

# DISTRIBUTION AND WAREHOUSE MANAGEMENT

## Distribution Management



# Introduction to Technology in Distribution and Warehousing

## Importance of Technology:

Modern distribution and warehousing operations depend heavily on technology to enhance efficiency, accuracy, and real-time decision-making.

## Key Technologies:

Warehouse Management Systems (WMS)

RFID Technology

Real-time Tracking Systems

Internet of Things (IoT) Integration

**Goal:** Improve operations such as inventory management, order fulfillment, and product tracking.

In the competitive world of logistics, embracing advanced technologies allows companies to streamline their operations, reduce human error, enhance visibility, and improve customer satisfaction.

# Warehouse Management Systems (WMS) Overview

❑ **Definition of WMS:** A Warehouse Management System (WMS) is software that automates and optimizes warehouse operations like inventory management, order fulfillment, shipping, and receiving.

❑ **Key Features of WMS:**

- Real-time inventory tracking
- Order management and picking
- Shipping and receiving automation
- Barcode scanning
- Reporting and analytics

## Examples of Warehouse Management Systems (WMS)

### Examples of WMS Providers:

- ❑ **SAP Extended Warehouse Management (EWM):** Advanced functionality for large-scale warehouses.
- ❑ **Oracle Warehouse Management Cloud:** Provides flexible, scalable cloud-based solutions.
- ❑ **Manhattan WMS:** A comprehensive system that includes mobile and RFID integration.

### Example:

A warehouse using **Oracle WMS** can automate inventory replenishment, improve stock accuracy, and reduce picking errors by providing real-time inventory data.

### Explanation:

Various WMS providers cater to different business needs, whether for large distribution centers or small businesses. These systems help companies optimize space, manage stock levels, and improve efficiency.

## How WMS Improves Efficiency

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graph TD; A[How WMS Improves Efficiency] --> B[Inventory Visibility: WMS provides real-time inventory levels, enabling better decision-making for stock replenishment.]; A --> C[Optimized Picking: WMS helps automate picking processes by directing workers to the best locations for order fulfillment, reducing time and errors.]; A --> D[Streamlined Shipping and Receiving: Automation of processes, including shipping labels and docking instructions, leads to faster turnarounds.]; A --> E[Error Reduction: Barcode scanning and RFID integration help ensure accuracy in picking, reducing mistakes and returns.];
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**Inventory Visibility:** WMS provides real-time inventory levels, enabling better decision-making for stock replenishment.

**Optimized Picking:** WMS helps automate picking processes by directing workers to the best locations for order fulfillment, reducing time and errors.

**Streamlined Shipping and Receiving:** Automation of processes, including shipping labels and docking instructions, leads to faster turnarounds.

**Error Reduction:** Barcode scanning and RFID integration help ensure accuracy in picking, reducing mistakes and returns.

## RFID Technology Overview

- **Definition of RFID:** Radio Frequency Identification (RFID) is a technology that uses electromagnetic fields to automatically identify and track tags attached to objects.
- **How RFID Works:**
  - **Tags:** Contain microchips with data and antennas to communicate.
  - **Readers:** Scan the RFID tags and transmit data to a system.
  - **Software:** Manages the data captured from the tags, enabling real-time tracking and reporting.
- **Benefits:**
  - Improved inventory accuracy
  - Faster tracking and scanning
  - Reduced labor costs

# Examples of RFID in Warehousing

## RFID in Stock Control:

- A warehouse uses RFID tags on pallets and products to automatically update the inventory system when items are moved, reducing the need for manual stock takes.

## Real-time Asset Tracking:

- A logistics company uses RFID to track the movement of pallets throughout the supply chain, providing accurate visibility into stock location at all times.

**Walmart:** Walmart uses RFID for inventory tracking across its distribution network, improving accuracy and reducing out-of-stock situations.

# Benefits of RFID Technology

**Improved Accuracy:** RFID reduces human errors in inventory tracking and product identification.

**Increased Efficiency:** Items can be scanned without line-of-sight, allowing for faster stock movement and reduced handling time.

**Real-time Data:** Immediate feedback from RFID readers allows managers to make real-time adjustments in stock levels, reducing stockouts or overstocking.

**Reduced Labor Costs:** Automated tracking reduces the need for manual data entry or scanning.

RFID improves the speed and accuracy of inventory management processes, contributing to higher efficiency and reduced operational costs. This leads to a more streamlined and productive distribution process.



# Real-Time Tracking Systems in Warehousing

**Definition:** Real-time tracking involves continuously monitoring and updating the location and status of inventory, shipments, and assets in the supply chain.

## Key Technologies for Real-Time Tracking:

- RFID tags
- GPS (Global Positioning System)
- Barcode Scanning

## Benefits:

- Improved inventory accuracy and visibility
- Faster order fulfillment
- Enhanced supply chain transparency

# Internet of Things (IoT) in Distribution and Warehousing

- **Definition of IoT:** The Internet of Things (IoT) refers to interconnected devices that communicate data over the internet. In warehousing, IoT devices such as sensors and smart devices collect and share information to optimize operations.
- **IoT Applications:**
  - **Smart Shelves:** Sensors that monitor inventory levels and notify when reordering is needed.
  - **Condition Monitoring:** Sensors to monitor temperature and humidity, especially in warehouses for perishable goods.
  - **Automated Picking Systems:** IoT sensors in robots and picking devices that allow for real-time adjustments based on demand and inventory levels.

**Predictive Maintenance:** IoT sensors can monitor the health of warehouse equipment (e.g., conveyors, forklifts) and predict failures before they occur, reducing downtime.

**Enhanced Efficiency:** IoT-enabled devices, like smart robots and automatic storage/retrieval systems (ASRS), improve speed and accuracy.

**Improved Decision-Making:** IoT provides data that helps managers make informed decisions based on real-time inventory levels, product conditions, and environmental factors.

A warehouse uses IoT-based **smart lighting** that adjusts according to occupancy or task needs, saving energy and improving visibility during picking operations.

**Benefits of IoT Integration in Distribution Processes**