્રવ	$\chi_{\mathfrak{z}}$	3,	Sa	83	Ratio.
0	Si	٦	3	-1	2	1	0	0	7/-1 = -7
0	وي	12	-,2	4	0 %	0 .	101100	10	12/21 = 3
0	S_3	10	-4	3	8	ka o na	0	1	10/3 = 3,33
2	j	0	0	0	O 5	0	0	i, D	0
Z	5-5	3	1 (8)	7-3	2 2	0)O O	g'O	ė8 3 ₁

Iteration table : 01

Introducing variable is the sale of the sa

	61 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1												
	C	Cj	-1	3	-2	0	D	0	Ratio				
Св	SB	χ ^B	х,	% 2	Nz	3,	Sa	Sg					
0	8,	lo	2.5	D	a	1	0.25	0	10 = 4 <				
3	xz	3	-0.5	- 1	0	, D	0.25	. 0	3-0.5 = -6				
0	83	١	-2.5	0	8	O	-0.75	0	- 2.5 = - 0.4				
7	j	9	-1.5	3	0	0	0.75	D					
-	Z5 - C	j	-0.5	0	ઢ	0	0.7ภ	0	8 *				
<u>x</u>	₽ =>	3	-0.5	?	D	0	0.25	0					

$$g_1 \rightarrow 7 \quad 3 \quad -1 \quad 2 \quad 1 \quad 0 \quad 0$$

3-2/4

5/2

5/2.

$$\chi_{A} \rightarrow \frac{3}{1} 0.5 \quad 0.25 \quad 0$$

(-) -2.5 0 8 0 -0.75 1

Iteration table : 02

Introducing Variable is x, leaving variable is 8,

	2	e;	3 (-1 3	3	-2	0 0		0	
Св	S _B	Хв	×,	જ્રુ	χ_3	3,	82	Sa	Ratio
-1	α,	4	1 2	0	0.8	0.4	0.1	D	
3	χą	5	0)	0.4	0.2	0.3	0	
0	83	1)	0	0	10	١	- 0 محلا	0	/
Z	Ĵ	II .	-1	3	b . 4	0.2	0.8	D	
	z; - 0	j	D	0	3.4	0.2	0.8	0	

$$\chi_{3} \rightarrow 3$$
 -0.5 1 0 0 0.25 0

0.5 x 0.5 [4 1 0 0.8 0.4 0.1 0]

5 0 1 0.4 0.2 0.3 0

 $\chi_{3} \rightarrow 1$ -0.5 0 8 0 -0.75 0

0.5 x 0.75 0 0 0.8 0.4 0.1 0

Since all $Z_j - C_j \ge 0$.

The Current Solution is optimal $X_1 = A , X_2 = \overline{n} , X_3 = 0$ $Min Z = -11 (07) Max Z^4 = 11$

Using simplex method solve the 4pp Max z = 5x, + 7x2.

Subject to Constraints, $x_1 + x_2 \leq 4$ $3x_1 + 8x_2 \leq 24$ $10x_1 + 7x_2 \leq 25$ $x_1, x_2 \geq 0$

Introducing slack Variable 3, , S, 2, S, The Standard form of IPP 18:

Subject to Constraints,

 $x_1 + x_2 + 9$, +092 + 093 = 4 $3x_1 + 8x_2 + 091 + 92 + 93 = 24$ $10x_1 + 7x_2 + 091 + 992 + 93 = 25$

21, xa, 31, Sa, 93 20

Initial table :-

	C	Cj	ก	7	0	0	0	Ratio
Св	SB	ХB	α,	Хa	٤,	88	83.	
0	3,	4)		1	0	D	4
0	82	24	3	8	0	1	0	g <
0	93	2 म	10	7	0	0	1	3.5
-	z j	0	0	0	O	0	0	
	zj - Cj		- h	_7	0	0	0	

Iteration table : 01

Introducing Variable is 22.

C		Cj	Б	7	0	0	0	Ratio
CB	S _B	XB	11x1	X 2	₂ 8,	Saaa	83	ratio parti
0	S,)	F/8	0	erlt.	-1/8	0	8/6 = 1.6
٦	αą	3	3/8	1	D	1/8	D	8
0	\mathcal{S}_3	4	59/8	0	0	-7/8	1	0.54
Z	ŝ	ઢ ા	21/8	٦	0	7/8	D	
Z	3 - Cj		-19/8	0	10 J	8/1	0	
			,		16 1	1 1-		

$$S_1 \Rightarrow 4 \qquad 1 \qquad 1 \qquad 0 \qquad 0$$
 $x_8 \Rightarrow 3 \qquad 9/8 \qquad 1 \qquad 0 \qquad 1/8 \qquad 0$
 $S_3 \Rightarrow 9 \qquad 6 \qquad 10 \qquad 7 \qquad 0 \qquad 0 \qquad 1$
 $A_3 \Rightarrow 7 \qquad 3/8 \qquad 1 \qquad 0 \qquad 1/8 \qquad 0$
 $A_4 \Rightarrow 7 \qquad 3/8 \qquad 1 \qquad 0 \qquad 1/8 \qquad 0$
 $A_7 \Rightarrow 7 \qquad 3/8 \qquad 1 \qquad 0 \qquad 1/8 \qquad 0$

Iteration table :02

Introducing Variable is X1
leaving Variable is 32

								1
(C	Cj	15	7	0	0	0	Ratio
CB	SB	χ ^B	χ,	xa	8,	Sa	S_3	Katro
D	Sı	0.661	0	o	1	-0.051	-0.085	
٦	23	2.797	0	1	6	0.1696	-0.051	Send I of
Б	α_1	०.हम्ब्रम्	₁ 1	₍ O	0	-0.119	0.136	
- 3°	. 11. 1	22.291	5	7	0	୦.୮୩୬୬	0.323	
7	j - Cj		0	0	0	0.59	0.323	

$$3/8$$
 $7 = 3$ $3/8$ 1 0 $1/8$ 0 0 $3/8$ $7 = 3$ $\frac{3}{8}$ $\frac{33}{59}$ 1 0 0 $\frac{-7}{59}$ $\frac{8}{59}$

130.0- 3,191.0 0 11 0 127.8

 $81 - 0.625 \times 1 = 0.661 0 0 1 - 0.051 - 0.085$

Since the all $z_j-c_j \geq 0$

: The carrent optimal solution is:

 $x_1 = 2.797, x_2 = 0.5424$

Max z = 22.291

clarifore walls to at one

bolider is a 4 ten de pangarya pt

10/9/19

TWO PHASE METHOD

This is an alternative of Big-M method. Using this method, are obtain the solution in two phases given as follows:

In phase 101

All the artificial Variables are eliminated from the basis.

In phase 102

We use the Solution from phase-I as the initial basic feasible Solution and then use the Simplex method to obtain the optimal Solution.

(A) For phase - OI

Step: 01

Convert the given 1pp in the standard form. Step!02

Add the neccessary artificial variables to the Constraints as done in Big-M method to obtain an initial basic feasible solution.

Step 103

Formulate an artificial objective function z#

Le compet eptimal towns .

 z^{**} = $-A_1 - A_2 - ... - A_n$ (= '(Sum of the artificial variables) by assigning -1 cost to each artificial variable A_i^* and zero cost to all other variables.

Step : 04

Maximize z* Subject to the Constraints of the original Problem using the simplex method. Now, we have the following cases.

2

Case: I => If max z* < 0 and at least one artificial variable appears in the optimal basis at a positive level, then given if coil not have any feasible solution and then we will not move to phase - I.

Case: $\underline{n} \Rightarrow \underline{If} \max_{z \in \mathbb{Z}} \underline{r} = 0$ and no confificial variables appears in the optimal basis then BFS is not obtained and in order to obtain optimal BFS, we move to phase $-\underline{II}$.

Case: m => If max z*=0 and at least one artificial variable appears in the optimal basis at zero level, then a feasible solution of the auxilliary Irp is also a feasible solution of the given Irp by setting all artificial variables to zero. Finally to obtain the basis feasible solution, remove all the artificial variable from the basis matrix.

(B) For phase-02

Step : 01

Take the basic feasible solution, which are found of the end of phase - 1 as the D BFS for the given LPP.

Step : 02

Apply simplex method to find the optimal basic feasible solution.

Problem 101

Use two-phase simplex method to solve

Maximize $z = 5x_1 + 3x_2$

Subject to Constraint!

& α, + α, ≥ 1 - α, + 4α, ≥ 6

 $\chi_1,\chi_2 \geq 0$

we convert the given problem into a standard from by adding slack, surplus and artificial variables, we form the auxillary IPP by assigning the cost -1 to the artificial variable and o to 1 the other variables.

Phase - I!

Max $z^* = 0x_1 + 0x_2 + 0s_1 + 0s_2 - 1A_1$ Subject to Constraints.

$$3x_1 + x_2 + 3_1 = 1$$

 $x_1 + 4x_2 - 3_2 + A_1 = 6$
 $x_1, x_2, 3_1, 3_2, A_1 \ge 0$

Initial table !- Her silver some

						X. 1.	1.00	171 -1	~,
C		Cj	0	0	0	0	-1	Ratio	0
C B	S _B	ХB	α,	બ્ર	٤,	<u>ક</u>	A, 5	i.o -sasay	(B) For
0	8,	1	a)	0	0	1 -	Step 1 c
leel o	A	ورها ۱۱ و	ુ ત ા કી	4	 -0 }	-16.	-i 1 3	HISTOR	
asvi z	j sat	-6	= 4	-4	o#	alo i	<u>[-1</u> 5,	mid to in	e gill.
	Zg-	C;	-1	- 4	0	1	0		
				-1				2	01 2015

Iteration table 101 bot of bottom regards which

Entering Volotable = 22

leaving Volotable = 81

Pirot element = 1

lo: moldor

Subject

		1.	1 1	1.	1 6	1	1
С		cj	noci O	O	D	25000	-001
CB	SB	ХB	જા	જાર્ટ +	1×31 =	Sa	MariAn
0	ળા	1	ર્ચ	1	1. 1	ine sali	2001
-1	Α,	3	-7	0	1 -4	200, 1	
Z	j	- 2	7	0	4	X	-1
	z; - (ij	٦	0	4	1	0

$$A_{1} \Rightarrow b \quad 1 \quad 4 \quad 0 \quad -1 \quad 1$$

$$4 \times 0 \Rightarrow 4 \quad 0 \quad 0$$

$$(-) \quad -1 \quad 0 \quad -4 \quad -1 \quad 1$$

Since all $z_j-c_j \ge 0$, an optimum feasible solution to the auxillary 1pp is obtained; But as Max $z^* \ne 0$ and an artificial variable A_1 is in the basis at positive level the original 1pp does not possess any feasible solution.

Problem: 02

Max = 3x, -x2.

Subject to constraints,

 $3x_1 + 3x_2 \leq 2$ $x_1 + 3x_2 \leq 2$

x2 4 4

x1, xa ≥0

form by adding slack, Surplus and artificial variables. we form the auxillary IPP by assigning the cost -1 to the auxiliary variable and o to all the other variables.

Phase - I:

Max $z^* = 0x_1 + 0x_2 + 0s_1 + 0s_2 + 0s_3 - 1A_1$. Subject to Constraints,

$$\frac{3x_{1} + x_{2} - 3_{1} + A_{1} = 2}{x_{1} + 3x_{2} + 3_{2} = 2}$$

$$0x_{1} + x_{2} + 3_{3} = 4$$

x1, x2, S1, Sa, S3, A1 20

		1 -	1		1	-	0	-1	
(2	Cj	0	0	0	0			Ratio
CB	SB	XB	21	χ_{a}	٥,	82	8'3	A	
121	Aı	(3	(2)	1	-1	0	0	y 11	1 6
100	32	2	1011	3	0	arrife to	D	110	2 11/1
0	S	4	0	1	3 0	0	1:1-1	0	D
	zj	- 2	-2	211	1		- O	7 .7 1 7	17, 11,
	Zj-	Cj	- 2	-1	1	0	0	ט	1
			-/					00	malda o l

Iteration table :01

Introducing ! x, leaving : A,

	C	l ej	0	D	0 23	ning sell	0
CB	SB	XB	96,	ત્રુ	1.2°	22	16 8 B
0	261		1	0.15	-0.B	0	0
0	Sa	1 ~	0	2.5 4.8	D.5	1	Ø
0	83	4	O	, 1	0	0	1
2	Zj	0	0	O	0	D	0
18.0	Z; -	Çj	0	17000	0	0 O	616

-. Max z = 0

astabolinal of all

Phase : I

Resolven table in fullan solymis on la out solt

~~	~~~		11		e seg	1		s Ballita
	C	Cj	3	-1	0	n O ,1	10 O a	0 21 1
Св	SB	Χ _B	α,	Xa	< S, ,	Sa	Sg	Ratio
3	χ_1	1	1	1/2	-1/2	' p'	0	, = £
0	Sa	1	0.1	512	1/2	ı	0	a ∈
D	S_3	2)	0	١	0	D	1	- r
Z	j	3	3	3/2	-3/2	0	0	
	Zj - (Cj	0	1/2	-3/2	0	0	

Iteration table : 02

Entering variable is S, leaving variable is Sa.

Pivot element = 1/2

C	*	Cj	ુકુ	-1	0	1 0	0
CB	e S _B	XB	×1	Xa	×3,	Sa	وی
3	χ,	2	1	3	0	8	0
∂ b	9,	3	0	5	2 1	2	0
0	23	4	10	1	0	0	7
Z		G	3	9	0	3	D
Z	j - C	j	0	10	0	3	0

$$x_1 \Rightarrow 1$$
 1 $1/2 = 1/2 = 0$ 0

 $1/2 = 31 \Rightarrow 1$ 0 $5/2 = 1/2 = 1$ 0

Since all the $z_j - C_j \ge 0$

The Solution is optimum

 $x_1 \neq a$, $x_a = 0$
 $Max_j z = b$

Problem : 03

Use two phase simplex method solve the IPP.

Minimize z = 12x, +18x, +15x,

Subject to Constraints.

$$4x_1 + 8x_2 + 6x_3 \ge 64$$
 $3x_1 + 6x_2 + 12x_3 \ge 96$

 $x_1, x_2, x_3 \geq 0$

Phase - 1 :

Max $z^{+} = 0x$, $+0x_{2} + 0x_{3} + 0s$, $+0s_{0} - A_{1} - A_{2}$ Subject to constraints,

$$4x_1 + 8x_2 + 6x_3 - 31 + A_1 = 64$$

 $8x_1 + 6x_2 + 12x_3 - 82 + A2 = 96$

 $\chi_{1}, \chi_{2}, \chi_{3}, S_{1}, S_{2}, A_{1}, A_{2} \geq 0$

Initial table !-

C		0 .	1		1	1.		1	1	1
	· ·	e j	₂ 0	0	0	. 0	0	1-1	-1	
	SB	ХB	. χ,	χ _Σ	ولا	3,	Sa	A	Aa	Ratio
-1	Aı	64	4)	8	6	-1	0)	O	10.66.
-1	Aa	96	3	Ь	(12)	D	-1	0	1)	8 ←
Z	j	-160	-7	-14	-18	1	1	-1	-1	
	Zj-	Cj	-7	-127	-18	1	1	D	D	

Iteration table :01

Entering Variable: 23

		,				~ .				
	С	Cj	0	0	. 0	D	0	-1		
CB	SB	χB	X	γ,	χg	3,	Sa	Α.	Ratio	
-1	A	16	5/2	5	- b	-1	1/2	0)	3.2	-
0	× 3	8	1/21	1/2	mark	D	-1/12	0	116	
2	<u>-</u> j	-16	-5/2	÷ 55	O	1	-1/2	0	.0	
	Zj -	Cj	-5/2	-5	0		-1/2			
				1						

YFLLAUC

$$A_1 =$$
 64 4 8 6 -1 0 1
 $b \times x_3 =$ 48 $3/2$ 3 6 0 $-1/2$ 0
(-) 16 $5/2$ 5 0 -1 $1/2$ 0

Iteration table : 02.

Entering Variable: 22

leaving Variable: A1

	C	Cڻ	0	0	. 0	0	0
CB	SB	X'B	χ,	x 2	γ ₃	3,	Sa.
0	Xa	3.2	1/2	1	0	-V _D	1/10
0	N 3	6.4	0	0	1	1/4	-1/12
	<u>'</u> j	0	0	D	0	0	0
	Zj-	િ તુ	O	0	0	0	0

Max z to a moller sile sale

Phase - 11:

Max z = -12x, -18x2 - 15x3 + 09, + 092.

and the total of the state of the state of

of others and sit in agent of

Interation, table 1:01 the state as the section of any account

461		2.11	e_3	" Klan		695 ().	1920 d
. (2	رنی	-12	-18	-15	Direct	1 0 0 T
CB	SB	ХВ	X 1	γ _a	N _g	8,	82.
-18	x 2	3.2	1/2	1	o dem :	-1/n	Vio Puo
-15	23	6.4	O	O	1	1/10	-2/15
Z	j	-163.6	-9	i/=1/8	- 15	21/10	1/5
	zj -	cj	3	0	0	21/10	

Since, All Zj-Cj 20

.. The solution is optimum.

 $x_2 = 9.2$; $x_3 = 6.4$

Max 2 = -153.6 (or) Min z = 153.6

DUALITY

A generalised format of the linear programming Problem is represented here.

Maximize (or) minimize z = c, x, + c2 x2 + - · · + Cn xn Subject to Constraints,

where, x, x2, x3 -- xn ≥0.

Let this problem be called as a primal linear programming Problem. If the constraints in the primal problem are too many then the time taken to solve the problem is expected to be higher. Under Such situation, the primal linear programming Problem can be converted into its dual linear programming Problem which requires relatively lesser time to solve. Then the Solution of the primal problem can be obtained from the optimal table of its deal problem by following certain rules.

The primal problem is again reproduced below!

Maximize or minimize $z = C_1 \times_1 + C_2 \times_2 + -- + C_n \times_n$ Subject to constraints,

$$a_{11}x_{1} + a_{12}x_{2} + \cdots + a_{1n}x_{n} \leq b_{1} \iff y_{1}$$
 $a_{21}x_{1} + a_{22}x_{2} + \cdots + a_{2n}x_{n} \leq b_{2} \iff y_{2}$
 $a_{11}x_{1} + a_{12}x_{2} + \cdots + a_{1n}x_{n} \leq b_{1} \iff y_{1}$
 $a_{11}x_{1} + a_{12}x_{2} + \cdots + a_{1n}x_{n} \leq b_{1} \iff y_{n}$
 $a_{11}x_{1} + a_{12}x_{2} + \cdots + a_{1n}x_{n} \leq b_{n} \iff y_{n}$

 X_1 , Y_2 , X_3 - - $X_n \geq 0$.

m the above model, the Variable Y; is called as the dual variable associated with the constraint i.

Objective function!

The number of variables in the clual problem is equal to the number of Constraints in the primal problem. The objective function of the Olaal problem is Constructed by adding the multiplies of the right-hand side Constraints of the Constrain

Constraints !.

the number of Constraints in the dual problem is equal to the number of variables in the primal problem. Each dual Constraint Corresponding to each primal Variable. The left - hand side of the sum of the multiple of the left - hand side constraint coefficients of the jth primal variable with the Corresponding dual variables. The right hand side constraint coefficients of the primal variable with the corresponding dual variables. The right hand side constant of the dual Constraint Corresponding to the jth primal variable is the objective function coefficient of the jth primal variable.

Some more galdeline for forming The dual problem are Presented.

Guidelines for Dual Formation.

Type of Problem	objective function	Constraints type	Mature of Variables.
Polmal	Maximize	<u></u>	Restoicted in sign
Dual	minimize	, , ≥ ,	Restricted in Sign
Polmal	minimize	<u> </u>	Restricted in Sign
Dual	maximize	2 6 4 7	Restricted in sign
Palmal .	maximize	v <u>#</u> 1,7	Restricted in Sign
Dual	minimize	,≥ ~ h	unrestricted in sign
Paincel	minimize	±	Restricted in sign
Dual	maximize	4	Unrestricted in sign
Primal	maximize	cin <u>a</u> Z b	Unrestricted in sign
Dual	minimize	v) ≥ > ≀	restricted in sign.
Polmal	minimize	ob suff by	Unrestricted in sign
Dual	maximize	o <u>e</u> l n	restricted in sign.

Steps for a standard primal Form!

Step:01

change the objective function to maximization form. 8tep:02

If the Constraints have an inequality sign "> then multiply both stoles by -1 and convert the inequality sign to 2"

Step:03

If the Constraint has an = sign then replace it by two Constraints The inequalities going in opposite directions.

For eq:- $n_1 + 2n_2 = 4$ is covitten ors, $n_1 + 2n_2 \le 4$ $n_1 + 2n_2 \ge 4$ (cusing step 2) $-n_1 - 2n_2 \le -4$

Step : 04

every unrestricted variable is replaced by the difference of two non-negative variables.

Step: OF

use get the standard primal form of the given

* All Constraints have '≥' sign, whose the objective function is of maximization form.

the AM Constraints have ≥ sign, where the objective function is of minimization form.

Dual Simplex Algorithm:

The procedure for dual stimplex method is listed below.

Step!01

convert. the problem to maximization form, if it is initially in the minimization form.

Step ! oa.

by multiplying both sides by -1.

Step : 03

Express the problem in Handard form by introducing slock variables, obtain the initial basic solution, display this solution in the simplex table.

8tep : 04

Test the nature of zj-cj (optimal Condition).

Case-I => If all zj-cj > 0 and all MB; > 0, then the current solution is an optimum feasible solution.

Case-II => If all zj-cj > 0 and artleast one XB; < 0, then the current solution is not an optimum basic feasible solution. In this case go to the next step.

Case-II => If any zj-cj < 0, then the method fails.

Step : on

In this step, we find the learning Volotable, which is the basic variable corresponding to the most negative value of x_{Bi} . Let x_{K} be the learning variable, (i.e)., $x_{BK} = \min\{x_{Bi}, x_{Bi} < 0\}$. To find out the variable entering the basis, we compute the variobetween z_{j} -C_j was and the key was (i.e)., Compute Max $\{z_{j}$ -C_j / C_{iK}, $a_{iK} < 0\}$. (consider the varios with negative Dr alone). The entering variable is the one having the maximum valio. If there is no such vario with negative Dr, then the Problem closs not have a feasible solution.

Convert the leading element to unity and all the other elements of key column to zero, to get an improved solution.

Step:07

Repeat 8tep (A) and (B) centil either an optimum basic feasible Solution is attained or an Inclication of no feasible Solution is obtained.

(1)

write the dual of the primal problem given below 1-

Max z = 3x, + 21 & + Ax3 + 24 + 975

Subject to constraints;

171, - 572 - 9x2 + 74 - 2x 5 6 201, +3x2 +4x3 - 504 + x5 69 N1 + N2 - FN3 - TN4 + 11 N5 210

this is the primal problem.

The dual of the given primal is, Minz = 6x, +9x2 + 10x3

Subject to Constraint,

An1+2n2+ n3 ≥ 3

-57, +3x2+7(3≥1

-9x, +4x2 - 5x3 ≥ 4

パ₁- 万x₂ - 7x₃ シ 1

 $-2x_1 + x_2 + 11x_3 \ge 9$

X1, x2, x3 20

(3)

write the dual of primal problem given below.

Min z = 321 + 392 + 8 x3

Subject to Constraints,

8x, + 2x2 + 23 = 2 9

3x , + 6x2 + 4x3 24

4x1+912+57321

21+572+223270

 N_1 , N_2 , $N_3 \geq 0$

The dual of the given primal is

Max z = 3n, +4n, 2+ x3+7n4.

Subject to constraint,

8 x , 1 3 x 2 + 4 x 3 + x 4 & 3

2x, + 6x2 + x3 + 5x4 & 3

9(1 + 4x2+5x3+2n4 68

N1, N2, N3 40

3) comite the dual of the given problem.

Minz = 321, - 222 + 473

Subject to Constraint,

37, + Ax2 +4x3 27

67, + 92 + 373 24

TX1-BX2 - X3 \$ 10

11-2x2 + 1773 2 3

 $4x_1+7x_2-2x_3\geq 2$.

 $\chi_1, \eta_2, \chi_3 \geq 0$

The given problem can be coritten as.

Min z = 3x, -2x2+4x3

Subject to Constraint.

37, +572 + 4x3 27

bx, + x2 + 3x3 24

-7x, +2x2 +x3 2 -10

X1 -2×2 + 5×3 23

1191 +779 - 273 22

Max z = 7x1 + 4x2 - 10x3 + 3x4 + 2x5

Subject to

37, +672-773+74+475 63

571 + N2 + 273 - 274 + 775 6-2

47, +392 + 93 - 594 - 295 64

M, 1 M2, N3 20

write the dual of the primal problem given below!

Max z = 2x, + 3x2 + x3

Subject to

(4)

421 +322 +23 = 6

n, + 2n2 + 5n3 = 4

N1, N2, X3 20

The given problem cein be written as

Max = 27, +372+23

$$4\pi_{1} + 3\pi_{2} + \pi_{3} \leq 6$$
 $4\pi_{1} + 3\pi_{2} + \pi_{3} \geq 6$
 $\pi_{1} + 2\pi_{2} + 5\pi_{3} \leq 4$
 $\pi_{1} + 2\pi_{2} + 5\pi_{3} \geq 4$

Again the given problem can be written as

71,72,7320

Max z = 21, + 312+x3

Subject to

$$4x_{1}+3x_{2}+x_{3} \leq 6$$
 $-4x_{1}-3x_{2}-x_{3} \leq -6$
 $x_{1}+8x_{2}+5x_{3} \leq 4$
 $-x_{1}+8x_{2}-5x_{3} \leq -4$

+ oldnb (milint antiprost The dual of the given primal is!

Min z = 6x1 - 6x2 + 4x3 - 4x4

Subject to.

$$4\pi_{1} - 4\pi_{2} + \pi_{3} - \pi_{4} \ge 2$$

$$3\pi_{1} - 3\pi_{2} + 2\pi_{3} - 8\pi_{4} \ge 3$$

$$x_{1} - \pi_{2} + 5\pi_{3} - 5\pi_{4} \ge 1$$

x1, x2 lare unrestricted. 18 11 18 1 12 1 12 1 12 8 1 12 8 1 12 8 1

8.0= 2.0: AL=

DUAL SIMPLEX METHOD ... 12 stdet mainwell

Use dual simplex method to solve the following LPP. Max z = - 321 - 202 principle = Inomaly, jest

Subject to

$$2\eta_1 + 3\eta_2 \geq 2$$

 $\alpha_1, n_2 \geq 0$.

$$Max z = -3x_1 - x_2$$

Subject to

$$\chi_1, \chi_2 \geq 0$$

Subject to

$$-x_{1}-x_{2}+3_{1}=-1$$

$$x_1, x_2, s_1, s_2 \ge 0$$

Heration Initial table 1.

(?	Cj	- 3	-1	0	D
CB	SB	y _B	α,	α_{2}	3,	3,
0	٥,	-1	-1	(-1)	١	0
0	8,	- 2	- 2	- 3	0	1)
	z_j	0	0 1	(0	0 0	0
Z ₅	- 63	3	3	95	0	0
Ral	Ho	=======================================		=0.3	_	-

Iteration table: 01

leaving Variable = 9_2 Introducing Variable = x_2 Key element = -3

$$\chi_2 \Rightarrow +2/3 +2/3 +1 = 0 -+1/3$$

$$-1/3 -1/3 = 0 +1/3$$

Iteration table 101

-			-			
(5, 13,	e;	-3	-1	0	0
CB	SB	XB	×,	N 2	3,	3,
0	8,	-1/8	-1/3	Ď	١	(-1/3)
← 1	χ_{g}	+ 2/9	12/3	+1	0	+1/3
2	73	- Q/3	-2/3	31	0	+1/3
z ş	i - Cj		7/3	Q	O	+1/9
	Ratio	0	1-71	0	D	[- 1] = 1

Iteration table :02

	С	Cj	- 3	-1	0	D
CB	SB	XB	٦,	× ₂	3,	S _{&} .
0	\mathcal{S}_{a}	18	1	0	-3	12
-1	Иa	1	1	1	-1	0
-	zj	₫ −1	- 1	-1	1	D
zj - cj			2	0	1	, O
	Ratio	2	7	-	_	-

Since all z3-C3 20 and xB; 20, then the Current Solution is an optimum feasible Solution

0 303 0: 1 Max 2 = -1 3

Detal Simplex method to solve the following LPP?

Subject to

$$3x_1 + x_2 + x_3 \ge 3$$

 $-3x_1 + 3x_2 + x_3 \ge 6$
 $x_1 + x_2 + x_3 \ge 6$

$$x_1, x_2, x_3 \geq 0$$
.

By introducing slack Mariable S1, S2, S3

Subject to

$$-3x_{1} - x_{2} - x_{3} + S_{1} = -9$$

$$3x_{1} - 3x_{2} - x_{3} + S_{2} = -6$$

$$x_{1} + x_{2} + x_{3} + S_{3} = 3$$

Initial Table !.

(2	ζj	- 3	- 2	-1	0	0	0
CB	S_{B}	×B	κ,	Xz	Х3	S,	S,	Sz
O	S,	- 3	- 3	(-1)	-1	1	0	D
0	S2 (-6	3	- 3	- 1	b	1	0
0	Sa	3	1		1	0	0	1
7	Z;	0	0	Ö	0	0	О	O
Z; - C;		3	2	1	Ö	O	0	
R	atio		3/3=1	3/_3 T=0.66	-½1 = 1	O	O	0

first Iteration:

			1 2				*		
C		Cj	-3	- 2	-1	U	0	0	
CB	S _B	x'B	'n,	χ_2	Ng	3,	8,	S_3	Ratio
P	8,	(-1	-4	0	-0.67	1	-0.33	0	15/-4 = 1,25
- 2	×2	Đ	-1)	0.23	0	-0.93	0	1 0.34 = 0.61
b	. ક _ક	1	ą.	O	0.67	O	0.93	1	10.66
	زُ	4 -4	8	-2	-0.66	0	0.06	0	-0.93
zj	-Cj		5	0	0.34	0	0.66	0	

 $8g + x_2 = 1$ 2 0 0.67 0 0.33 1

Introducing ! x2, leaving : 92

and a different of the second

Iteration ! 02 Introducing 1: x3, leaving 1: 3,

C		Ci	-3	- 2	-1 P	10.00	1 _	Li .
CB	SB	X _B				1.b 11	0 11	
		^B	Χ,	my 2	X ₃	1010	S ₂	. وفي
1	×3	1.5	n.97	0	1	-1.5	0.15	D
- 3	×2	(ন)	-2.97	١	0	0.15	-0.5	0'
1000	८८	0.005	-1.999	0	0.77	โงอก	ี ส	don
tuşldiği Z	.) -3	-4.52	-0.03	- 2	2"= 12:	0.5	0.5	b
	- c;		2.97	D	0	০৽ঢ়	0.15	0

$$\frac{g_{1}}{g_{1}} = x_{3} = \frac{1.5}{100} = \frac{$$

X2 - 0.33 X3 = 1.51 - 2.97 1 0 0.5 - 0.5 0 83-0.67 x3 = 0.005 -1.999 0 0 1.005 0.005 1

all zj-cj ≥ o and xB; v≥ o then the

Carrent solution is an optimum feasible solution.

$$x_1 = 0$$
, $x_2 = 1.51$, $x_3 = 1.5$

Max z = -4.52 cores to les light

I man't bottom astronte myte o'these

Ford Standard to mathematical professor

Transportation problem and Assignment problem

Transportation problem is a special kind of linear Programming problem (1PP) in which goods are transported from a set of sources to a set of destinations subject to the Supply and demand of the sources and destination respectively. Such that the total lost of transportation is minized at is also sometimes called as Hitcheock problem.

Types of Transportation problem:

Balanced !.

Problem is Said to be a balanced transportation problem.

Unbalanced:

when the Supply and demand are not equal then it is Said to be an unbalanced transportation problem. In this type of Problem, either a dummy row or a dummy column is added according to the requirement to make it a balanced problem. Then it can be Selved Similar to the balanced problem.

Methods to Solve:

To find the initial basic feasible solution there are three methods.

Mortwest Corner Cen method.

loast cost cell method cor) matrix minimum method Vogel's Approximation method (VAM)

Basic structure of toursportation problem.

				Destina	Supply (si			
		n, 41.	\mathbb{D}_{1}	\mathfrak{D}_2	Da	DA	cappy corr	
	-1-	011-1	Cn	C 12	C13	C 121	3,	
Loune		03	021	(22	Cas	Can	\mathcal{S}_{2}	
Course		03	C31	Caa	Caa	C31,	Sa start	
nd to o		04	CAN	C48	CAS	CHH	S4 whotevarant	

Demand (di): d1 d2 d3 d4

the above table D1, D2. D3 and D4 are the destinations cohere the products / goods eve to be delivered from different Sources S1, S2, S3 and SL1. S1 is the Supply from the source oi, di is the demand of the destinction Dj, Cij is the cost when the product is delivered from source S; to destination D;

Definitions !-

Transportation problem 2.

The objective of transportation problem is to determine the amount to be transported from each origin to each Such that the total transportation cost is minimized. destinations

Feasible Solution:

feasible Solution to a transportation problem is a set of non-negative values

Pij (1=1,2---,m, j=1,2-,-h)

satisfies the Constraints. that

Feasible Solution! Basic

feasible solution is called a basic feasible solution Contains not more than m+n-1 allocations, where m is the number of rows and n is the no. of. Columns in a transportation problem.

Optimal Solution :

optimal solution is a feasible solution (not necessarily basic) which optimizes (minimize) the total transportation Cost.

between Transportation and Assignment problems: Difference

Transportation problem

Number of Sources and destinations need not be equal. Hence the cost matrix is not necessary of square matrix.

xis, the quantity to be transported from ith origin to jth destination can take any possible positive value, and it Satisfies the sim requirements.

The capacity and the requirement value is equal to a; and b; for the ith source and ith destination.

(ř=t,2,-..m; j=1,2,...,m)

The problem is unbalanced if the total supply and total demand are not equal.

Assignment problem.

Since oissignment is done on a one to one basis, the number of Sources and destinations are equal. Hence, the cost matrix must be a Square matrix.

xis, the 1sth gob is to be assignment to the ith person and can take either the value 1 or zero.

The Capacity and the regularement value is exactly one (i.e), for each source of each destination, The Capacity and the requirement value is exactly one.

The problem is unbalanced if the cost matrix is not a square matrix.

North-coest corner:

In this method, we apply the following steps: although stead a botton

Start with the Cell (1,1) at the appear left (north-cuest) corner of the matrix and allocate it as much as possible amount equal to the minimum of the Supply-elemand values, (i.e)., We allocate of the Cell (1,1) where

erres

$$\chi_{11} = \min \{a,b\}$$

where a, is the Supply amount for the first column.
Step:02

- (i) If a,>b, then move to the call (1,2) and collocate x_{12} where $x_{12} = \min \{a_1 x_{11}, b_2\}$.
- (ii) If $a_1 < b_1$, then move to the Call (2, 11) and allocate it as x_2 , where $x_{21} = \min (a_2 b_1 x_{11})$.

Step :03

Continue this process step by step till an allocation is made in the South east Corner of the cell (i.e), until all available amount is exhausted.

TRANSPORTATION PROBLEM

North West Corner Method:

Problem:01

Solve the transportation problem using NWCR method.

				Supply
	2	-1	5	ર્ગ ૦૦
Source.	3	4	ತಿ	900
	Б	4	7	500
Demand	೨ ೮೦	400	400	

08

Step:01

Check whether Demand and Supply is equal.

Supply

Source

			0 . 11 . 0
a	+1m	5	200
3	4 ***	ત	300
ন	4	٦	500
200	Ann	400	1000

Steping i tent in all homostical and the

					اکی	upply
200	///	///	///	//		
11 × 11	1/	7//		5	, si	900
	800	10/2	///		1	D
3/		4		2///		300
1///	100	- 1	400	. Id 3	115	100
15/		4	s ado	15	·C	500 500
300		100		0		

the no all you of the deamy eith summer Step: 030 The same of the other sale of the

that was it housens addition of Cost = (2x200) + (4x300) + (4x100) + (7x400)

= 400 + 1200 + 400 + 2800

= 74800.

Harth Hold Corner Milled !

	\mathcal{D}_{1}	\mathcal{D}_{2}	\mathcal{D}_3	\mathcal{D}_{4}	Supply
S,	6	t	q	3	710
S2 S2	U e	5 0	Q ª	8	55
Sa	10	12	۷,	٦	70
Demand	85	315	おり	45	

Step 101

Check whether Demand and Supply 18 equal

	D,	D2	Dg	$\mathcal{D}_{\mathbf{A}}$	Sup	oly:
S,	6	1	9	3	70	1
82	11	Б	2	8	तत	1 -
8 ह	10	12	4	7	70	
<i>3</i> 4	0	0	0	0	20	
Demand	85	35	50	45	- .	

Step: 02	Surply LC	\mathcal{D}_{2}	Dz	D412	Supply
3,	70 6		19	3	-QT5
82	16	35 5	15	18/1/	246 846 848
8 ક	16/	12	4% L1	বু চ	30K
84			////	a0) 0	0. (Dub.cu.c.)
. Demand	0 +5	-3 h	0 455 50	湖州	

Step : 03

$$|\cos t| = |(6 \times 70) + (11 \times 15) + (5 \times 35) + (2 \times 5) + (4 \times 45) + (7 \times 25) + (0 \times 20)$$

$$= |(4 \times 45) + (0 \times 20)|$$

$$= |(4 \times 45) + (6 \times 20)|$$

$$= |(4 \times$$

Problem : - 02.

		\mathfrak{D}_{l}	Da	D3	Supp	ply
	8,	2	٦	4	ゟ	
Source	. S2	3	3	1 6	ાકુર્લ	
001	8ુ	₽!4	\mathbb{P}_{1}	77	ETT	12
	^{ક્ર} ય	1	6	2	14	
Deman	d	4	9	18	2	
				,		

Step: 01

Check whether Demand and Supply is equal

8 upp ty	D ₁	Do	Dz	$\mathcal{D}_{\mathcal{A}_{1}}$	Supply
I,	2,00	7	<u>еД</u>	Det	क €
282	. 3	3	PI	0	8 1
Some 3	5	4	75	D	§ 7 c
84	1	agb	31	0	14
Demand	4	J.S.)	18	3	34

Tremond.

101 1010

5107916

	D,	Da	و ک	Supply
S,	5 2	1/1/	//4/	5 15
હ્યુ	3	6 3		8, s
وگ		3 4	4	J J
84			14 2	0 14
Demand	o a.	0 X 91	0 1X 18	

Step : 03

$$\begin{aligned} \cos t &= (5 \times 2) + (2 \times 3) + (6 \times 3) + (3 \times 4) + (4 \times 7) + (14 \times 2) \\ &= 10 + 6 + 18 + 12 + 88 + 88 \\ &= 7 102. \end{aligned}$$

Least cost Method (00) Matrix minima method!

Transportation problem involving and 3 and sources and 4 distinction. The cell entries represent the cost of transportation. Per unit.

Problem: 01

obtain the initial basic feasible Solution using

least	Cos	t m	ethod.			
		1	2	3	4	Supply
	1	3	1 Com	7 1	4	300 <u>.</u>
Forms	Ī	a	6	4	P 9	400
	ĮŪ	8	3	3	a	500
Der	nand	dab	350	400	200	5.4

8tep : 01

Check whether Demand and Supply in equal

Supply = 300 + 400 + 500

= 1200

Demand = 250 + 350 + 400 + 200

= 1200

: Balanced.

step: 02

346 b 7 0 3					
στεφ : ₀ α.		Des	tincition		8
	1	2	3	4	Supply
Ĩ,	3	300		4	3,00
x 4 1 1 (E	2 : 1	E % 5 1	+ / -x.	1-+1	74
Source II	ಇ	8 4 6 8	क्र	9	400
<u>គ</u> ា	8	3	3)	ર	poo
Demand	350	50 3\$0	11400	0) 800	ost to

step: 03 bas privional molding not be not

to train	_	10 2 9 7 1 9 K	Bisto	9 H99	Supply	haring 1
I	260	6	ਰੇ	9	150	. * * E *
ا لآ مازان)		3	3	9	500	c molder d
Demand	280	わり	400	200	11 - 1	

Step:04

	Galde		17	8	. 2
1	_ 2	9	1 4	- Supply	
Ī	Ь	ក	///	150	
Ū	3.4	3	200	300 500	
d	150	400	a60		

Supply

Demand

JAC. Prima

Step: 05 Supply ર 3 150 halfe I 5 RO / 3 300 $\widehat{\mathbb{I}}$ 2FD

50

400

Step:06

Demand

	3	Supply
1	চ	160
(=	250 3	ನಿಗ್ ೦
Demand	4,00	14.1

Step : 07

<i>Y</i> - '	3	Supply	G:	-1		
Ŀ	160 15	156	,	3		
Demand	150		1,7	71	OI.	

31

Step: 08

$$Cost = (300 \times 1) + (1350 \times 2) + (200 \times 2) + (50 \times 3) + (250 \times 3)$$

$$+ (150 \times 5)$$

$$= 300 + 500 + 400 + 150 + 750 + 750$$

T. Do Do Supply.

Homework ! -

	~~					
	$\mathfrak{D}_{\mathbf{I}}$	Do	Dell	2 D43	J. Supply	1 T
\mathcal{G}_{1}	6	4	1	त	14	
<i>3</i> ్ష	8	9	3	1	16	14
ક	41	3	6	2	ਰ (c	J
Demand	ь	10	าย	2)		

d barned

3tep 104

Check whether Demand and Supply is equal

E Mas

· A dir

Named 150

Supply = 14 + 16 + 5 = 35

Demand = 6 + 10 + 15 + 4= 35

8466 705

	\mathfrak{D}_{l}	$\mathfrak{D}_{\mathcal{Q}}$	Dg	D4	Supply
s,	6	Ľ۱	1	//5//	14
ತ್ತಿ	8	9	2	4/1/1	1,6
શુ	4	3	Ь	8	197ps
Demand	6	lo	।চ	0,4	

Step : 03

+ (250 x3

	Di	\mathfrak{D}_{2}	D3	Suppl	. y
(ex 08) +			14	1814	(1x08) - 10-5
و	8	9	2		x 0011 +
3ೄ ನ	[4]	n+3+	1980	10 fr	= 300 + 5to
Demand	6.	10	一片		. 0488 6

8tep :04 Dane Da Supply D, De 10 32 11 15 8 9 و ق 4 g Demand 0 6 10 x 11

Step: DE Supply DI Do 8 8, 9 11 F) 3 Sz 4 R

6

16

Step: 06 Supply DI 2 So 9 M 5 Demand

Step : 07 Supply. Vegel's Approximation Method Demand

To find the IBIS by vegets approximation

Result !

Demand

Cost = (4x1) + (14x1) + (1x2) + (5x3) + (6x8) + (5x9) Final the smallest and next is smallest cos

the fellenting stops.

= 4 + 14 + 8 + 15 + 48 + 45

for each once of the transportation table

Least Cost method (or) Matrix minima method!

Transportation problem involving 3 sources and 4 destinction. imilan excesse exertist The cell entries represent the cost of transportation per unit. alt In lowest Cost entry method, we use the following steps:

delegion penalties and it there is a tie, algerels Identify the cell with lowest Cost. Let it be (j.j). Then allocate xij to the Cell (ti,i) such that.

" " = min { oi, b; }

Premes

Step: 02

If xi; = ai, then remove the ith row from the table and then demand by is reduced to (bj-a;). Then go to step

If Mij = bj, then remove the jth column from transportation table and the supply of is reduced to O1; -bj, then go to Step-3.

If xij f bj., then remove either ith row or jth column but not both.

Stepios

Repeat the above steps with reduced trainsportation table thus obtained in step-2 until all the available amount is exhausted.

Vogel's Approximation Method!

To find the IBFS by vogel's approximation method, we use the following steps.

(cost = (2x1) + (1xx1) + (1x2) + (6x3) + (6x3) Find the smallest and next to smallest costs for each row of the transportation table and then find the difference between them for each row. write these difference (penalties) along side the transportation table against the respective rocus, similar excests exercise will be done on case of columns.

Step:02

got gripological select the maximum penalty ormong the saws and Columns penalties and if there is a tie, choose any one arbitrarily traval the contract of the stable

or ; = min { or; bj }

Allocate the maximum possible amount to the cell with lowest lost in that particular now or columns got

Let the largest penalty Correspond to ith now and let

(if be the smallest cost in the ith now. Allocate the amount

Xi = min { air, bi} in the cell (i,i)

and then cross out ith now end jth columns and obtain reduced matrix.

step: 04

Now compute the row and column penalties for the reduced table and repeat step a and 3.

VOGIEL'S APPROXIMATION METHOD:

Problem 201

3

Consider the following transportation problem involving
three sources and four destination. The cell entires represent the
cost of transportation per unit.

		•		1 0			
		(3				
			Supply	c			
		١	2	3	4	, , ,	
	1	3	1	700	طحم ٥	300	į.
	<u>ઘ</u>	2	6	চ	900	400	J
gonecos	<u> </u>	8	3	3	2	1500	
	169			-	10		
Dema	nol	250	340	400	200		
		/			200		

Temand

Hordals

obtain the initial basic feasible solution using VAM.

TICC

bionel

Solution : -

Step : 01

		٠,	2	3	4	Supply
Z.		3//	1	7	4)	300
<u> </u>		260	6	þ	9	400
anda, J	ù	8	3	3	2	P00
Demano	- k	25° b	350	400	200	

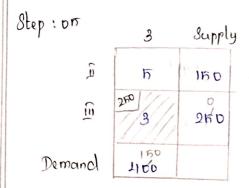
Step: 02

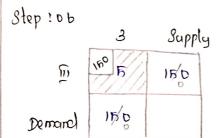
	2	3	4	Supp	ly
. 1	300	A	4//	3,00	4-1-3
<u>ن</u> .	Ь	ন	9	०ता	b-n = 1
$\widetilde{\mathbb{B}}$	3	3	2	h 00	3-2=1
Demand	350	400	200	,	A . 11

Step: 03

4	2	3	4	Supp	ly
(E)	6	<u> </u>	/9//	o ता	b- 5 = 1
رڃر	3	ೃತ್ಯ	200	300 500	3-2=1
Demand	50	400	2,00		1 3

8 гер! оц 0 g Supply. h 150 \$60 \$00 9 Demand





Cost =
$$(2 \times 250)$$
 + (1×300) + (2×200) + (3×50) + (3×250) + (5×150) + $(5 \times 150$

lement are are same

40 : 49 b

Problem : 02

Find the initial basic feasible solution for the following transportation problem by VAM.

Destination Dana Da or Supply D, \mathfrak{D}_{2} 11 13 250 17 14 0, 16 18 300 14 10 Orlgin 21 24 400 13 10 03 225 275 250 950 Demand

as and bound

Dominal

Herion

1

	\mathcal{D}_{i}	D2	D3	D4	Supply	A L
0,	200	13	1-1	121	25°0	18-11 = 8
0,	16/	18	14	lo	900	14-10 = 4
03	21/	24	13	10	400	13-10 = 9
Demand	2,00	225	এনচ	250	950	4

16-11= 5 18-13= 5 14-18=1 10-10= 0

Step: 02

•	\mathbb{Q}_{2}	D3	\mathcal{D}_{L_1}	Supply	
0,	40 13	/14/	/14/	RO O	14-13=1
0,	18	141	10,1	300	14-10 = 4
0,8	241	13	10	400	13-10=3
Demand	22 h	275	250		

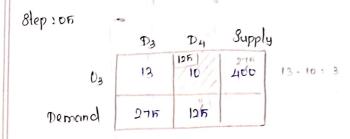
18-13=(5) 14-13=1 10-10=0

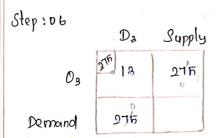
Steptos	witul:	ble sc	feasi			- 11	bril
·	$\mathfrak{D}_{\mathfrak{D}}$	Dz	\mathcal{D}_{1}	Luply			
و0	18	141	10	300	721-10 = 4		יורניותייו
و 0	24	18	10	400	13-10:3	, T	
Demand	17/5	গ্ৰহ	250		(9)	f f	ð

24-18=6 14-18=1 10-10=6

8tep:04	D 3	00/L	Supp	et 100 1
0,2	MA	05 10	0 12/F	14-10=(1)
03	13	10	400	13-10=3
Demand	এমদ	250 125		
	121-13=1	10.10:0		

2





Cost = (11x200) + (18x no) + (18x 17 n) + (10x 12 n) + (10x 12 n) + (18x 27 n).

- = 2200 + 650 + 3160 + 1260 + 1260 + 3676
- = \$ 12075.

ASSIGNMENT PROBLEM

Definitions 1.

Suppose these one in jobs to be performed and in persons are available for doing that jobs. Assume that each person ear do each job at a time, though with varying degree of efficiency. Let Cij be the cost if the ith person is assigned to the jth job. The problem is to find en assignment (which job should be assigned to which person, on a one to one basis). So that the total east of person ing all the jobs is minimum, problem of this kind are known as assignment problems.

An assignment problem can be stated in the form of nxn cost matrix [Cij] of real numbers as given in the following table.

Mathematical Formulation of an Assignment problem:

Mathematically, an eassignment problem can be State as,

Minimize $z = \sum_{i=1}^{n} \sum_{j=1}^{n} C_{ij} x_{ij}$, where, i = 1, 2 - n and j = 1, 2

Subject to the restrictions, o, y not.

 $\sum_{j=1}^{n} x_{ij} = 1 \quad (one job is done by the jth person).$

and $\sum_{i=1}^{n} x_{ii} = 1$ (only one person should be assigned the adding sto de the at bagin is many to it in 5th Job).

where, xii, denotes that the jth job is to be assigned to the ith person.

Solution of an assignment problem can be assived at, by using the Hungarian method. The steps involved in this method one as follows.

Step:01

Perpare a cost matrix. If the Cost matrix is not a Square matrix then add a dummy now (column) with zero cost element.

Step 102 all les en labor en como a colo de

Subtract the minimum element in each now from all the elements of the respective mows.

Stepios alt minura (hamapiero ass den

Farther, modify the resulting matrix by subtracting the minimum element of each column from all the elements of the respective Columns. Thus, obtain the modified matrix.

Then, draw the minimum number of horizontal, and Nertical lines to cover all zeros in the resulting matrix. Lef the minimum number of lines be N. Now There are too Possible lases.

> Case I: If N=n, where n is the order of matrix, Then an optimal ensignment can be made. so make the assignment to get the required Solution.

Case i : If Nan, then proceed to step 5.

Determine the Smallest uncovered element in the mortrix (element not covered by N lines). Substract this minimum element from all uncovered elements and add the same element at the intersection of horizontal and vertical lines. Thus the second modified matrix is obtained.

Steplob

Repeat 8teps 3 and 4 until we get the Case (i) of Step 4

a se alleger the a de de a.

(To make zero assignment) Examine the nows Successively until a mow-wise exactly single zero is found. Circle (0) this zero to make the assignment. Then mark a cross (x) over all zeros if lying in the Column of the Circled zero, showing that they cannot be Considered for future assignment. Continue in this manner until all the zeros have been examined. Repeat the Same procedure for Columns also.

Repeat Step 6 Successively until one of the following situation arises

- (i) If no unmarked zero) 8 left, then the process ends or
- If there lie more than one unmarked zero in any column or row, circle one of the unmarked zeros arbitrarily and mark a cross in the cells of remaining zeros in its now or column. Repeat the process cintil no unmarked zero is left in the matrix

8tep:09

Thus, exactly one marked circled zero in each row and each column of the sands matrix is obtained. The least assignment corresponding to these marked circled zeros will give the optimal assignment.

Assignment problems!

Hungarian Method !-

Problem: 01

There are 5 Jobs to be assigned on each 5 machines and the associated cost motorx is as follows.

Machines io 8 В 7 2 7 8 Jobs 5 6 2 4 3 8 2 4 D 5 Reul OF 9 6 10

Solve wing hungovoian method. Solution!

Row Reduction:

	10	3	3	20	8] ,
	9	٦	8	- 2	٦	0,0
_	77	চ	6	2	4	,
	3	त	8	6 777	4	0
	9	10	9	46	10	

8	1	1	0	6
٦	Б	6	0	Б
ħ	3	4	b	2
1	3	6	+ 0	2
3	4	3	o	4
1	1	1	0	0

Step: 02

Column Reduction !.

٦	0	0	0	4
6	4	ħ	р	3
4	2	8	0	0
0	2	B	0	0
2	8	2	0	2

Step: 03

Row Scanning 1.

7	0	0	0	4
6	4	þ	0	3
4	2	8	0	0
0	2	ਰੂ	ď	D
2)	3	2	0	2
1				

Step: 04

Column Scanning :

	,		-		0	
_	7	0	0	0	-4-	
	6	L)	5	0	3	
	4)	2	3	0	0	
	0	9	ñ	þ	0	
	2	3	2	b	Ol	ì

No. of No. of Selected cells + machine

9	0	0	2	6
6	2	9	0	9
41	O	1!	0	0
0	0	. , 3 ,	D	O
2	ŀ	0	0	2

Take Smallest numbers from unselected cells and oidd it is the interested elements. Also Subtract it from remaining unselected cells.

Step:06

Perform Row and Column Scanning!

					1		_1		1
	9	10	2	0		2		6	
	6	5	<u>}</u>	3	1	[5]	3	
	4		O				0		0
1.	0		0	1	3		O		0
	2		1	<u> </u>	0	,	0		2
		1							

step:07

,0-	7				1		
		M	M2	M3	MA	Ms	5 2
	J,	10	3	3	2	8	0.000
	\mathcal{J}_2	9	7	8	2	7	-
	J3	٦	দ	6	2	4	
111	J ₄	3	ħ	8	2	4	
	$\mathfrak{I}_{\mathfrak{h}}$	9	10	9	6	10	

ur or

0 0

a 0

c 0

2

)

Ares Angeres !-

Job	Machine	Assignment.
J,	M ₂	3 hours
\mathfrak{I}_2	M	2 hours
$\mathcal{I}_{\mathfrak{Z}}$	M _F	4 hours
J_A	M,	3 hours
J_{κ}	Mg	a hours
		21 hours.

Homework Sum

Problem :	0)		Job		
		1	2	3	. 4
	A	20	এচ	22	28
Person	В	เห	18	28	H
	C	19	17	21	24

Bolution:

Row Reduction

20	এচ	20	28	20
15	18	23	14	15
19	17	21	24	17
0	O	0 .	0	0

			11 /
Ò	Б	2	8
0	3	8	2
2	0	4	٦
O	0	0	0
0	0	0	

Column Reduction.

Row & Column Scanning !.

1	1		
0	Б	2	8
0	3	8'	2
2	0	4	ग
 0	0 -	0	0
	1		

3 \$ 4

		١	7		
-	0	- F	0	6-	-
_	0-	-3) -	6	-0-	-
	2	0	2	Б	
-	2-	- 2 -	- 0	0	
	-		-		

20	25	22	28
15	18	29	17
101	[I]	21	24
b	0	0	10

Arswer 1.

		0 0 (1
Job	persons	Assignment
1	A	22 -
2	В	Calvade and
3	c	। । । _ े
<i>ا</i> ا	D	2+ 8 0
-	E	ि हमें

	A	13	С	D	E
١	13	8	16	18	19
2	9	15	24	01	12
3	12	0)	4	4,	Zj
4	6	12	10	8	13
ħ	lħ	17	18	10	20

Solution !-

Row Recluction

	A	1-		U)	
	<u></u>	13	С	D	Ē	
1	ાક	8	16	18	19	ଥ
2	9	าร	94	9	۱۵	9
3	12	9	4	4	4	4
4	6	12	10	8	13	6
5	ח	17	18	10	20	10
						1

Column Reduction.

					•••
1	ħ	0	8	10	11
2	0	6	1h	0	8
3	8	त	D	0	0
4	0	6	4	2	713
5	Б	٦	g	D	10

		Row	8car	ning		7
1	1	B	¢	Ð	E	
١	n	0	8	10,	u	
פ	p	Ь	1দ্	0)	3	
9	8	- 15-	0	ò	-0	
4	0	þ	1)	2	7	
5	ħ	1	8	0	10	

Column Scanning

	A	B	C	D	E
,	Б	0	ħ	10	8
2	0	Ь	12	0	0
3	Ţ)	8	0	3	0
21	0	6	in fac	2	1,411
5	ħ	7	চ	0	17.00

+ 4			1111	1 . 1 / 1	
1	1	B	C	D	13
1	18	8	16 10	18	19.4.1
2	9	គេ	24	ી ^ત	[12]
3	12	9	21	4	4
4	6	12	to	8	13
5	मार्गा वा	14	elglis 18	10	20

RESULT:	· · · · · · · · · · · · · · · · · · ·	darillion -11	galiza S	:11.		
	Job	Machine	Assign	ment.		براو
	٦,	Ma	8		09/20	
.1,	J2.	M _p	100 12	1 01	20 101 1	1
	J,	Ma) j	if elgin	is to	7
	J4	м,	Ŀ)	0.15	;}
	J _n	MA	o vil	6, A-	Betoal	15
/ 170				40		

time en or nicicline i.

regulated to extend

torin.

15

SEQUENCINOI PROBLEMS

Definition !.

Suppose there are njobs (1,2,-n), each of which has to be Processed one at a time at m machines (1,8,c...). The order of Processing each job through each machine is given. The problem is to find a Sequence among (n!) mamber of all possible Sequence for processing the jobs so that the total clapsed time for all the jobs will be minimum.

Terminology and Motations :

The following are the terminologies and notations used in this Chapter.

Number of machines:

It means the service facilities through which a job must base before it is Completed.

Processing order:

It refers to the order in which various machines are required for completing the job!

Processing time:

It means the time required by each job on each

Idle time on a machine:

This is the time for which a machine remains idle during the total elapsed time. The notation on; is used to denote the idle time of a machine j between the ord of the (i-1) the job and the start of the 1th job

It means, passing is not allowed (i.e.,) maintaining the same order of jobs ever each machine. Il each of N-jobs is to be Processed through 2 machines M, and M2 in the order M, M, Then this rule will mean that each Joh will go to machine M, first and then to M2. If a job is finished on M, it goes directly to machine M2, if it is free, otherwise it starts a waiting line or Johns the end of the waiting line, if one already exists. John that form a coaiting line are precessing on machine M2 when it free.

ace

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/e

1,

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COMMO

TYPE : 01

Problems with n jobs through two machines.

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The algorithms which is used to optimize the total elapsed time for processing n jobs through two machine is Called Johnson's algorithm' and has the following table.

> Machine / Job 1 A A, A_2 A_3 \cdots A_n B and all B, all B_2 B_3 B_3

The problem is to sequence the jobs so as to minimize The total elapsed time. The solution procedure aclopted by Johnson is given below.

Step : 01

Select the least processing time occurring in the list An and BirBa- Bh. Let this minimum processing time occur for a job k.

8tep): 02

day teeth all moders I de time on B The shortest processing is for machine A, process the 1kth job lost and place it at the end of the sequence.

when there is a tie in selecting the minimum processing time, then there may be three solutions.

- (i) If the equal minimum values occur only for machine A, Select the job with larger processing time in B to be Placed first in the Job sequence.
- (ii) If the equal minimum values occur only for madine ; Select the job with I anger processing time in A to be Placed last in the job sequence.
 - If there are equal minimum realuss, one for each machine, then place the job in machine A first and the one in machine B last. hise of late williams

Delete the jobs already sequenced. If all the jobs have been sequenced, go to the next step. otherwise, repeat step 1 to 3.

In this step, determine the overall or total elapsed time and also the idle time on machine. A and B as follows. Total elapsed time = The time between starting the first Machine B.

Idle time on A last Job in the optimal - Job in the optimal (Time when the bit Sequence on machine B) Sequence is completed on machine A)

Idle time on B ewhon the first job I (time kth job)
in the optimal sequence to starts on machine three (K-1) th

Job Brighel on mechine B

Processing or jobs through three machines A, B, C.

Consider n jobs (1,2...n) processing on three machine 1, B, C in the order ABC. The optimal sequence can be obtained by converting the problem into a two-machine problem. from this, we get the optimum sequence using Johnson's algorithm.

The following steps are used to convert the given problem into a two-machine problem.

3tep:01

Find the minimum processing time for the jobs on the first and last machines and the maximum processing time for the Second machine.

(i.e), find Min (Ai, (i) i = 1,2,... n and Max (Bi)

Step: 02

check the following inequality

Min A: > Mix B: (or) Min C: > Mix B:

Step: 03

If at least one of the inequalities in step a are satisfied, this method connot be applied.

Step: 04

If at least one of the inequalities in step a is satisfied, we define two machines Grand II, such that the processing time on Grand II are given by,

C1; = Ai+B; ; i=1,2,-n

Step : on

The optimum sequence \using rlwo-machine algorithm.

SEQUENING PROBLEM

Two machines problems :

Problem: 01

There are 5 jobs each of which must go through the two machines A and B in the order AB processing times are given below.

Jobs	1	2	3	4	ह
machine A	ħ	j{	01 11	3	Jo :
machine B	2	, 6	, 7	1.8	4

Determine a sequence for the 5 jobs the will minimize the total elapsed time?

Solution ! -

Step:01

Given the table

minimum value

		5		4			
dop3	"	ત્રુ	3	4	ゟ		
machine A	ಗ	1	9	3	łø	left	
machine B	2	8	T	8	4	Right.	

Step: 02

2 4 3 F 14

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19/2

S 1 E 6 9

				Machines A		Machines B		Idle time	
	Jobs	1	В			In	out	A	В
				In	out.		In Par Pit	0	1
	2	1	6	Ó	1				
	Д	3	8	1	4	7	In ·	h	0
	0.5	9	ļ.;, T	4	19	.15	99	0	0
0	3 '	: 7	1.6	11:	23	23	27	0	j
	5	10	4	13	15		(20)	2	
	1	5	2	23	28	28	(30)	1	1

Total elapsed time = 80 has

Idle time on machine A = (30-28) = 20 has

Idle time on machine B = 3 has.

Homework !.

Job3	,	&	3	ц	ħ	ь
machine A	ħ	9	4	7	8	b / 9
machine B	٦	д	8	8	9	5

Solution !.

Step:01

Gilven the table.

Jobs	1	2	3	l.		
machine A	F	a.	4)	¥	P. (8)	6
machine B	ਸ	4	8	(3)	9	(F)

left Right

Step: 02.

3	1	Б	6	2	Ц	6
-	_	-		_	7	F

Step: 03

Jobs	A	В	marchines A		machine B		Idle time	
n on	*	9	ln	out	. In	out	13A	В
3	4	8	0	4	4 1	1112	Ð	4
1	চ	7	4	9	12	19	0	0
F	8	9	9	17	19	28	01	0
16 40	6	ħ	् ।च	- 23 ₇₇	28	33	0	0
2	9	4	23	3ે રે	3 3	37	0	0
4	7	3	3 ે	39	39	42	3	2

Total elapsed time = 42 hrs

Idle time on machine A = (42-39) = 3 hrs

Idle time on machine B = (39-37) = 2 hrs.