

NanoScience and Technology - An Introduction



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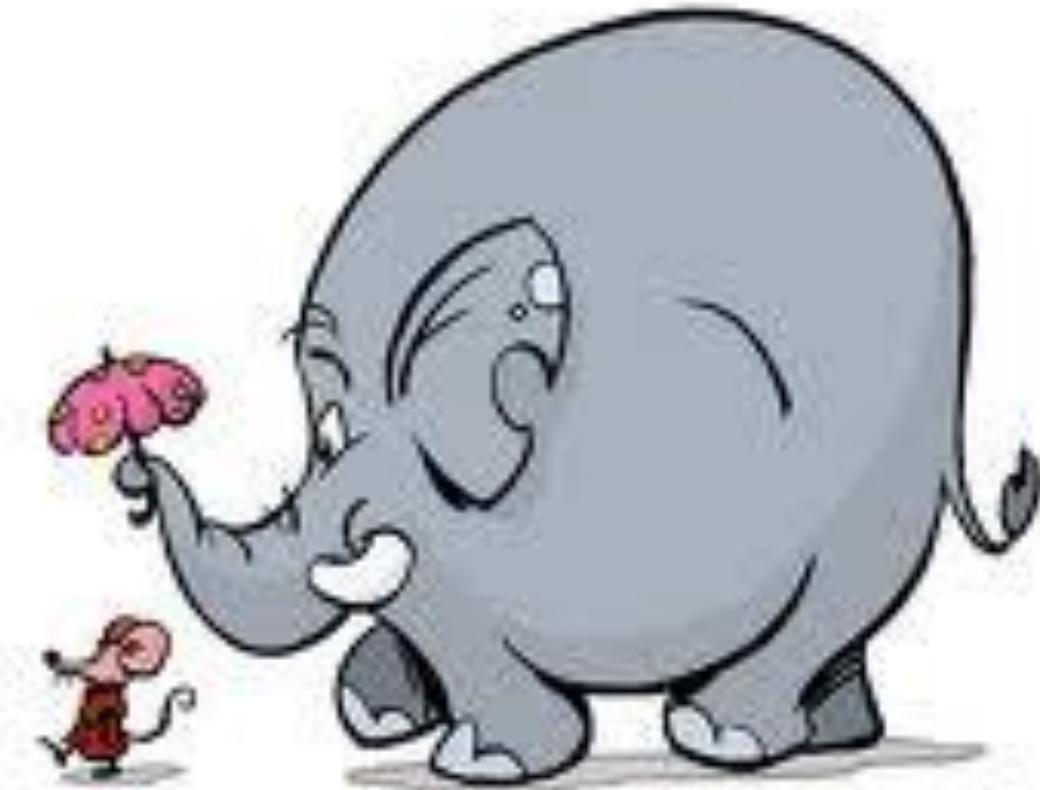
22PH324A

PHYSICS OF NANOMATERIALS AND APPLICATIONS

Unit 1: II M.Sc – III SEMESTER

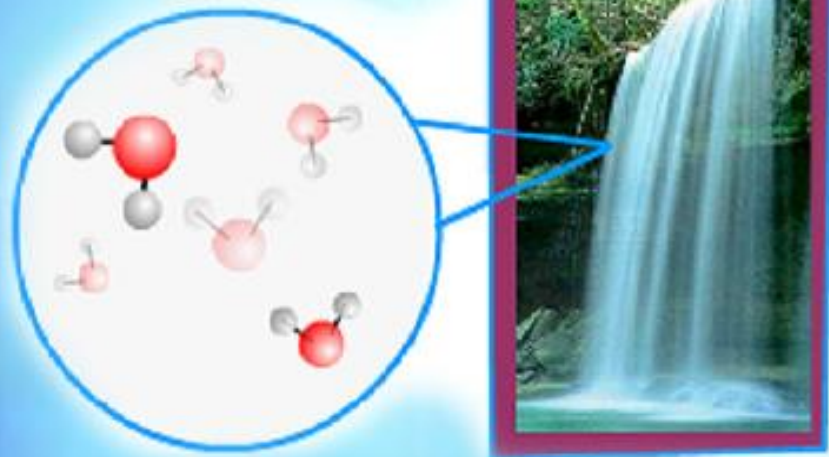


Small is beautiful ? !



What are Atoms and Molecules?

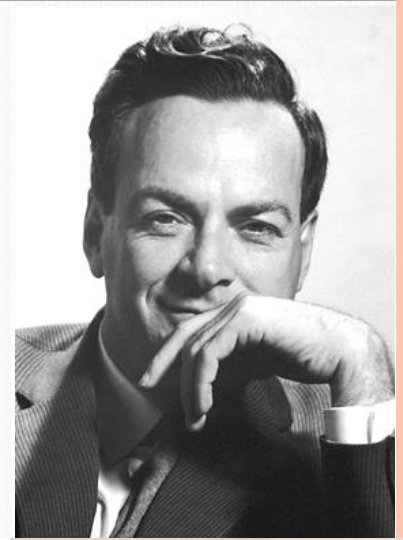
Atoms and molecules are the smallest building blocks of the universe. Our world depends on how atoms join together to form molecules.



The next “Big Thing” is happening in very,
very, very small small!

*“Nanotechnology is an **enabling** technology
that will change the nature of almost every
human-made object in the next century”*

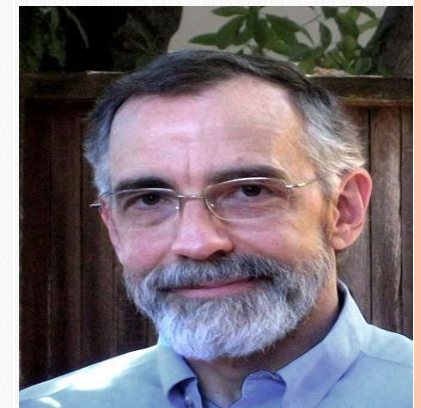
Richard Feynman in his talk (1959 APS)
There's Plenty of Room at the Bottom,
in which he described the possibility of synthesis
via direct manipulation of atoms imitating nature



The term "nano-technology" was first used by
Norio Taniguchi in 1974

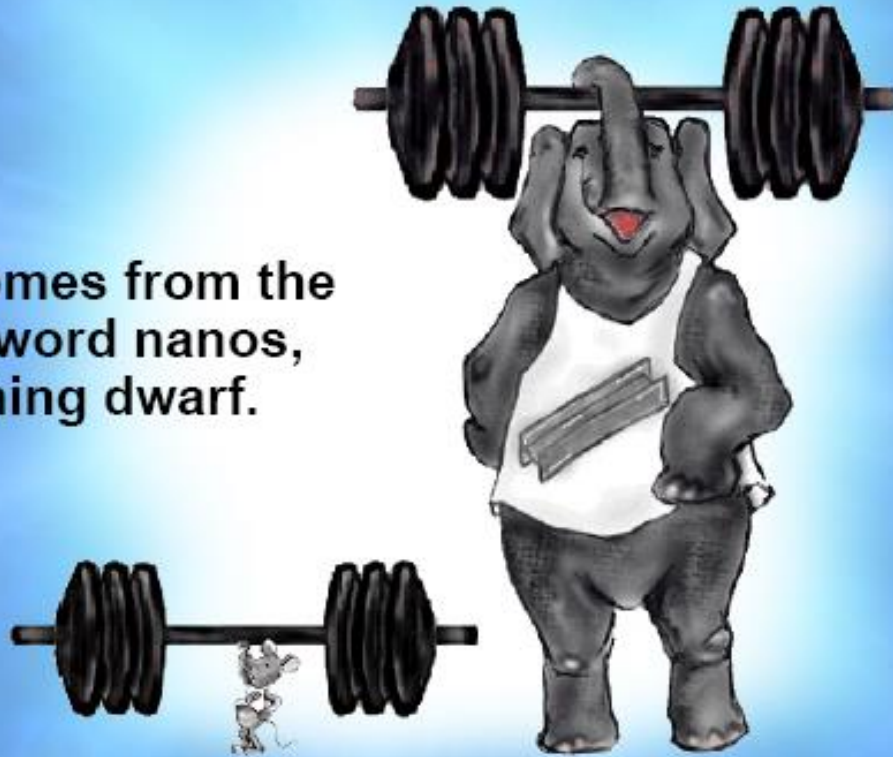


K. Eric Drexler used the term "**nanotechnology**"
in his 1986 book **Engines of Creation: The Coming
Era of Nanotechnology**, proposed the idea of a
nanoscale "**assembler**" which would be able to
build a copy of itself and of other items of
arbitrary complexity with atomic control.



What is Nano?

Nano comes from the Greek word nanos, meaning dwarf.



What is the Nanometer Scale?

It is a standard of measurement of the very small.

One nanometer (nm) is one-billionth of a meter and is 10^{-9} .

Meter - m

Millimeter - mm - 1,000 times smaller than a meter

Micrometer - μ - 1,000 times smaller than a millimeter

Nanometer - nm - 1,000 times smaller than a micrometer

$1,000 \times 1,000 \times 1,000 = 1,000,000,000$ times smaller

Please Remember!

A nanometer is one-billion times smaller than a meter!



10^{-9}



The Nanoscale Is Difficult to See!

At the nanoscale, our world is seen as atoms and molecules.



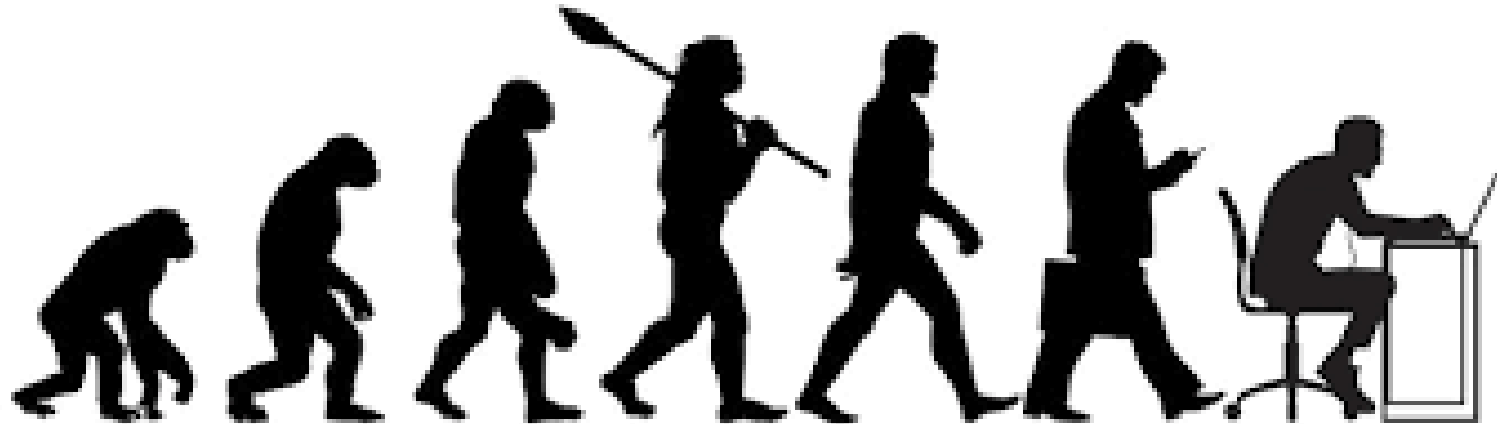
What is Science?

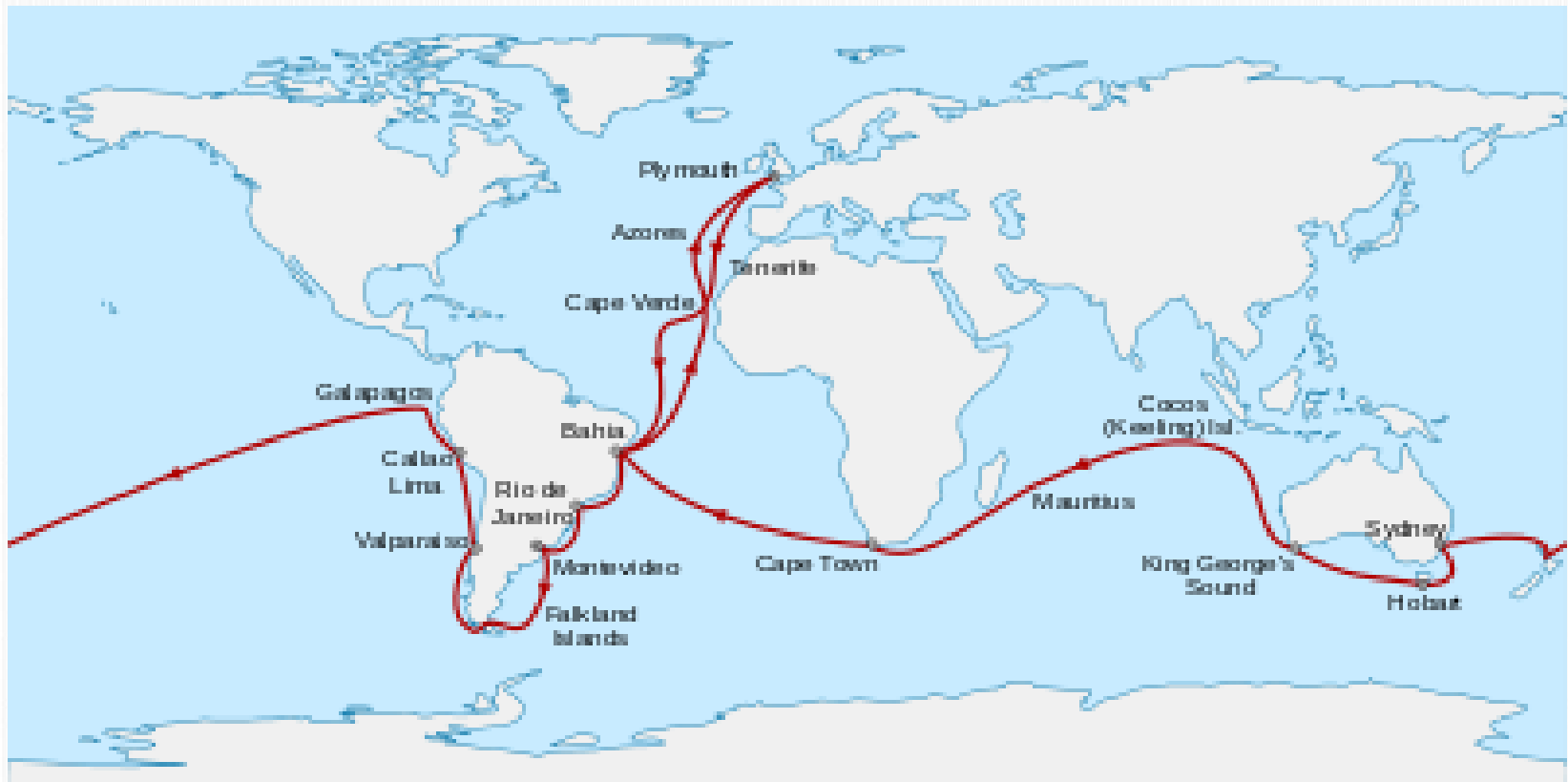
What is Science?

The systematic study of the structure and behaviour of the physical and natural world through observation and experiment.

Charles Robert Darwin

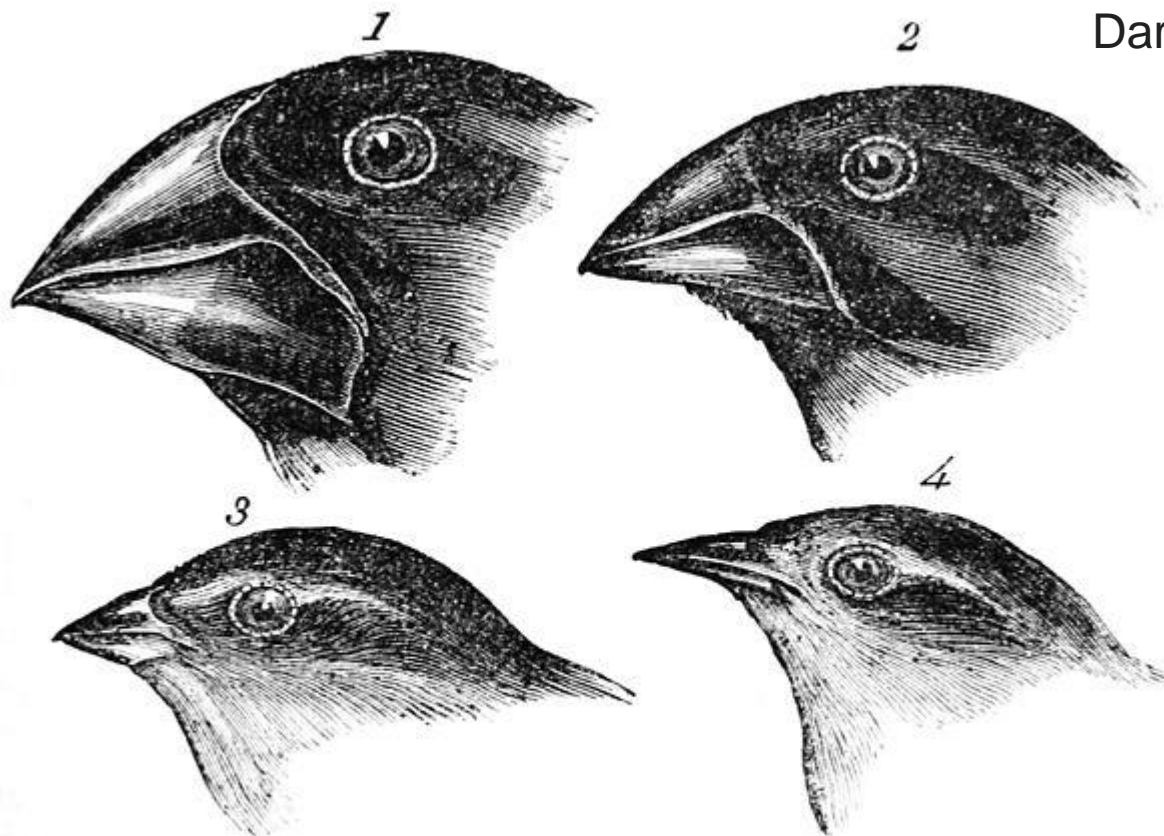
British naturalist and biologist known for his theory of evolution and his understanding of the process of natural selection.





Evolutionism is a term used (often derogatorily) to denote the theory of evolution

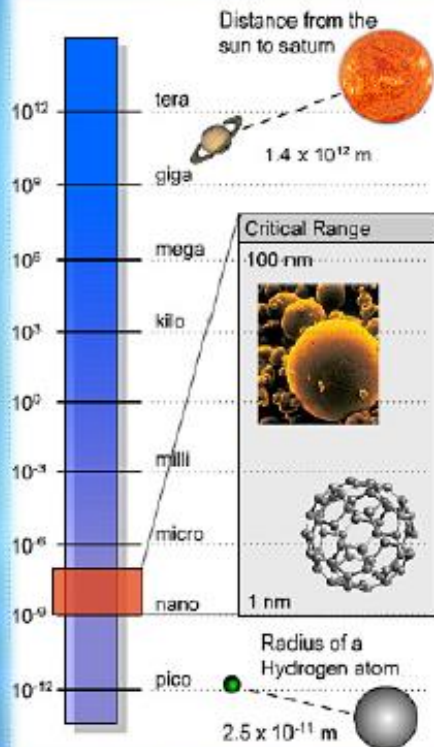
Darwin's in *Origin of Species*



1. *Geospiza magnirostris*.
3. *Geospiza parvula*.

2. *Geospiza fortis*.
4. *Certhidea olivacea*.

What are Nanoscale Science and Technology?



Nanoscale science: investigates the properties of matter in the critical range of 1 nm – 100 nm.

Nanotechnology: Is building and using devices from 1 nm – 100 nm.

Research is working with **unknown**

Development is working with **known**

Why Nanotechnology?

And why now?



WHAT IS NANOTECHNOLOGY?

Nanotechnology is the manipulation of matter at the nanometer* scale to create novel structures, devices and systems.

Structures
(e.g. materials)

Devices
(e.g. sensors)

Systems
(e.g. NEMS)

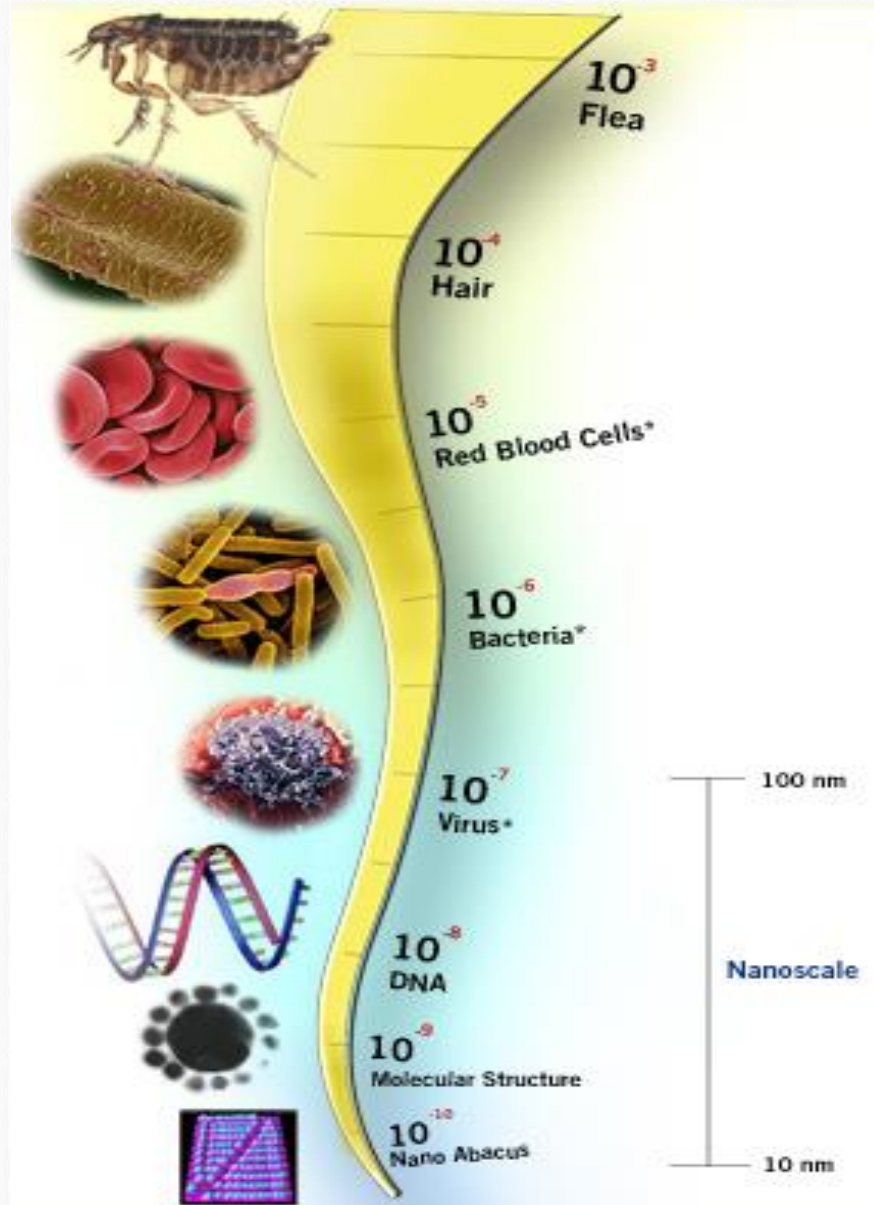
* 1 millimeter = 1,000 micrometers;
1 micrometer = 1,000 nanometers

What is Nanotechnology?

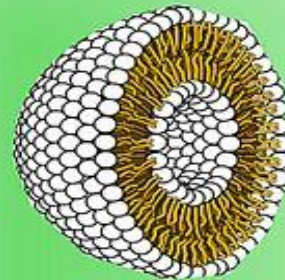
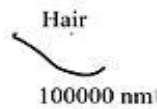
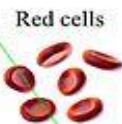
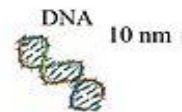
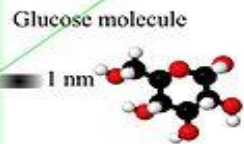
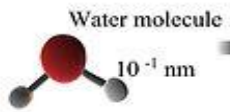
Nanotechnology is about:

- Making small objects
- Manipulating small objects
- Creating new materials by varying the size of the objects
- Building structures from small objects

Small is small



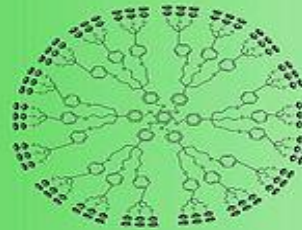
Nanomaterials (1-100 nm)



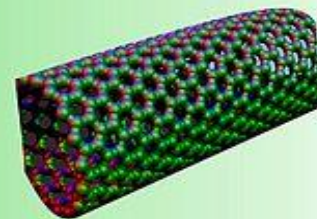
Liposome



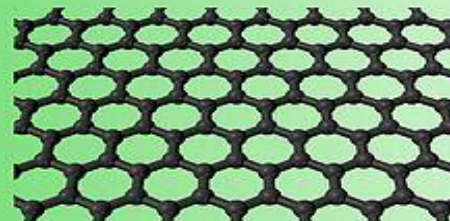
Fullerene



Dendrimer



Carbon nanotube



Graphene

ORDERS OF SCALE

Tera	– trillion, 10^{12}
Giga	– billion, 10^9
Mega	– million, 10^6
Kilo	– thousand, 10^3
Macro	– referring to big or visible
Milli	– 10^{-3}
Micro	– referring to small, also 10^{-6}
Nano	– 10^{-9}
Angstrom	– 10^{-10}
Pico	– 10^{-12}
Femto	– 10^{-15}

UNDERSTANDING SIZE



How big (small) are we talking about?

UNDERSTANDING SIZE



○ 1 centimeter

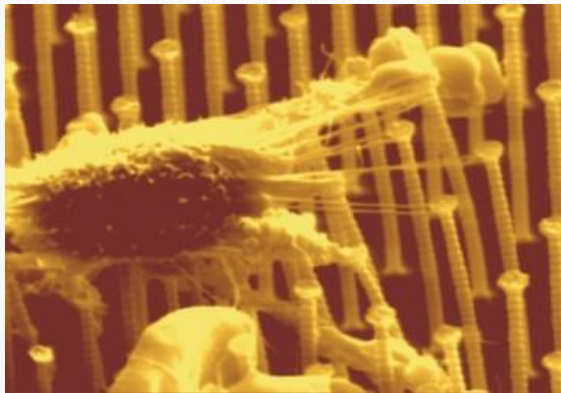
source: CERN <http://microcosm.web.cern.ch/microcosm>

How do we know about nanoscale?

- Powerful Microscopes (relatively old invention)

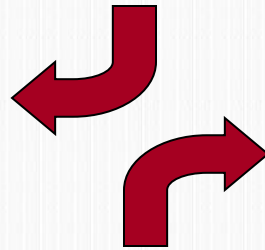


Cat Flea

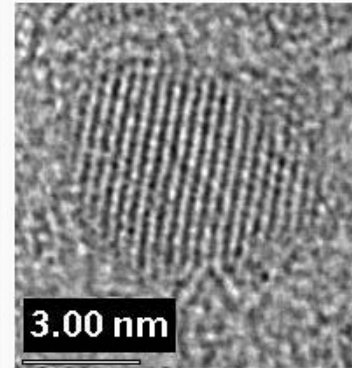


Fibroblast Cell on Pillars

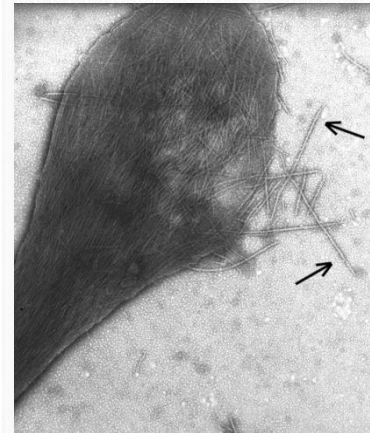
**Scanning
Electron
Microscope
(SEM)**



**Transmission
Electron
Microscope
(TEM)**

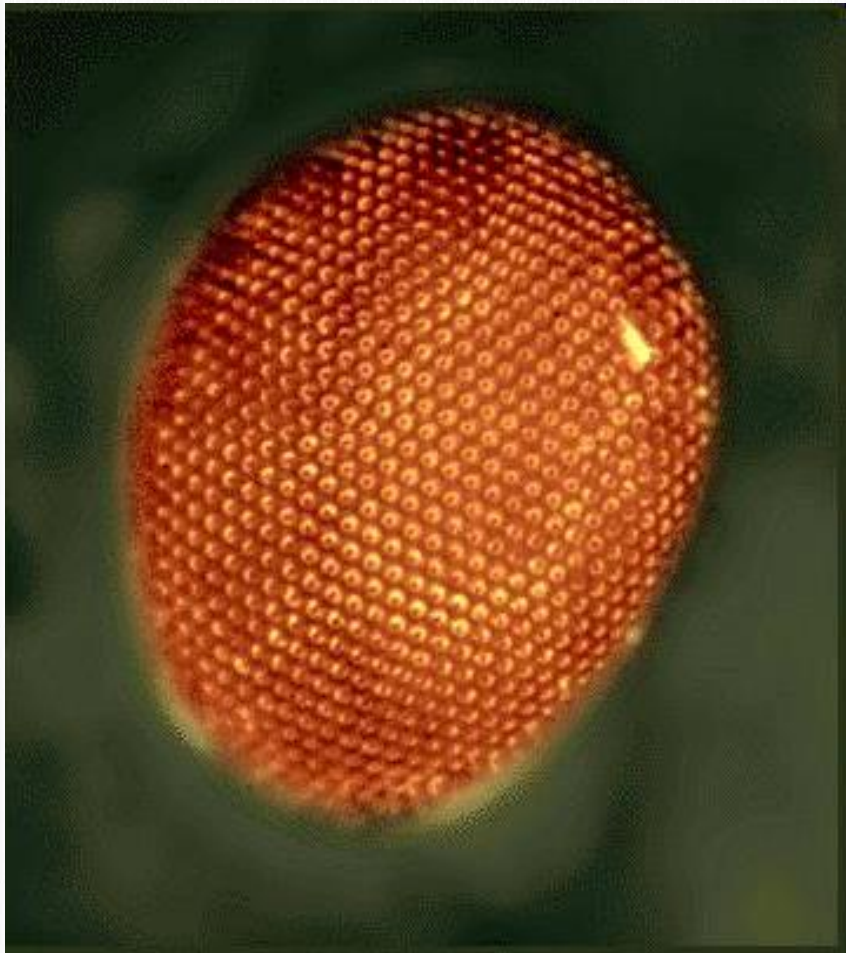


CdSe/ZnS Nanocrystal



Sickled hemoglobin in red blood cell

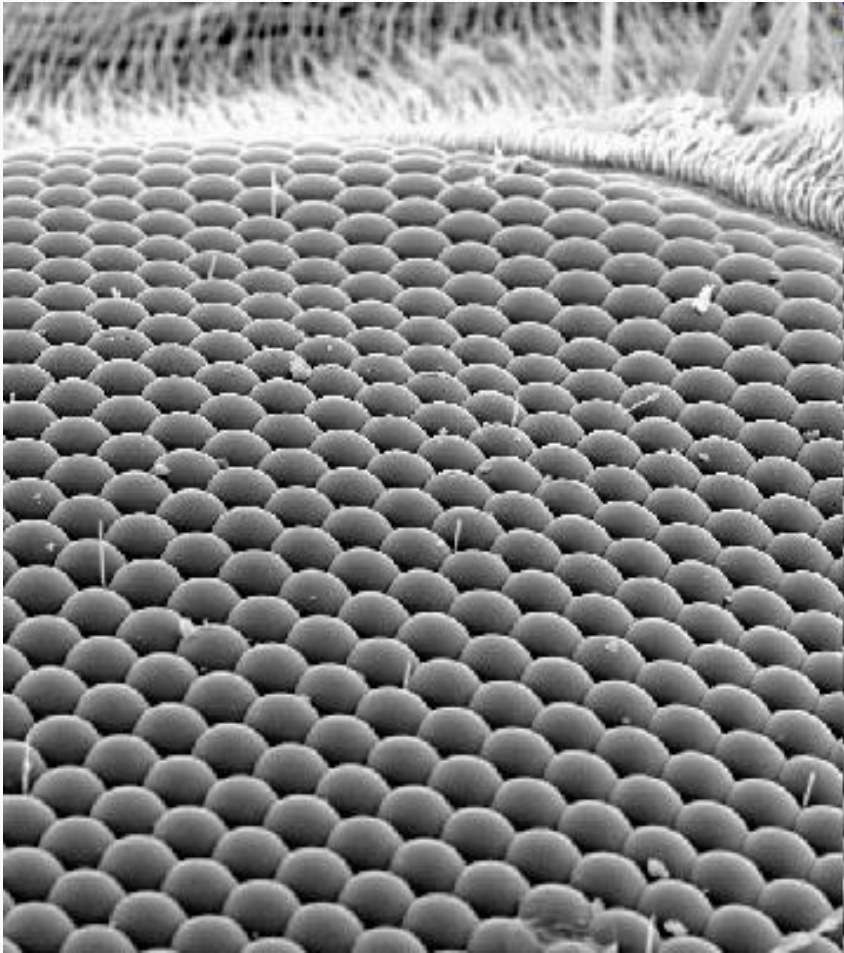
UNDERSTANDING SIZE



○ 100 micrometers

source: CERN <http://microcosm.web.cern.ch/microcosm>

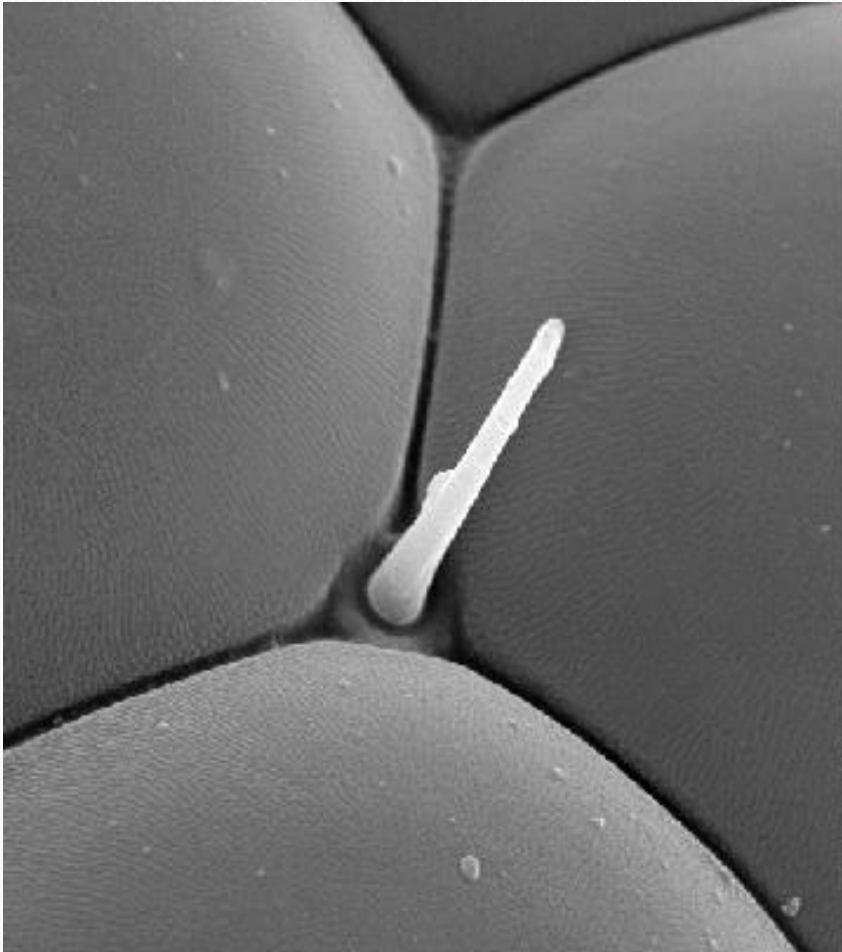
UNDERSTANDING SIZE



○ 10 micrometers

source: CERN <http://microcosm.web.cern.ch/microcosm>

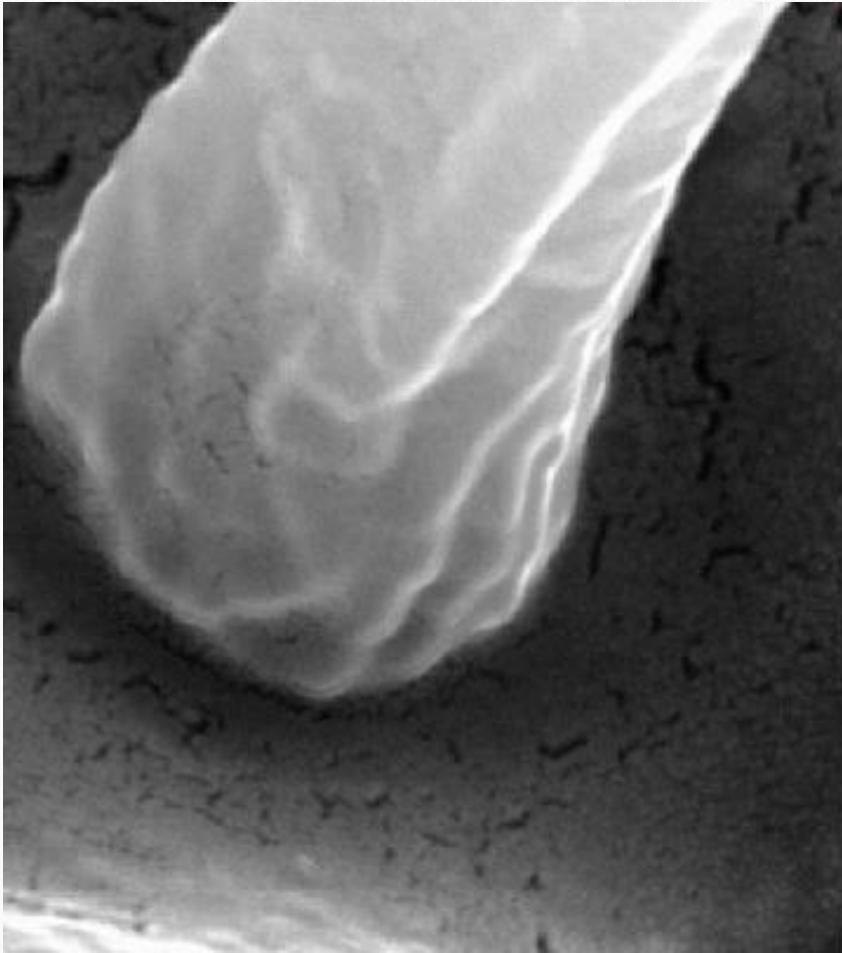
UNDERSTANDING SIZE



○ 1 micrometer

source: CERN <http://microcosm.web.cern.ch/microcosm>

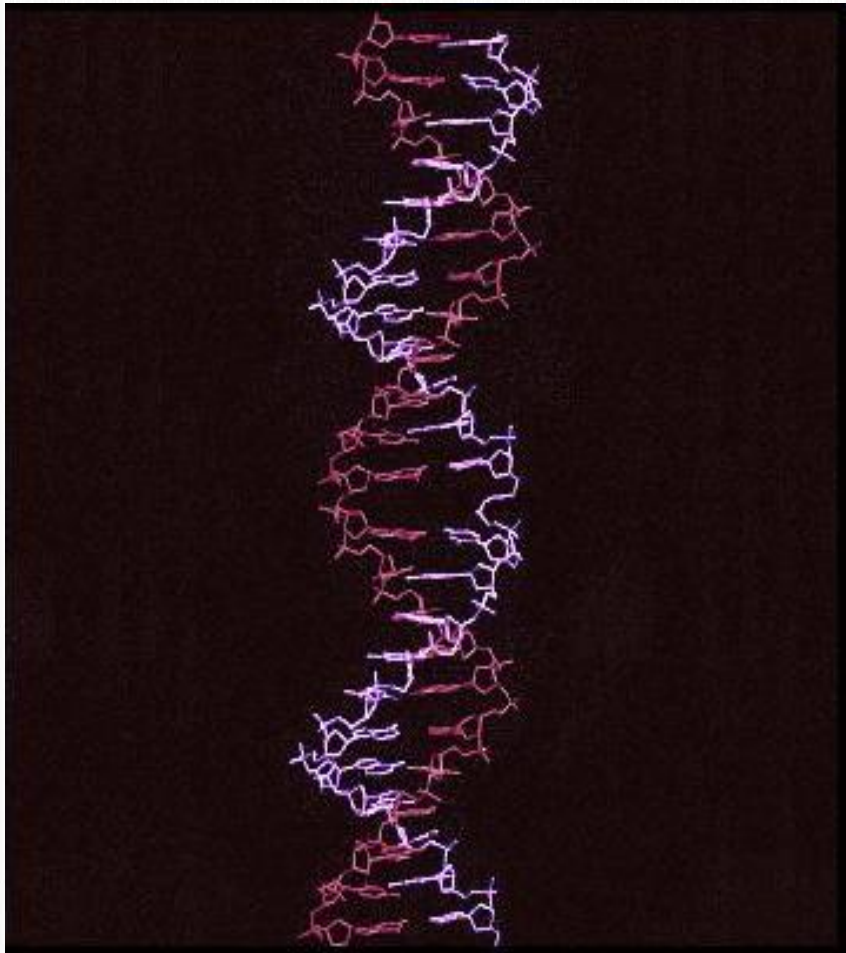
UNDERSTANDING SIZE



○ 100 nanometers

source: CERN <http://microcosm.web.cern.ch/microcosm>

UNDERSTANDING SIZE



○ 10 nanometers

source: CERN <http://microcosm.web.cern.ch/microcosm>









Color in Butterfly Wings

It is well known that the coloration of butterfly wings has two main sources. Color arises either from pigmentation or from structure of the wing scales. The first one is also called chemical color, the second one **physical or structural color**.

Pigments found in butterflies (melanins, pterins) can produce yellow, orange-yellow, red, black, and brown colors.

As to our best knowledge, in butterflies pigments can produce no blue, violet and green colors.

Blue, violet and green colors are result of the scales micro- and nanostructure. From here we concentrate on structural color.

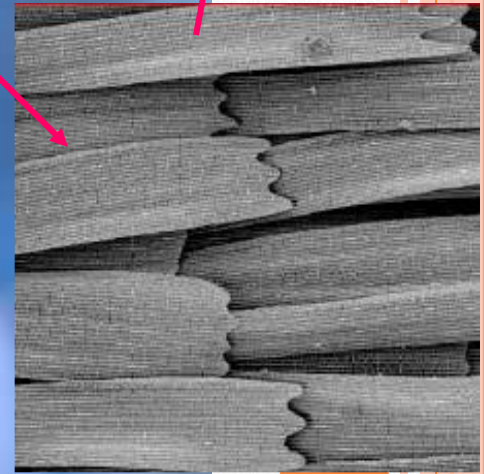
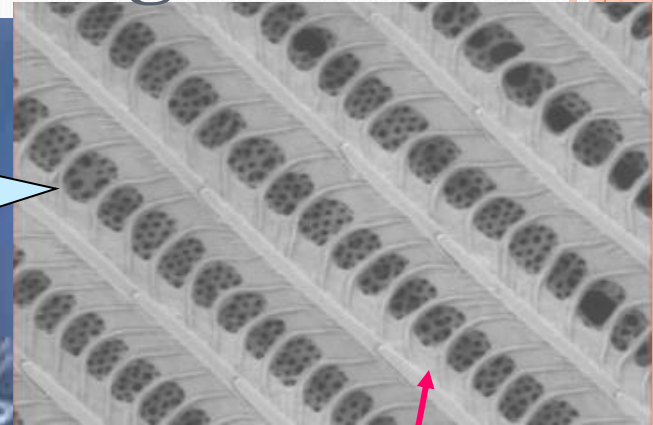


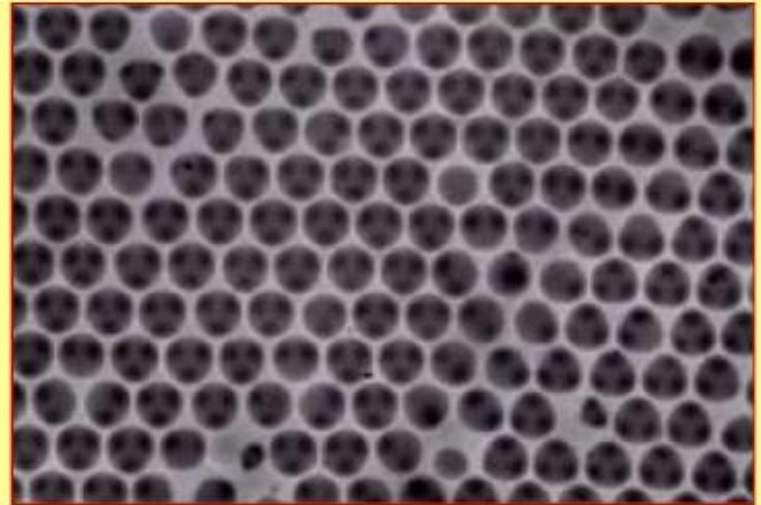
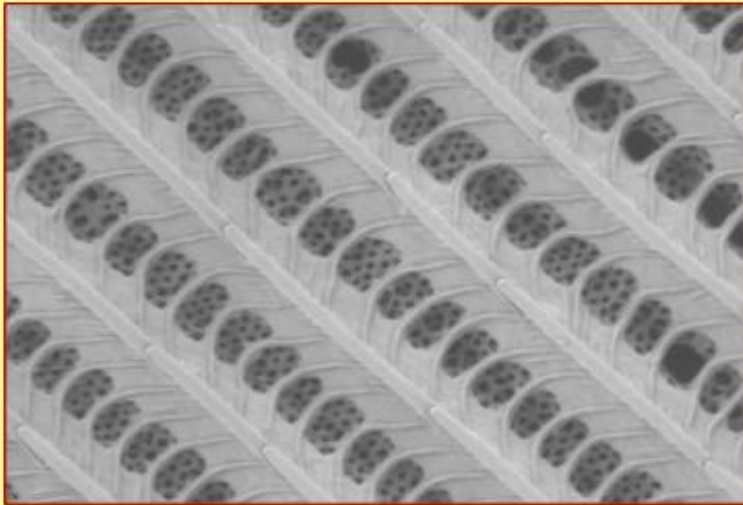
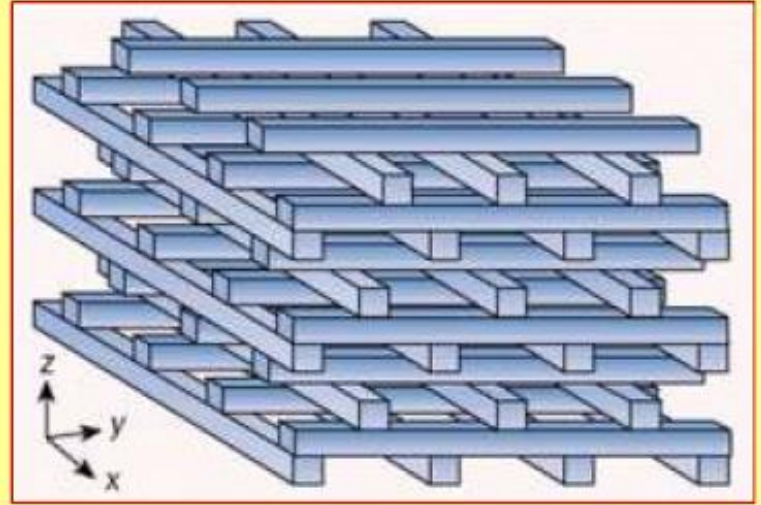
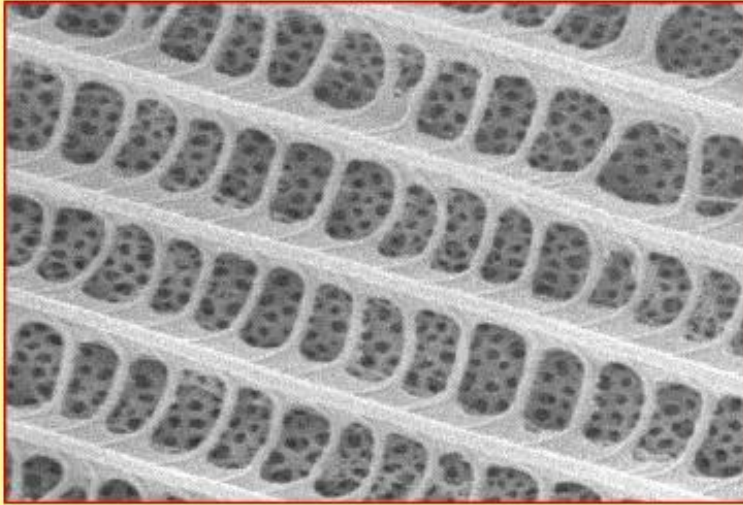
Color in Butterfly Wings



Nanostructured photonic crystals

Since I can't take a bath, it's a good thing I'm self-cleaning!



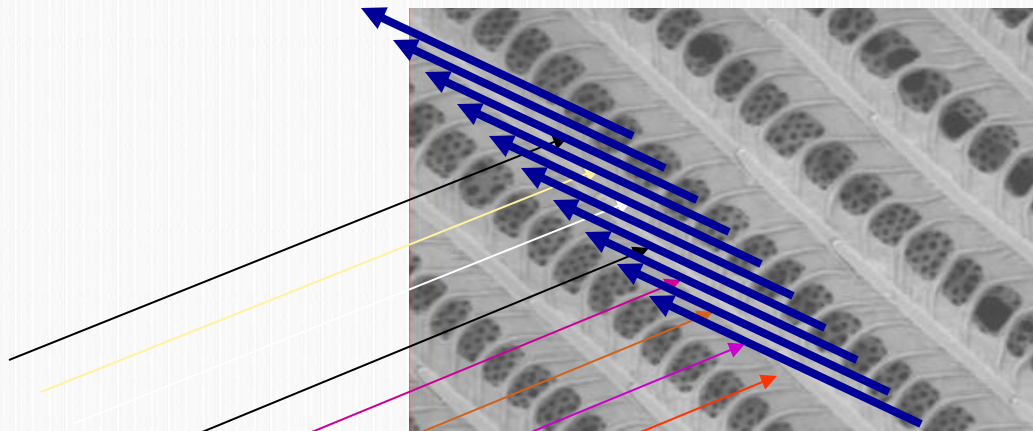


Physics Phenomena! : *Photonic crystals*

@ PCs contain regularly repeating internal regions of high and low dielectric constant \ affect the propagation of EM

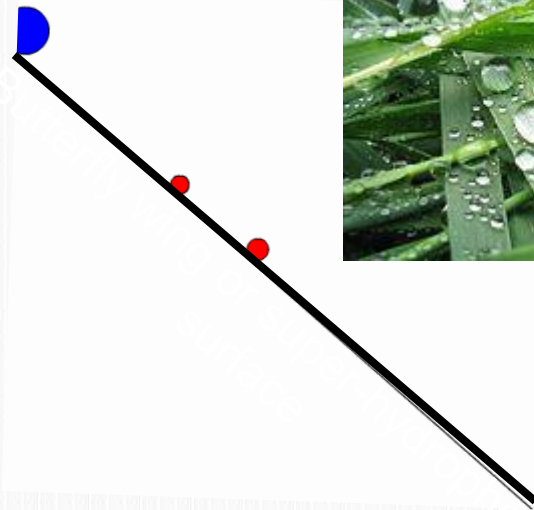
@ Photons propagate through this structure (with out scattering) or not depend on their wavelength.

@ Disallowed bands of specific wavelength is the photonic band gap!!



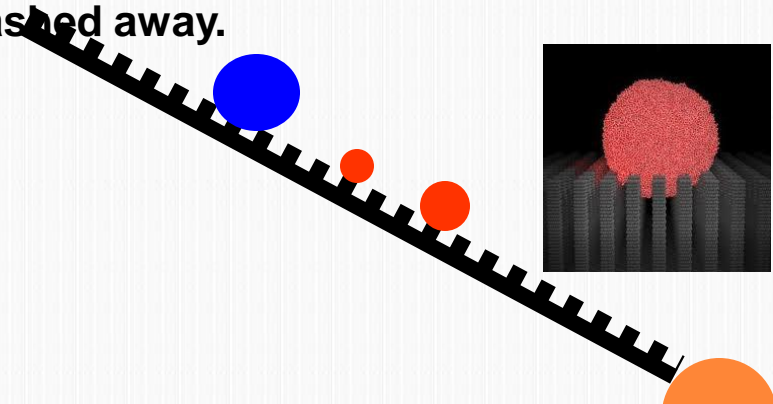
Reflected wavelength is the optical insulator!

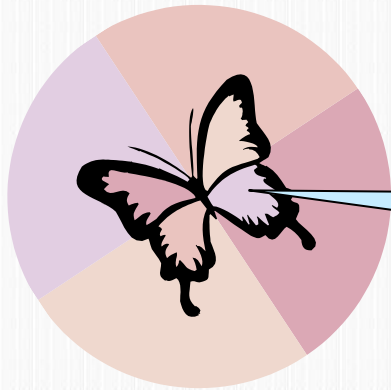
Because of the nanostructures on a butterfly wing or other hydrophobic surface, a waterdrop forms into a ball, rolling from the surface and taking the dirt with it.



This magnified image shows the nanostructures on a wing surface. Because of the waxiness of the surface, the waterdrop rolls – rather than slides – down the surface with little friction. The drop collects dirt and bacteria on its way, and in effect cleans itself.

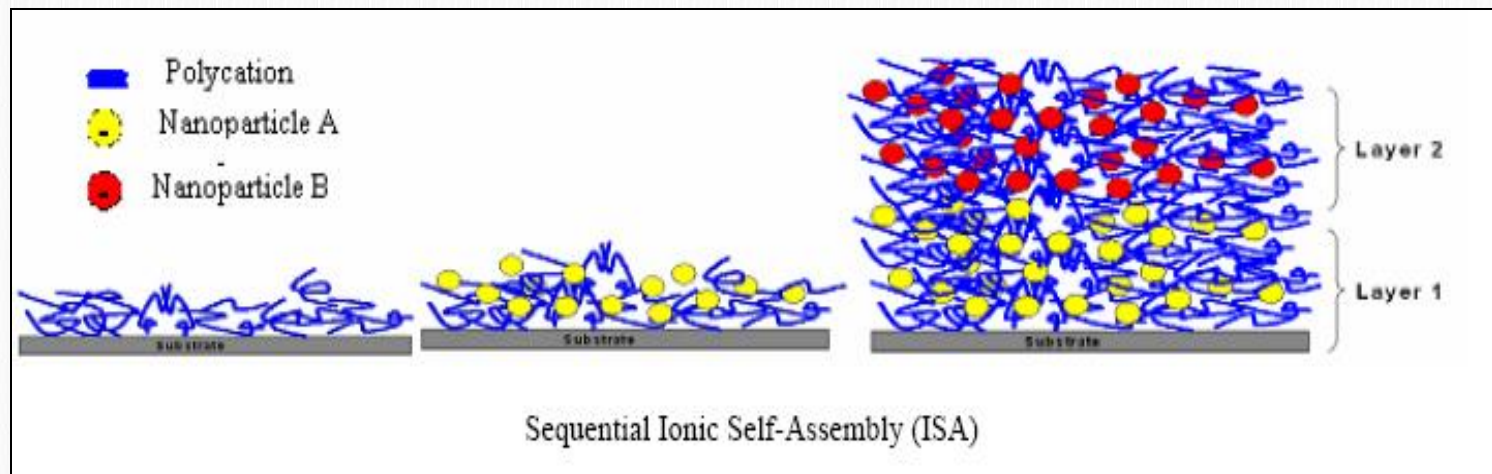
Nanostructures, (tiny waxy "spikes"), on the surface prevent a water droplet from reaching the underlying material. It rolls off the waxy tips which are very small compared to the water droplet. The force of the rolling water is greater than the force of attraction between the surface and dirt or bacteria which allows it to be washed away.



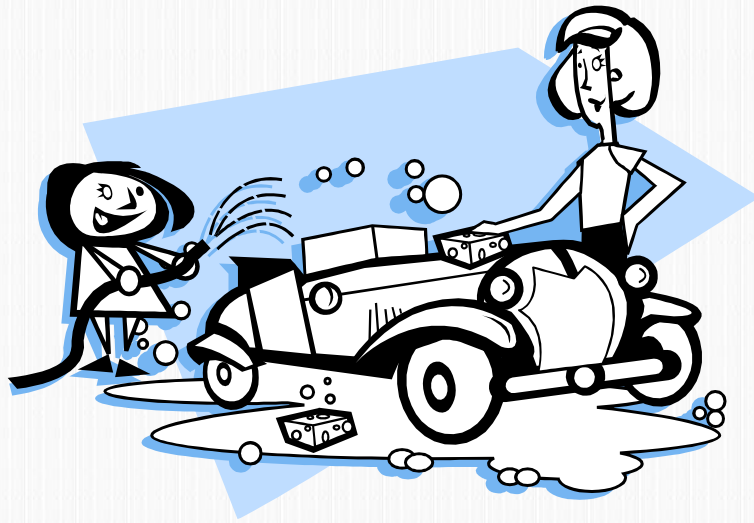


Hi Guys!
I am self-
cleaned

butterfly wing inspires scientists to develop textiles by assembling nanoparticles into layers from the 'bottom up'.



Beautiful colored self-cleaning , odor free , wrinkle free and water repellent cloths!



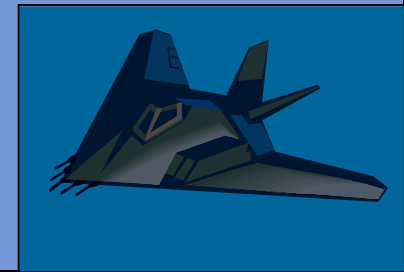
Does that sound like a good idea to you? -



Toucan Beaks



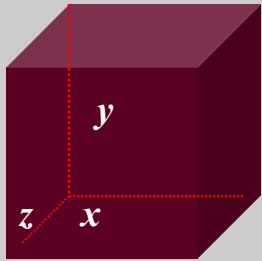
- *The nanostructure of toucan beaks inspires automotive panels that could protect passengers in crashes.*
- *And inspires construction of ultralight aircraft components.*



@ Take a nanoscience idea from nature.

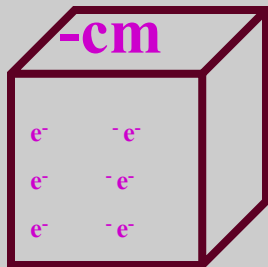
@ Create a superbeing or supertool that has a special power based on this nanoscience idea.

Comparison of typical dimension

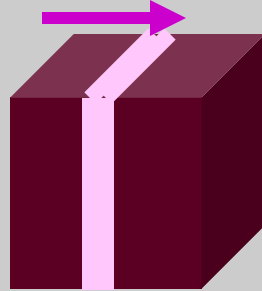


3D
Atom

-Bulk crystals (cm)

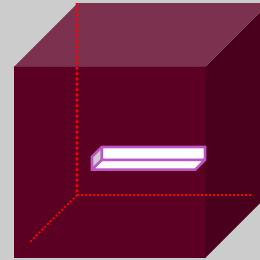
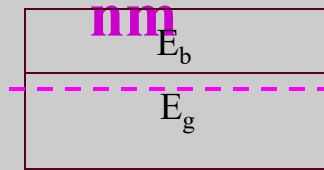


e^- free to move (K.E = 0)



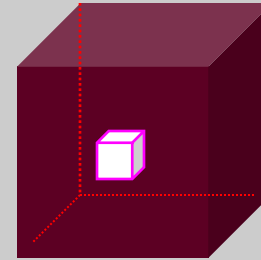
2D

2DEGs -Q Well(nm)



1D

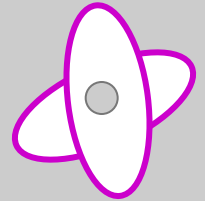
Quantum wire



0D (3D)

Quantum Dot

nm



Å

$$\text{de Broglie } \lambda = h/p = h/\sqrt{3m_{\text{eff}}kT}$$

Fabrication process

Top-down and bottom – up approach

Top-down approach is like carving a structure from block with small tools



Fabrication process

Bottom-up approach is like building a structure with brick and mortar



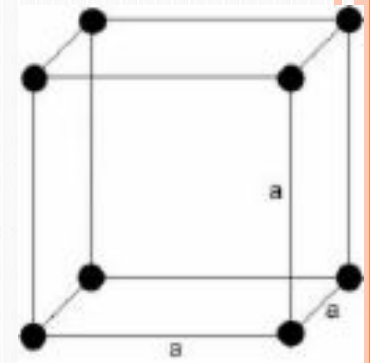
Surface-to-volume ratio is high



Defect free structure, strain can easily be accommodated

Effect of Surface to Volume ratio:

- Assume cubic solid of side 'a'
- Surface area = $6 \times a^2$, Volume = a^3
- Surface area to volume ratio = $6a^2 / a^3 = 6/a$



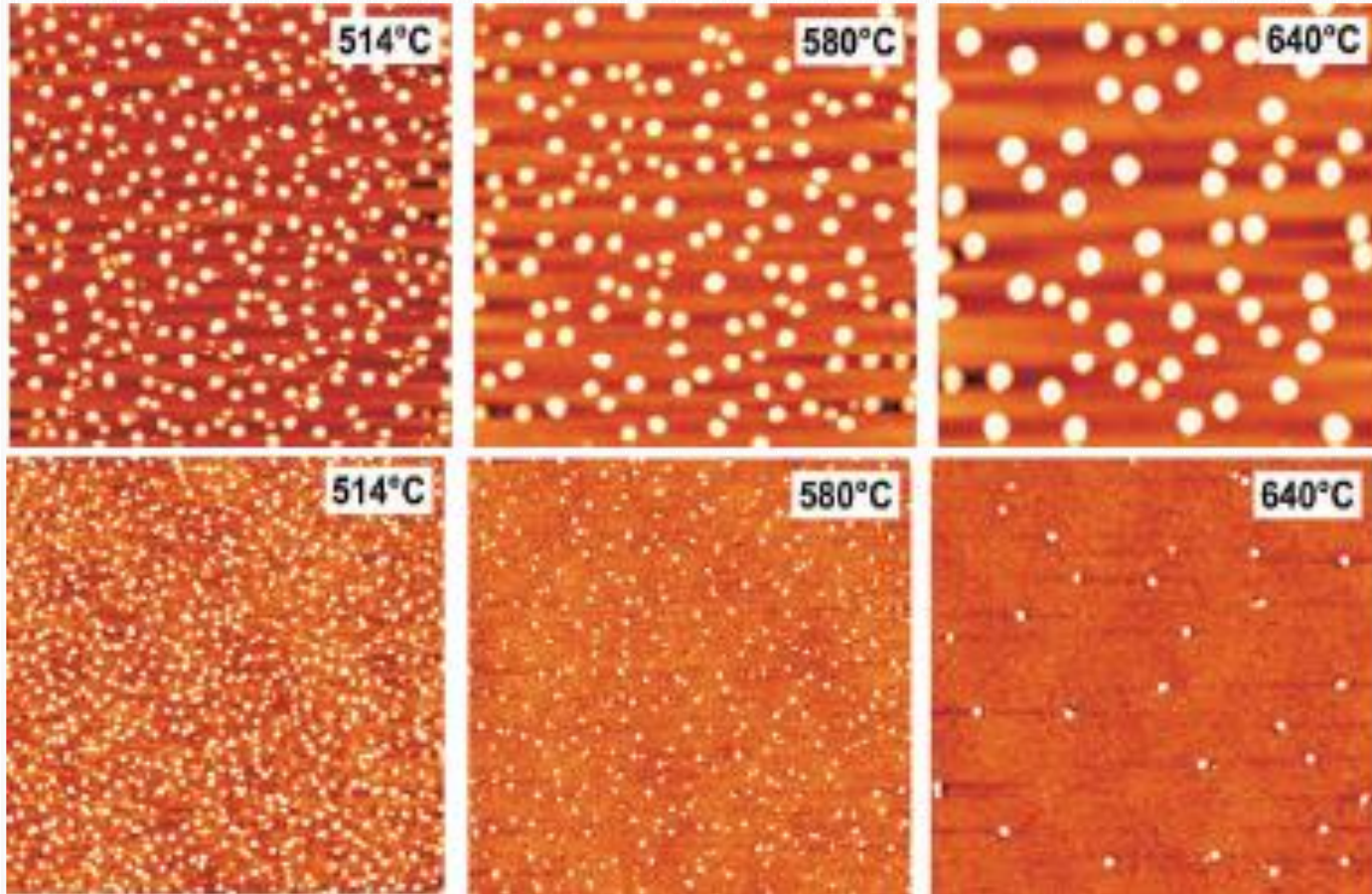
'Cut the solid into four pieces each piece having a side a/2'

- Surface area of each piece = $6 \times (a/2)^2 = 6a^2/4$
- Volume of each piece = $a^3/8$
- Surface area to volume ratio = $(6a^2/4)/(a^3 \times 8) = 12/a$

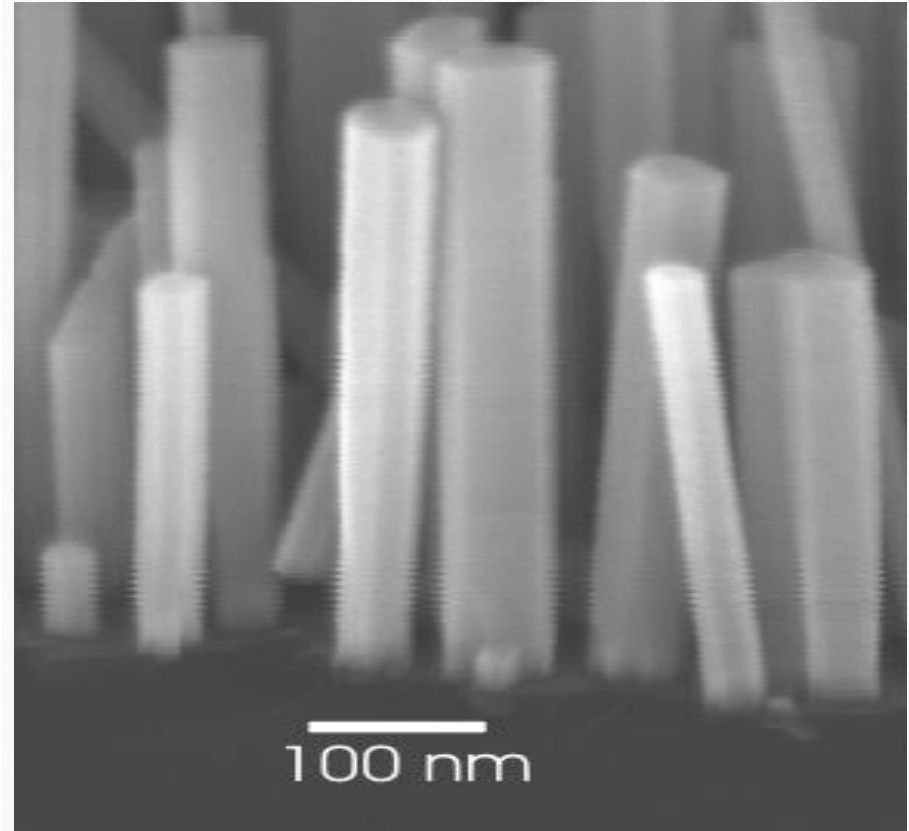
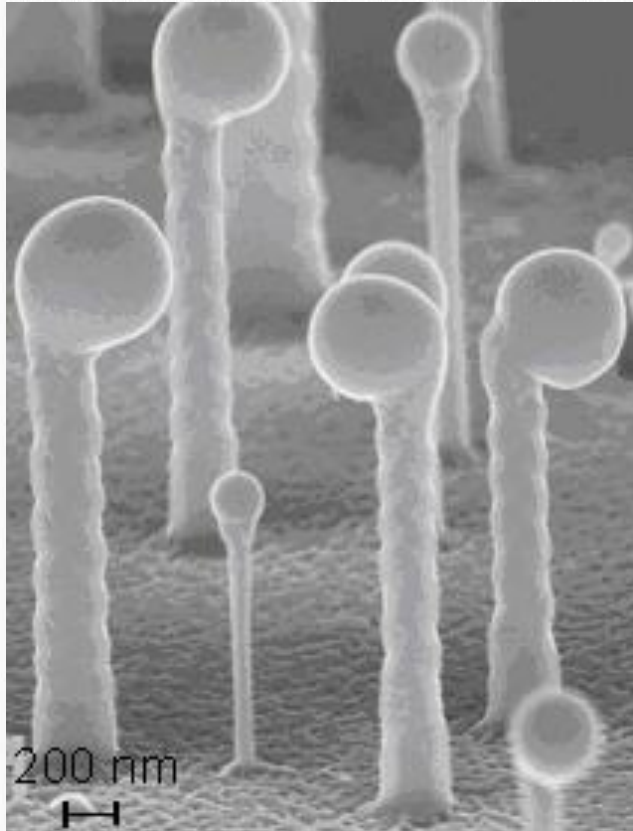
Result :

- by reducing the size we increase the surface area to volume ratio.
- If the density of the solid remains same, then more number of atoms will be on the surface.

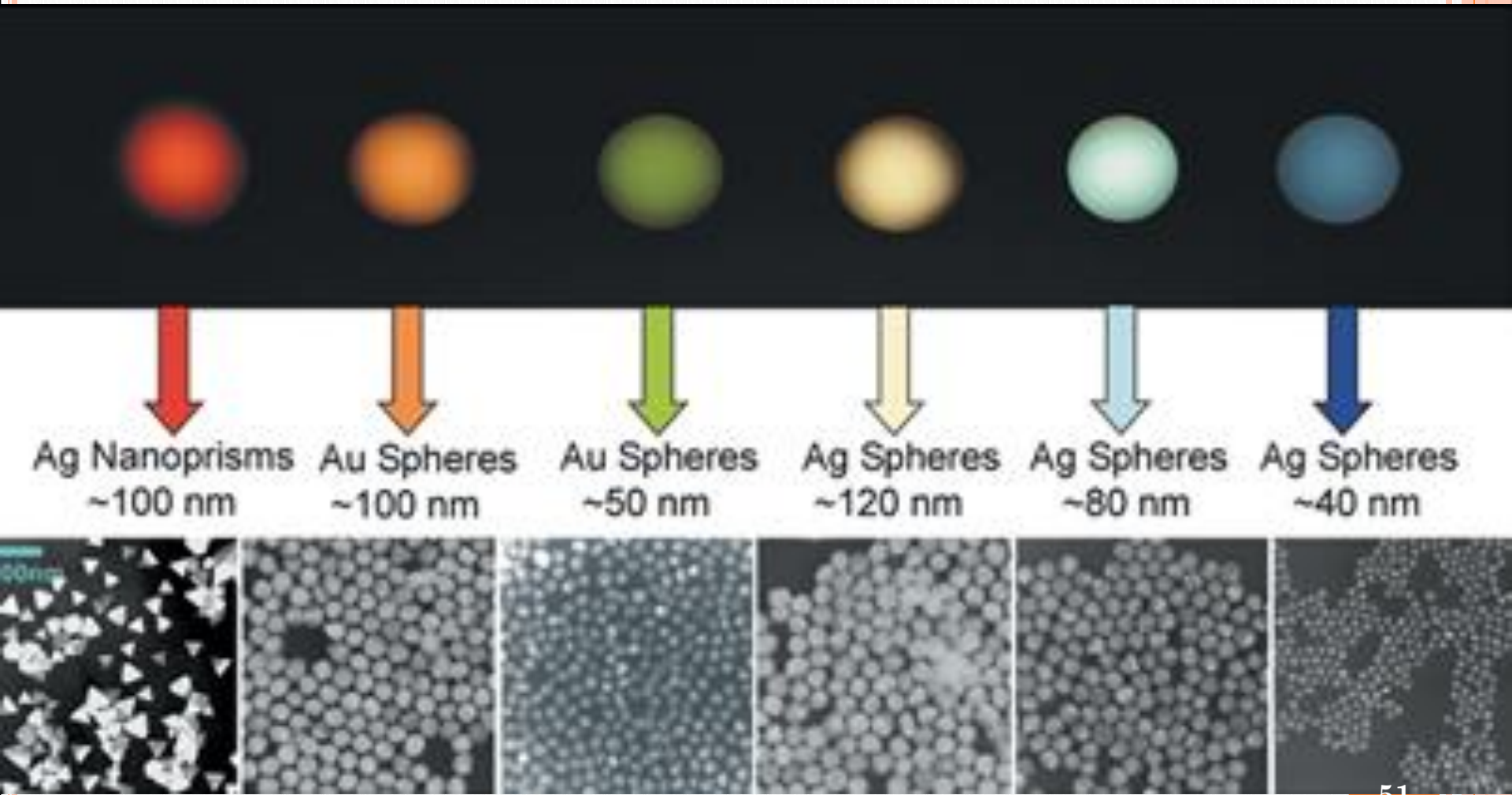
GaN Nano crystals



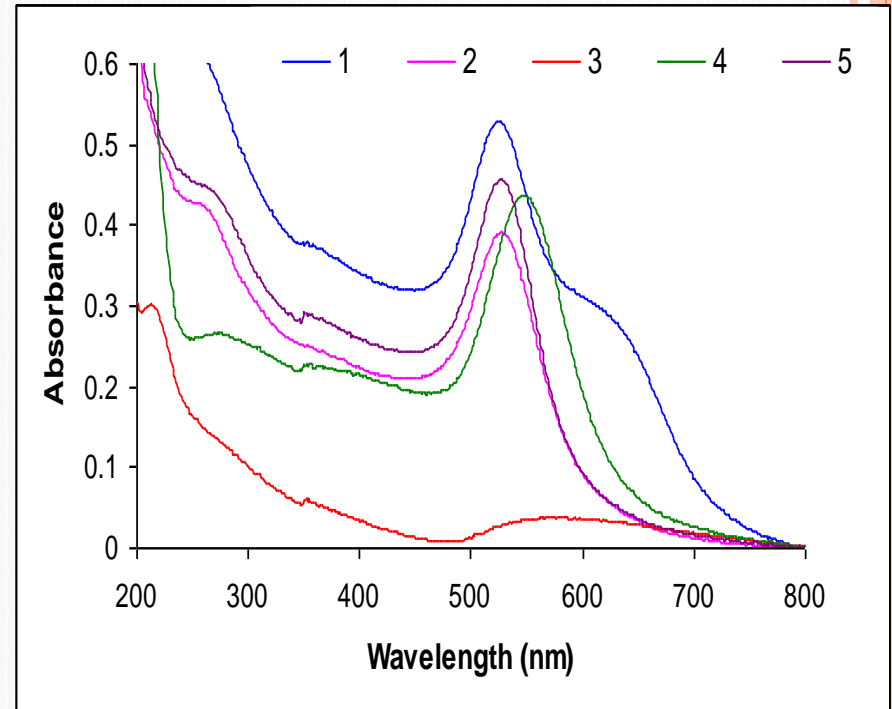
Nano wire



Size effects



Size effects



Quantization effects



The Lycurgus Cup (glass; British Museum; 4th century A. D.)



When illuminated from outside, it appears green. However, when illuminated from within the cup, it glows red..



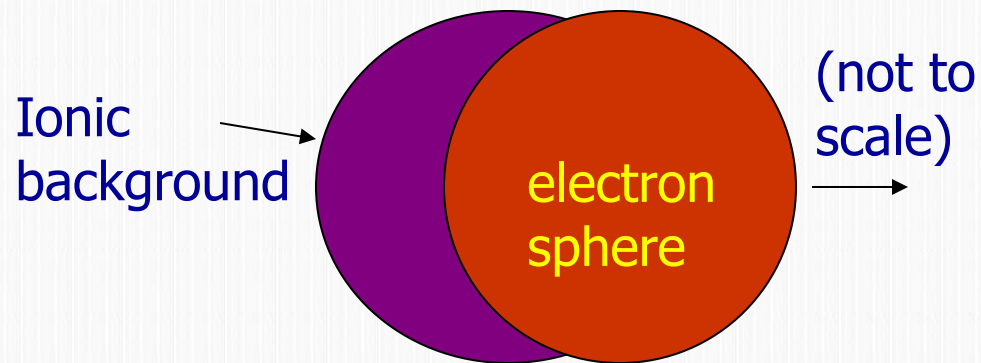
Lycurgus Cup illuminated from within



When illuminated from within, the Lycurgus cup glows red. The red color is due to tiny gold particles embedded in the glass, which have an absorption peak at around 520 nm

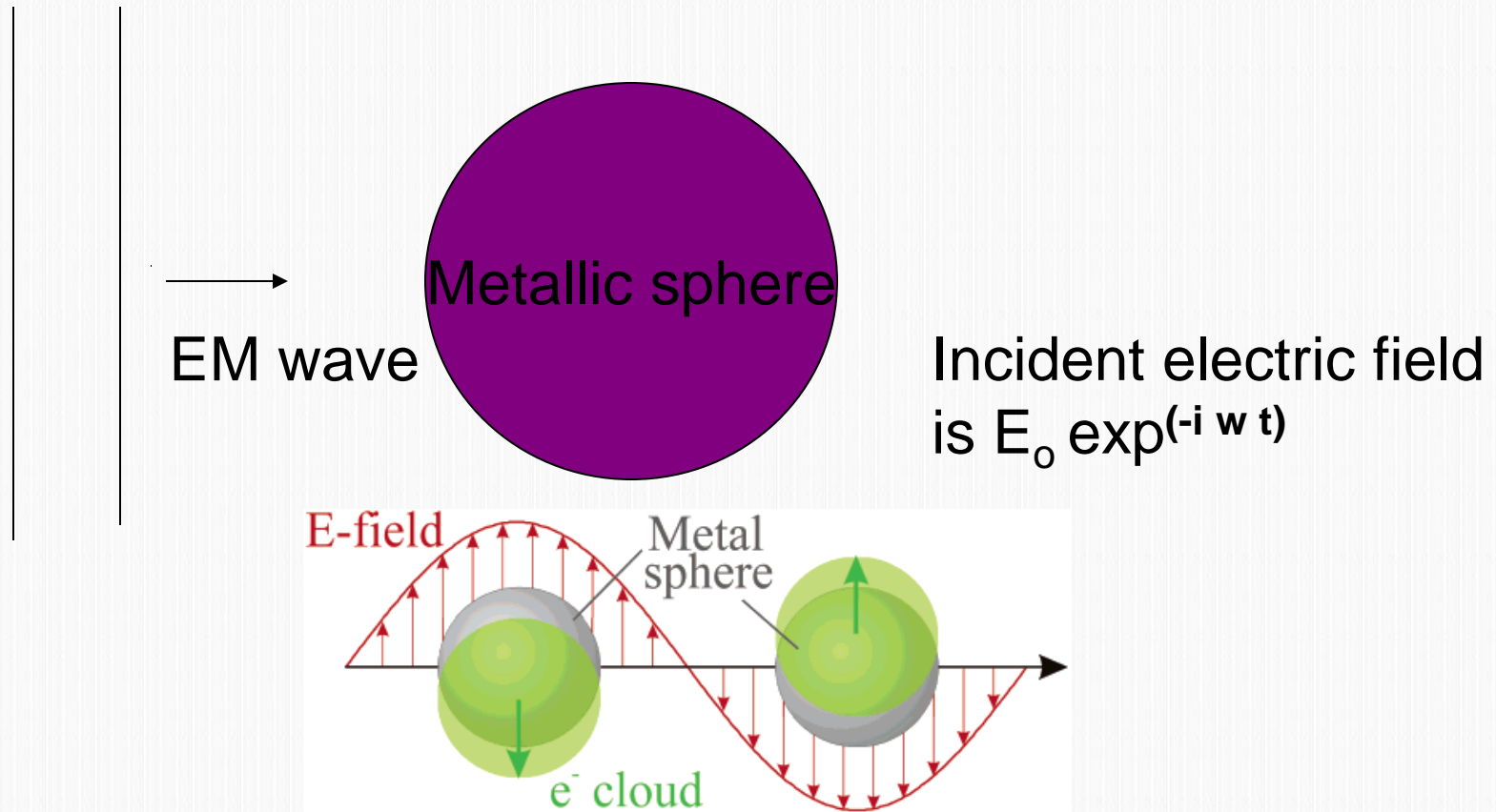
What is the origin of the color? Answer: “surface plasmons” - **SP**

- An SP is a natural oscillation of the electron gas inside a gold nanosphere.
- SP frequency depends on the dielectric function of the gold, and the shape of the nanoparticle.



Electron cloud oscillates with frequency of SP; ions provide restoring force.

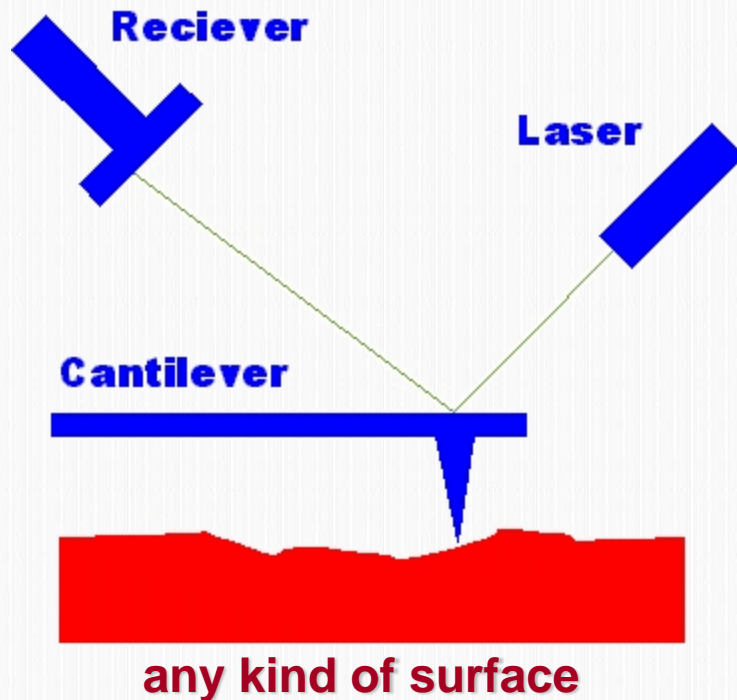
Sphere in an applied electric field



Surface plasmon is excited when a long-wavelength electromagnetic wave is incident on a metallic sphere.

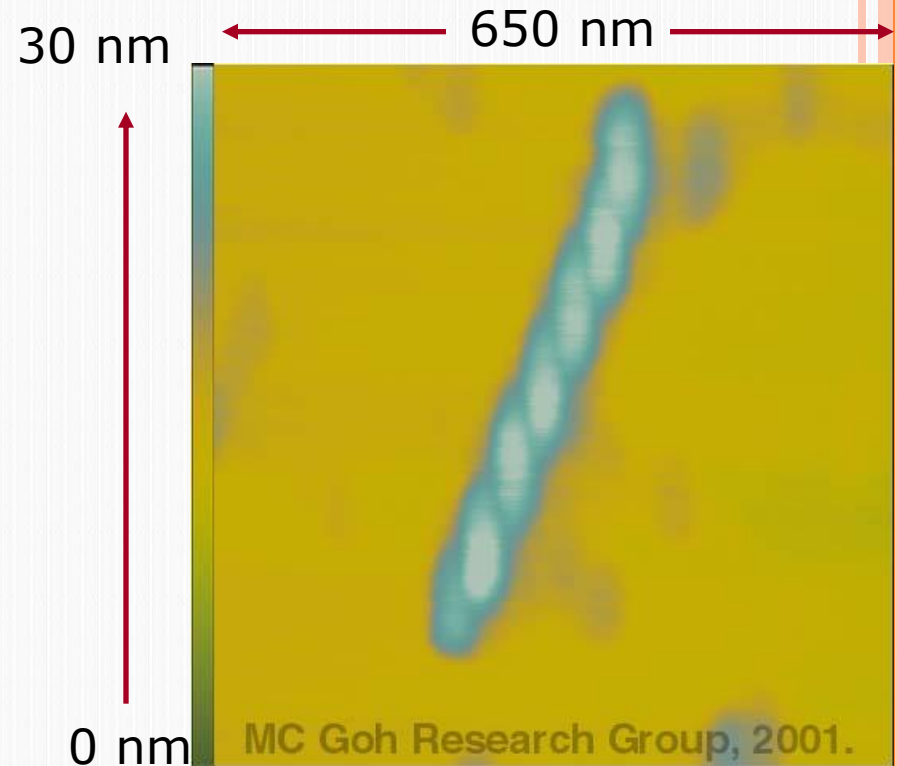
How do we know about nanoscale?

- New tools: Scanning Tunneling Microscope (STM) and Atomic Force Microscope



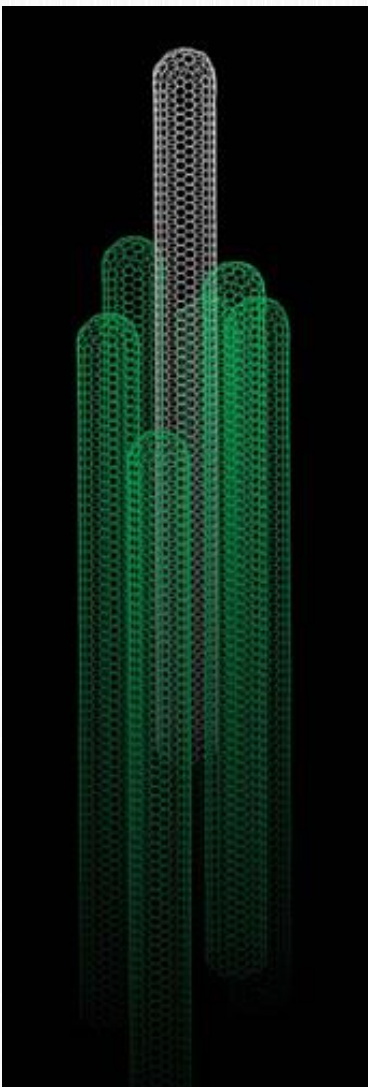
AFM

Invented in 1986 by
Binnig, Quate and Gerber



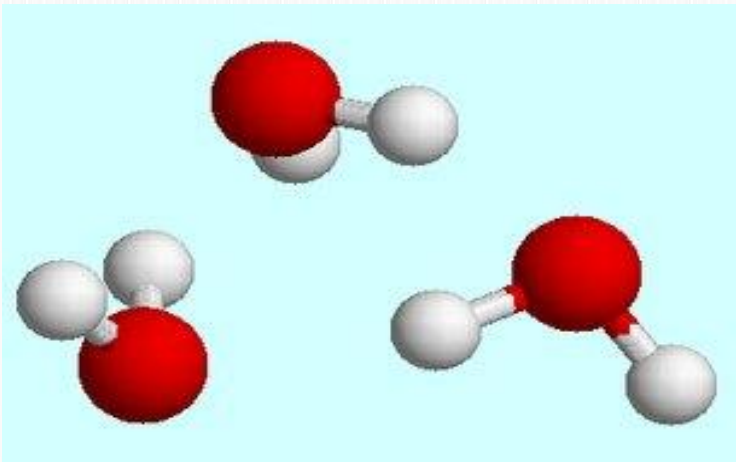
Paired Helical Filament

58

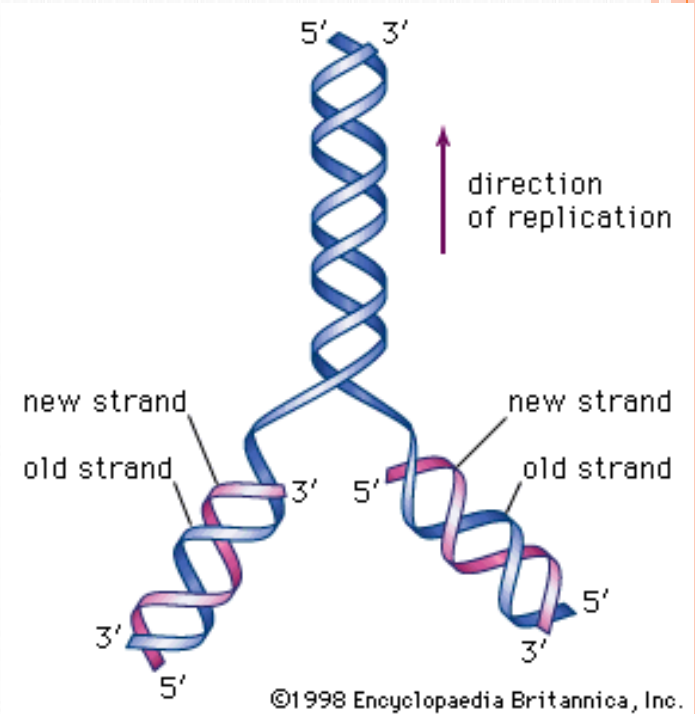


**Carbon
Nanotubes**

The study of nanometer scale things?



Water

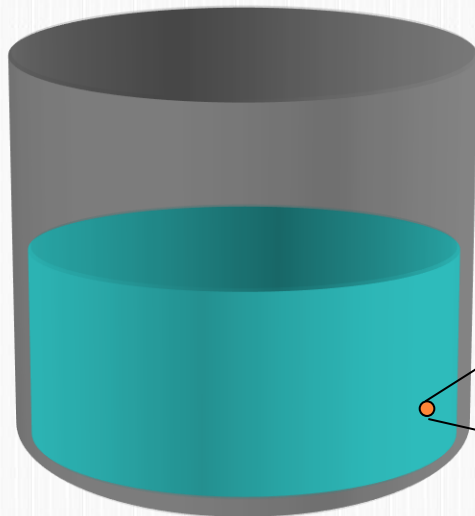


DNA

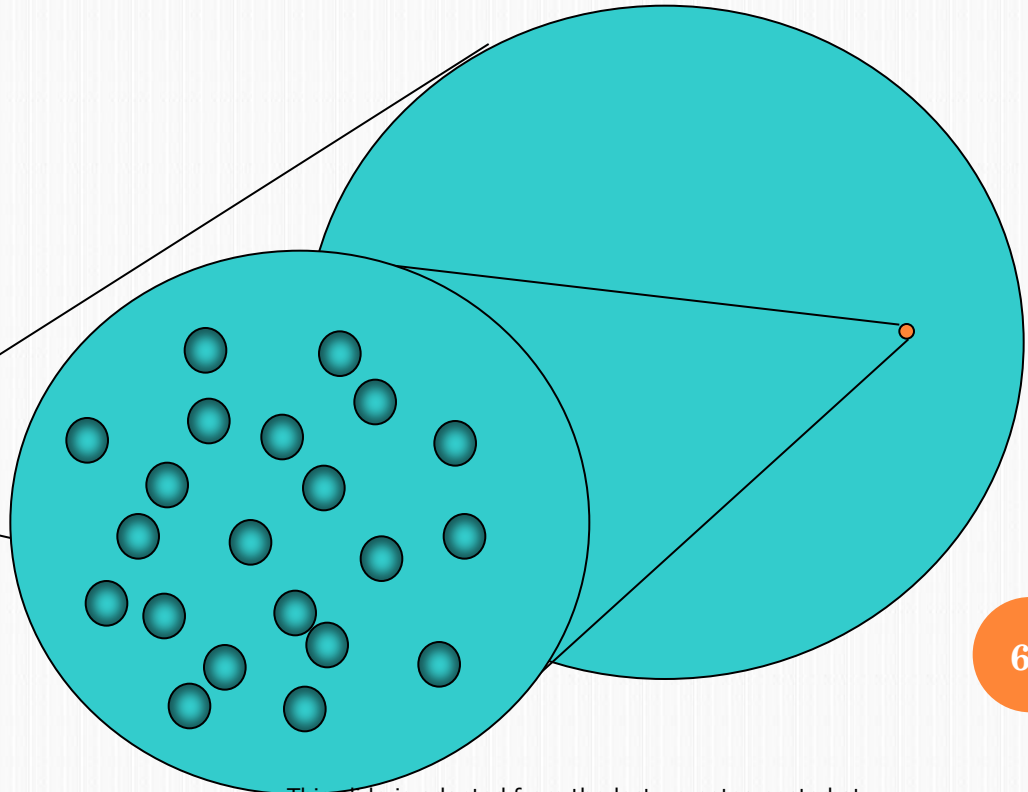
Isn't this just Physics, Biology and Chemistry??

Interdisciplinary

YES ... and NO.



Chemistry done in
beakers (many billions
of molecules)

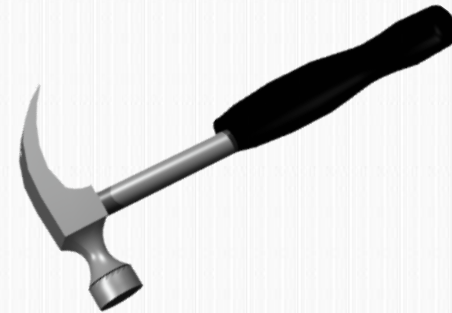


Nanoscience

- **Studying *INDIVIDUAL nanometer scale things***

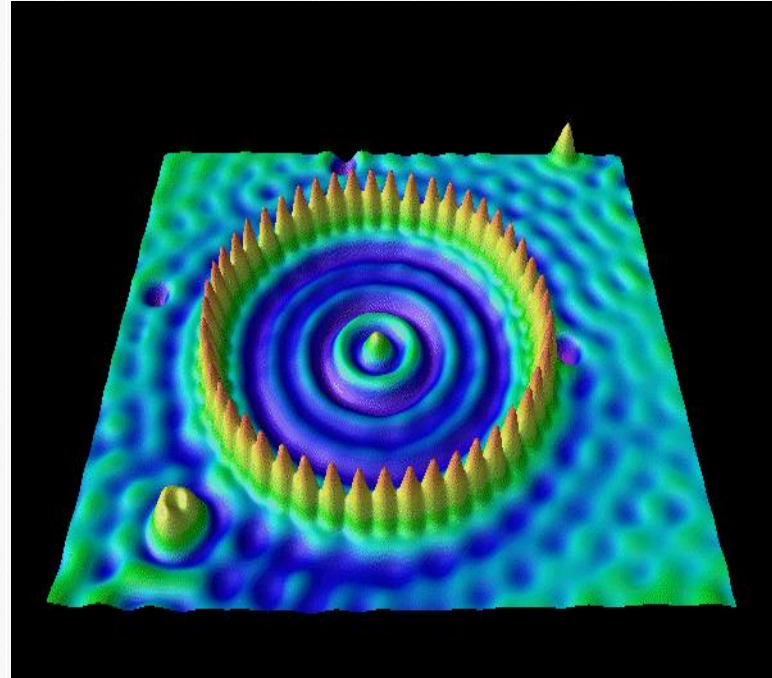
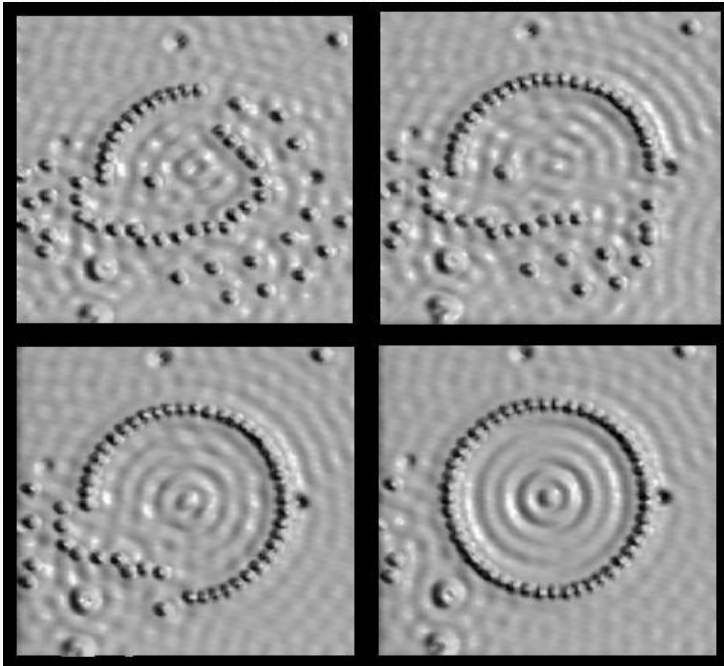


Observation



Experiment/Manipulation

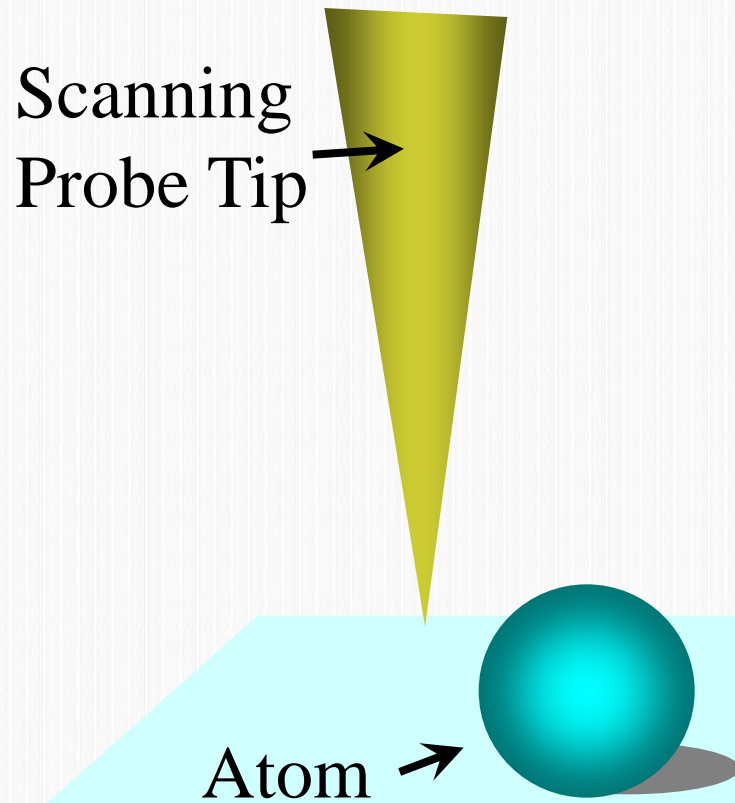
Can Scientists really do this now?



Don Eigler, IBM

Iron atoms on a copper surface

Atomic Manipulation



NOBEL PRIZE in Physics in 2010



+



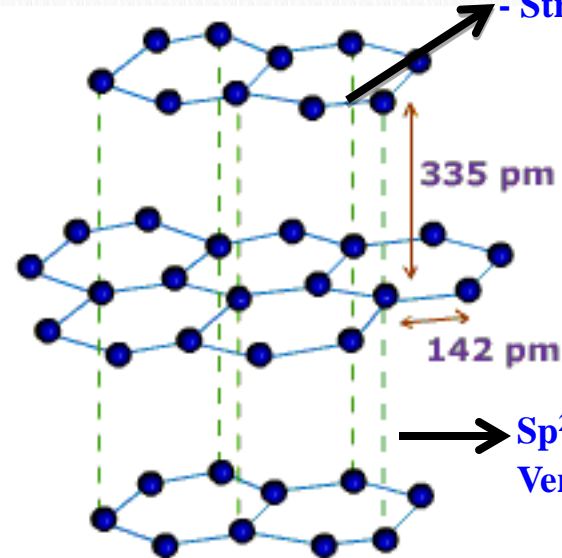
=



Scotch
Tape
Andre Geim
Novoselov

Piece of
Graphite
Kostya

Nobel Prize
2010 sp^3 hybridized bond
- Strong σ Bond in plane



sp^2 hybridized π bond
Very weak Interaction

CARBON

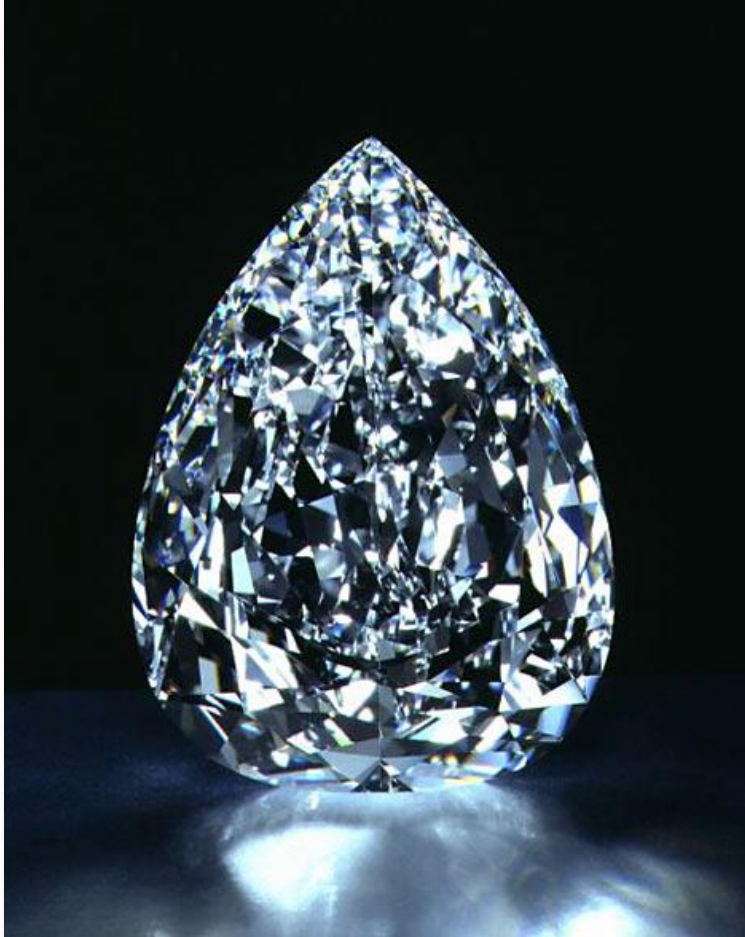



Carbon is very important in Nature

- 1- it is the 4th most abundant element (after H, He and O),*
- 2- it is part of the very important natural processes (DNA, Cells, photosynthesis, CNO cycle for the formation of stars...)*



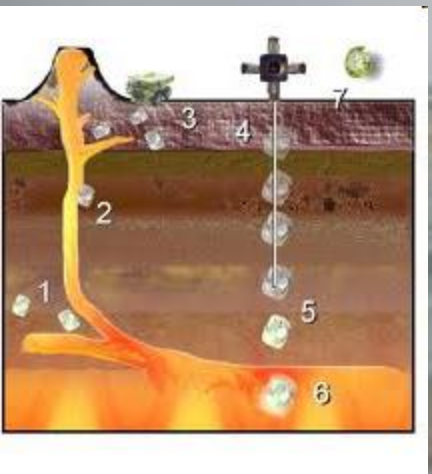
3D Allotrope ..



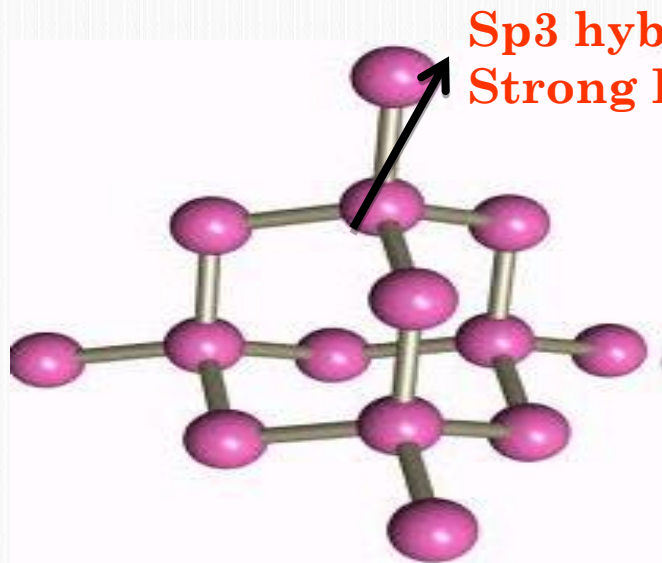
A large, brilliant-cut diamond ring is the central focus, set against a background of a globe. The diamond is exceptionally clear and faceted, reflecting light in various directions. The ring's band is visible at the bottom. The globe behind it shows continents and oceans, providing a global context for the text.

Diamonds are formed when extreme heat (temperatures of 2200 degrees Fahrenheit) and extreme pressure cause carbon atoms to crystallize forming diamonds approximately ninety miles under the earth's surface. Diamonds reach the surface of the earth via volcanic channels. Diamonds are deposited on the surface of the earth when a volcano erupts. Diamonds are the hardest of all known bodies scoring a level of 10 (harder than steel) on the [Mohs Hardness Scale](#).

A **Diamond** is a clear transparent precious gem stone made totally of Carbon atoms crystallised in a cubic (isometric) arrangement which has been highly compressed over millions of years.

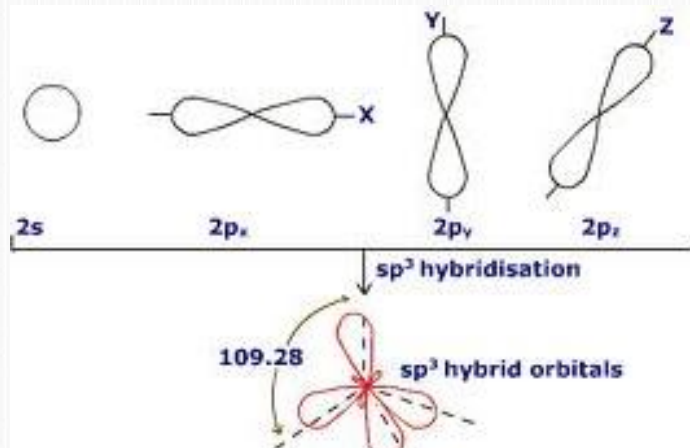


○ 3D Allotrope



Sp³ hybridized σ bond
Strong Bond – x, y and z

Tetrahedron structure

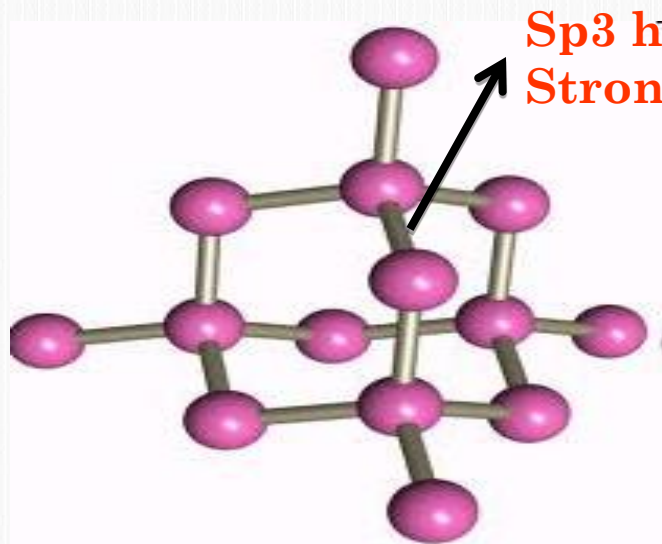


...is a transparent crystal of tetrahedral shaped bonded carbon atoms. A tetrahedron is composed of four triangular faces, three of which meet at each vertex. The tetrahedral arrangement of atoms is the source

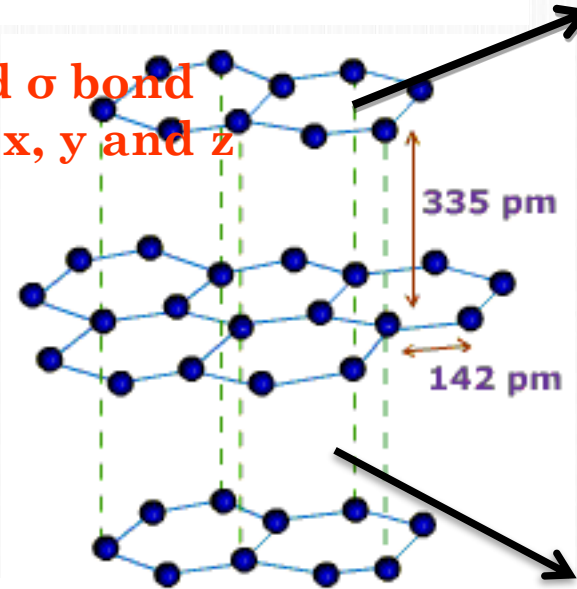
of many of diamond's

○ 3D Allotrope

Sp² hybridized σ bond
- Strong Bond in plane

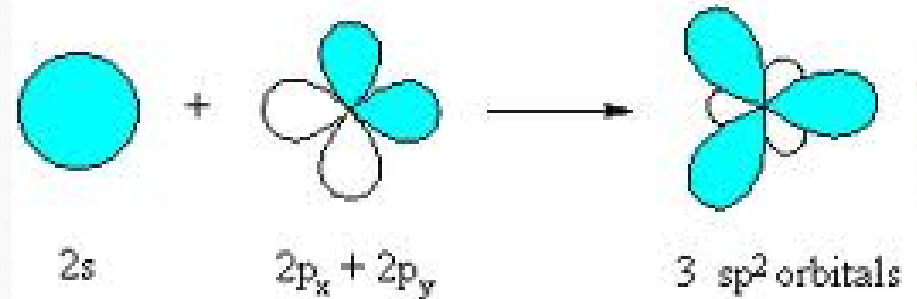
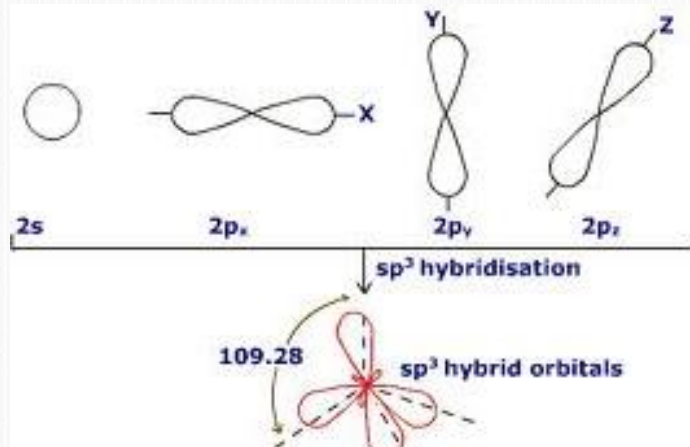


Sp³ hybridized σ bond
Strong Bond - x, y and z

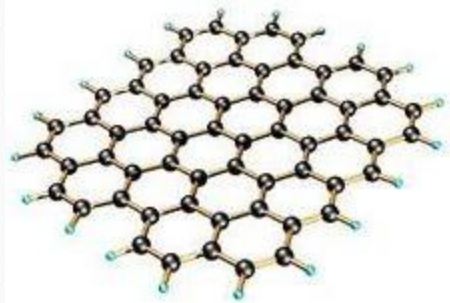


Tetrahedron structure

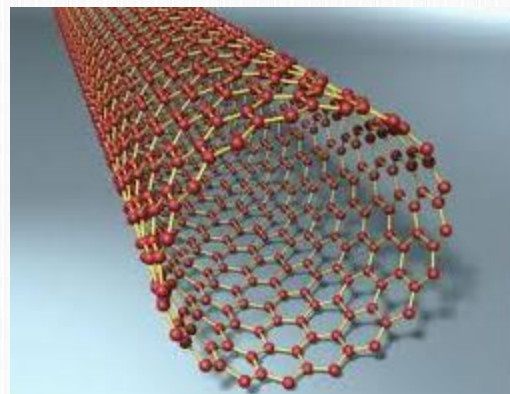
Sp² hybridized π bond
Very weak Interaction



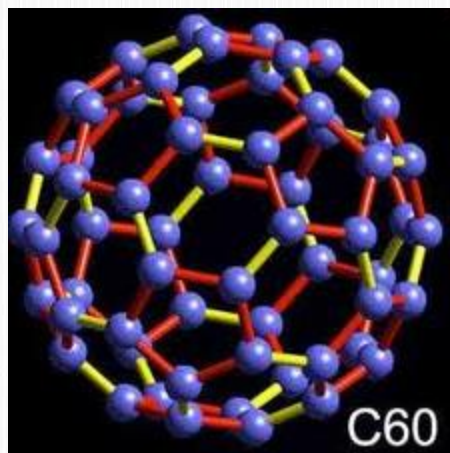
Dimensionality of carbon



2D



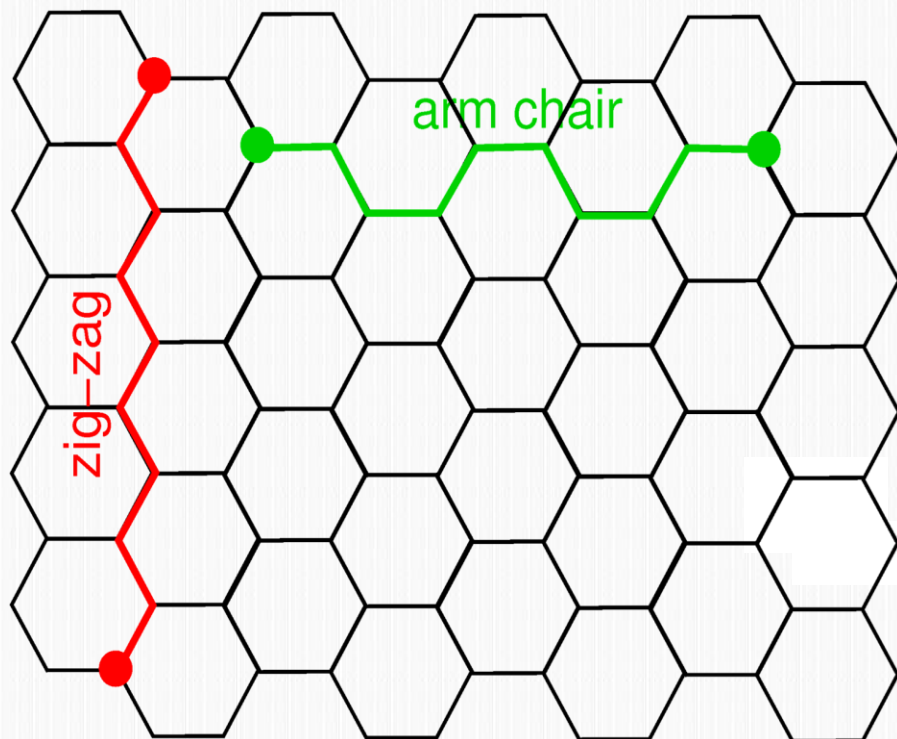
1D



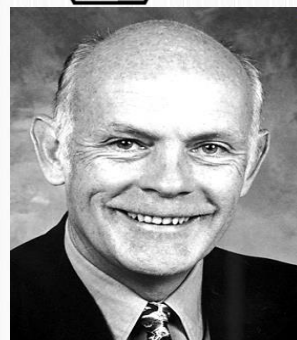
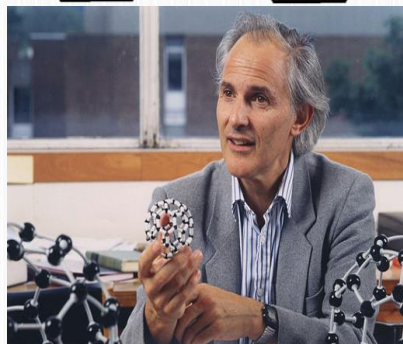
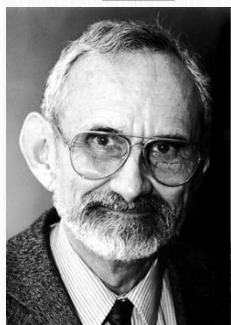
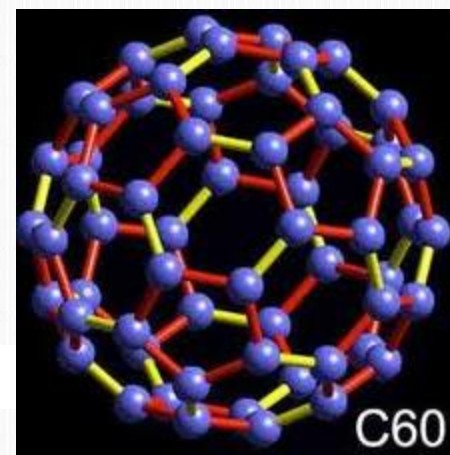
0D



The Nobel Prize in Chemistry 1996



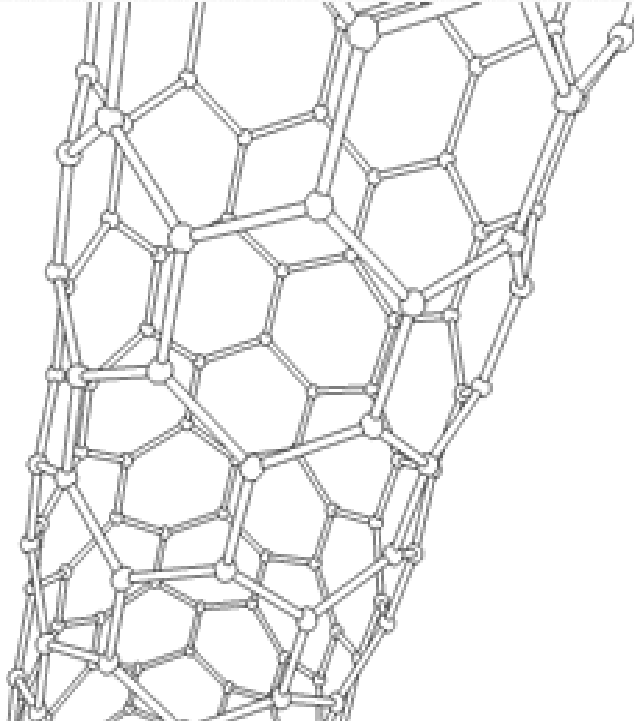
Curling →



Robert F. Curl Jr.

Sir Harold Kroto

Richard E. Smalley



Discovered by Iijima in 1991?

**Single Atomic Layer
of Carbon atoms
aligned in a Honey
Comb Lattice.**

**Can be considered as
the Mother of all
Carbon Based
Allotropes.**

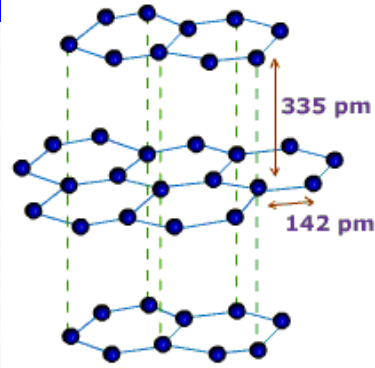
**Competition
is Heavy.**

**Thermodynamically
single atomic layer of
any material is
highly unstable.**

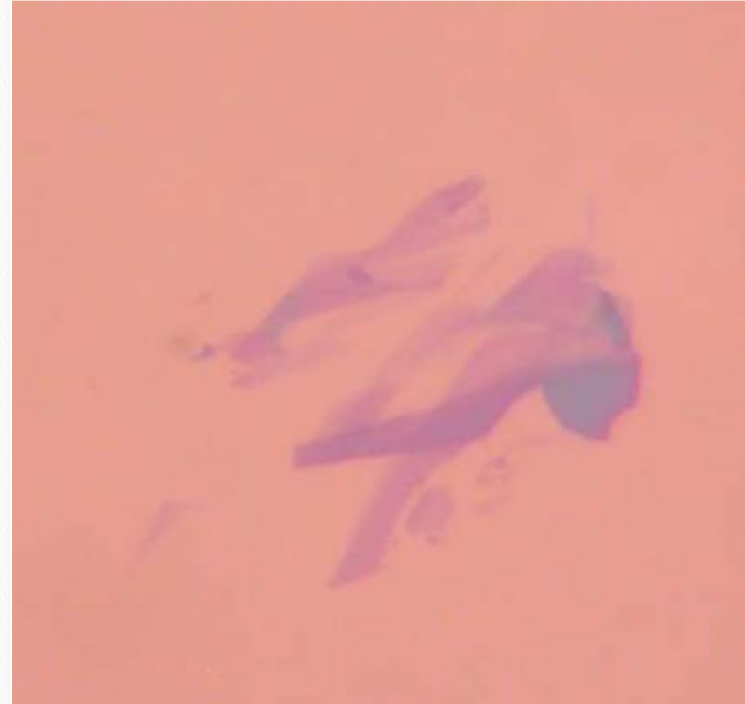
**Has excellent
electronic, optical
and thermal
properties.**



Scotch tape – Mechanical exfoliation



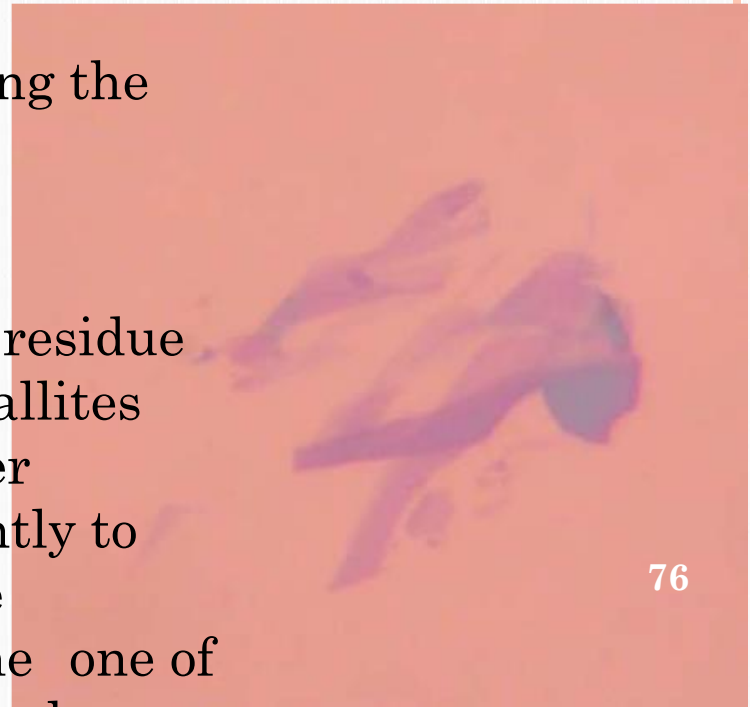
The mechanical energy is used to break π bonds



Scotch tape – Mechanical exfoliation



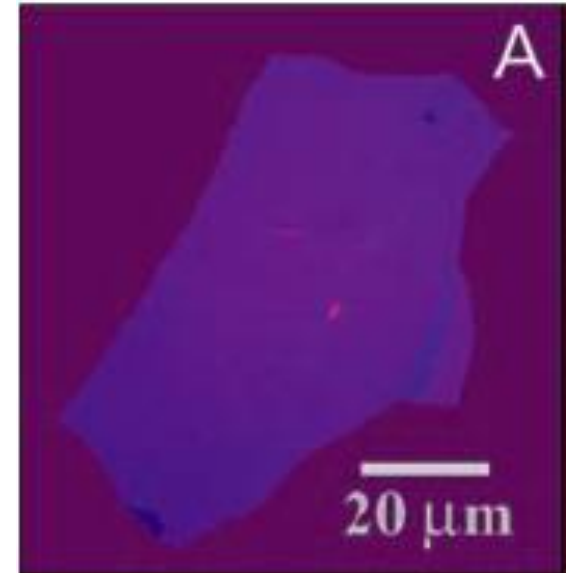
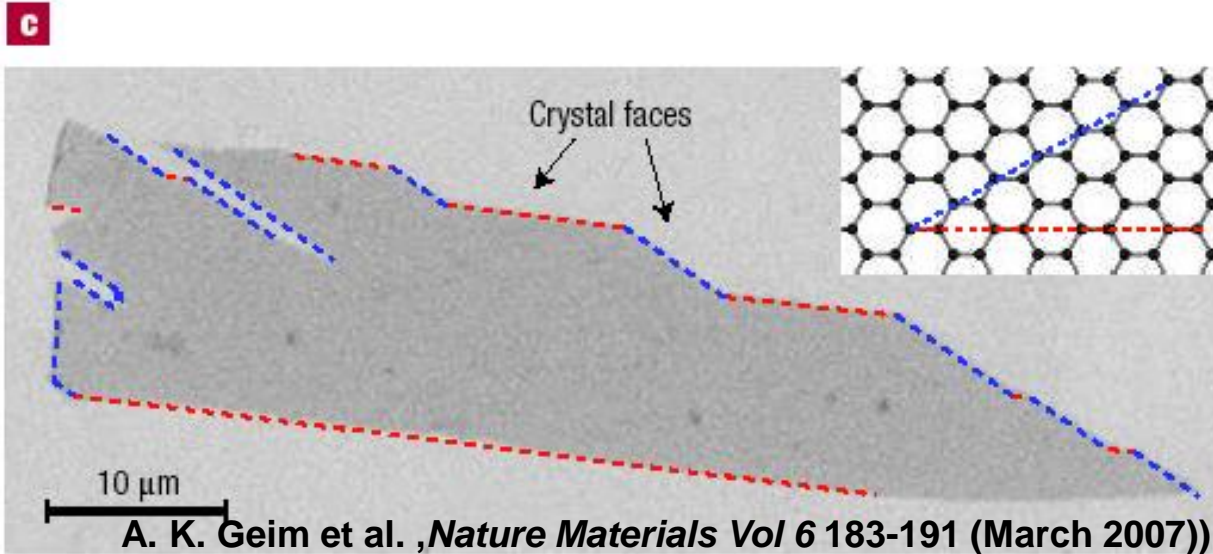
“A fresh surface of a layered crystal was rubbed against another surface (virtually any solid surface is suitable), which left a variety of flakes attached to it (the rubbing process can be described as similar to “drawing by chalk on a blackboard”). Unexpectedly, among the resulting flakes we always found single layers. Their preliminary identification amid thicker flakes and other residue was done in an optical microscope. 2D crystallites become visible on top of an oxidized Si wafer because even a monolayer adds up sufficiently to the optical path of reflected light so that the interference color changes with respect to the one of an empty substrate (phase contrast). The whole



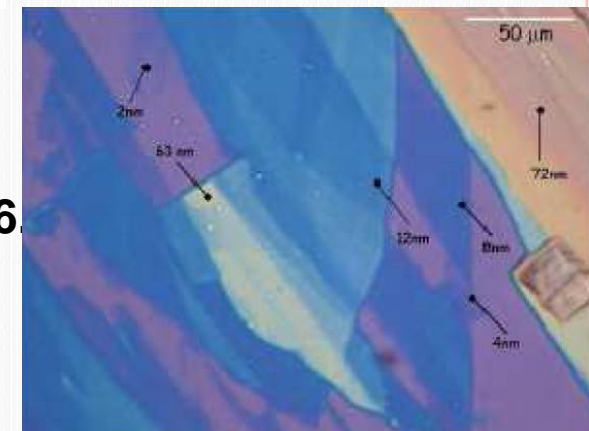
Electric Field Effect in Atomically Thin Carbon Films

K. S. Novoselov,¹ A. K. Geim,^{1*} S. V. Morozov,² D. Jiang,¹
Y. Zhang,¹ S. V. Dubonos,² I. V. Grigorieva,¹ A. A. Firsov²

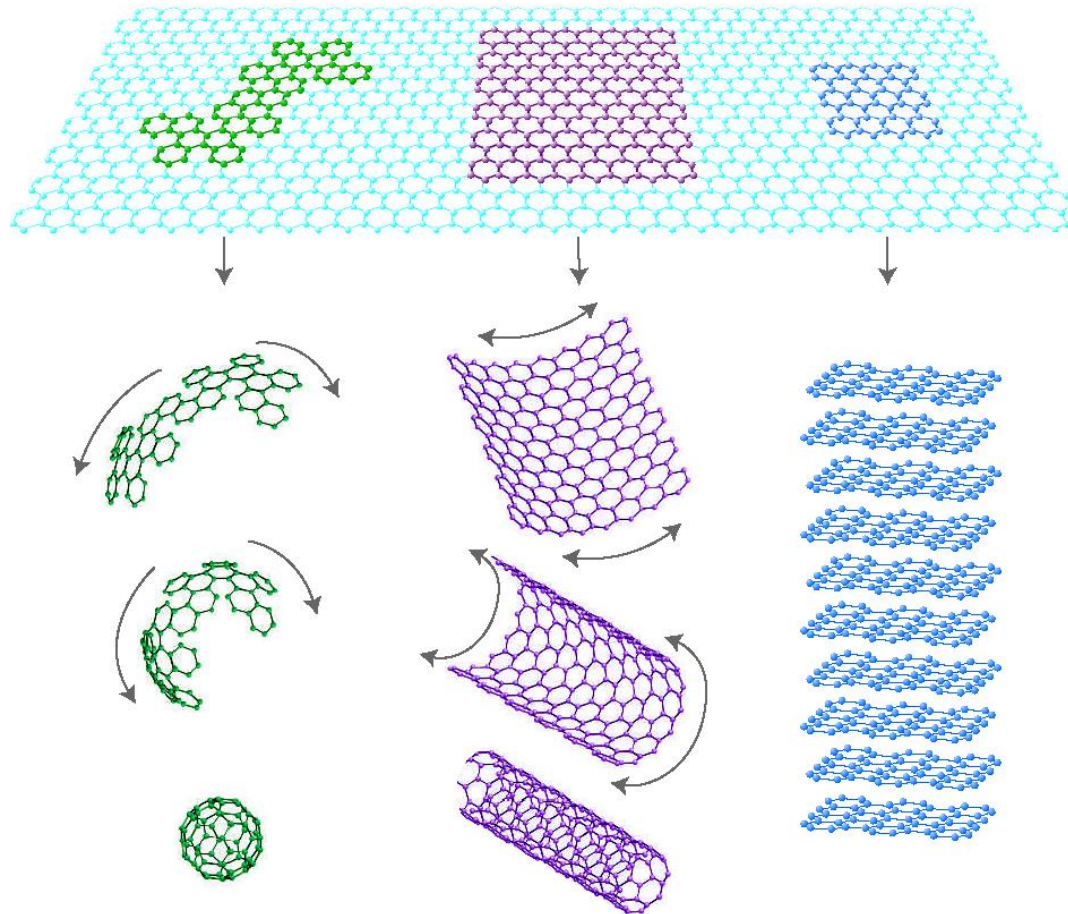
2D Allotrope: N.S. Novoselov
2004 [K.S. Novoselov et al.,



- K. Novoselov et al., *Science* 306, 666, 2004.
- K. Novoselov et al., *Nature* 438, 197, 2005.
- K. Novoselov et al., *Nature Physics* 2, 177, 2006.



Mother of Carbon *structures*



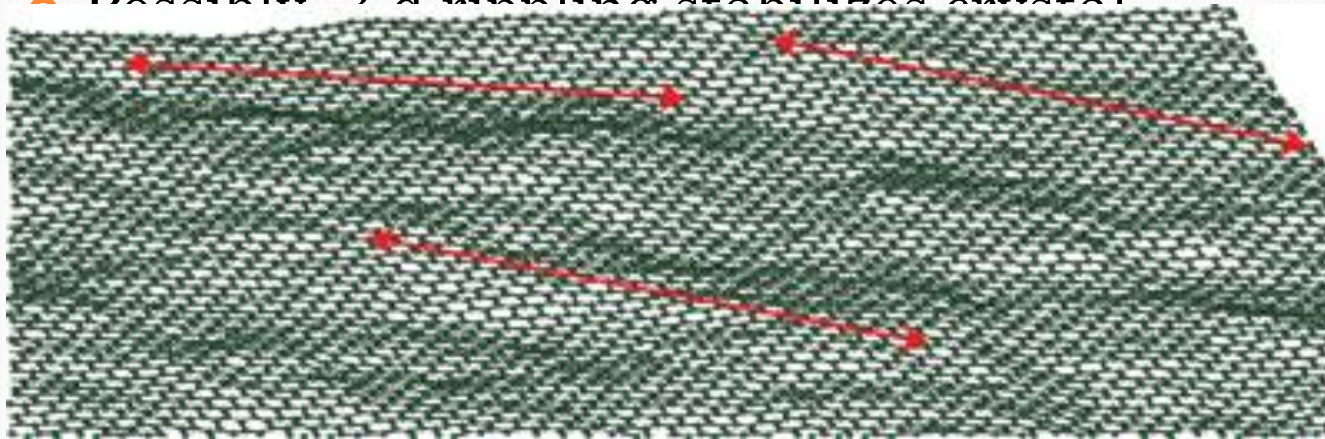
Curling

Rolling

Stacking

A TWO DIMENSIONAL CRYSTAL

- In the 1930s, Landau and Peierls (and Mermin, later) showed thermodynamics prevented 2-d crystals in free state.
- Melting temperature of thin films decreases rapidly with temperature -> monolayers generally unstable.
- In 2004, experimental discovery of graphene- high quality 2-d crystals
- Possibly 2-d rippling stabilized crystal



Representation of rippling in graphene. Red arrows are ~800nm long. 79

A TWO DIMENSIONAL CRYSTAL





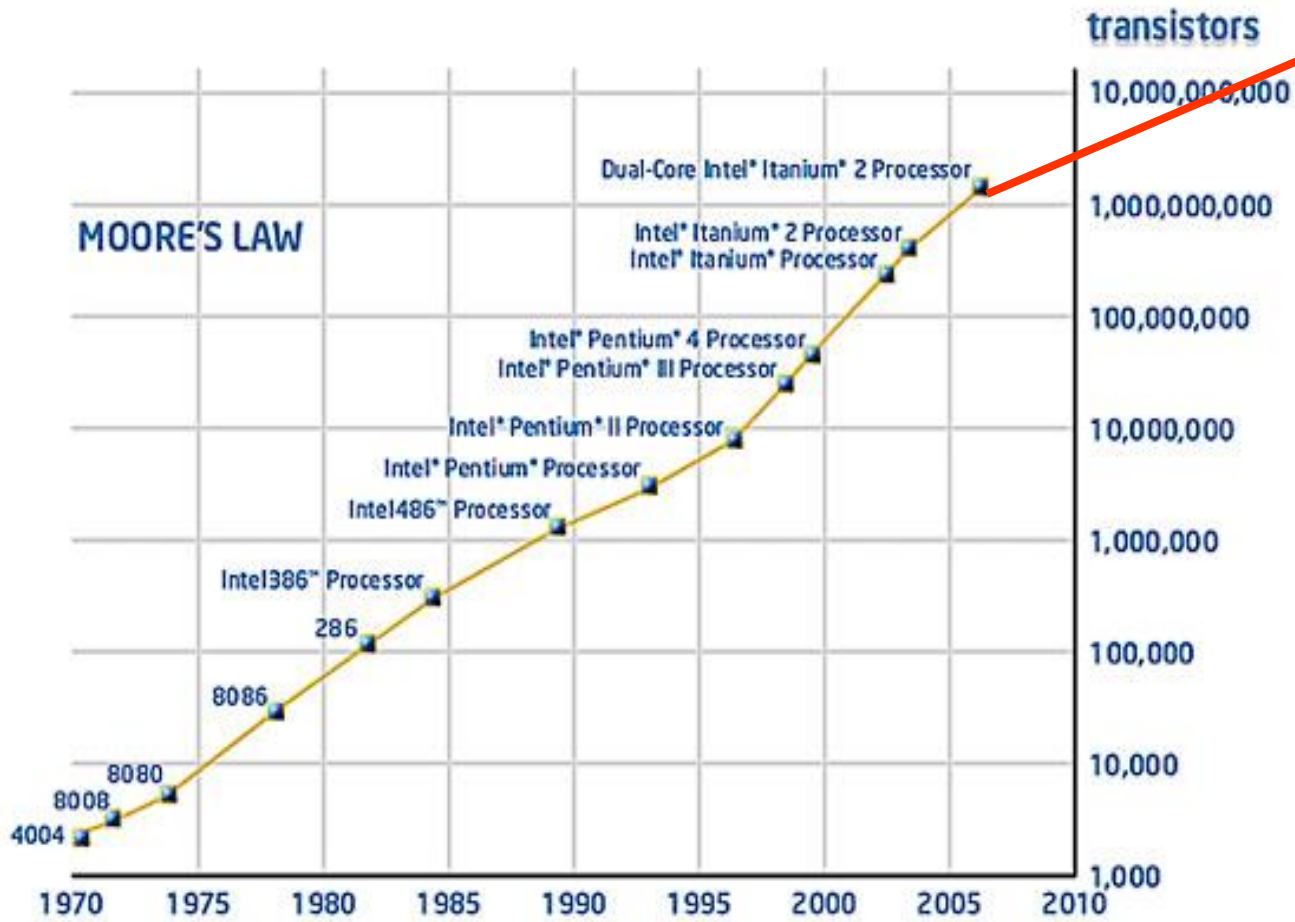
PHYSICAL PROPERTIES OF GRAPHENE

<i>Young modulus</i>	-	<i>$\sim 1 \text{ TPa}$</i>
<i>spring constant</i>	-	<i>$1\text{-}5 \text{ N/m}$</i>
<i>Carrier mobility</i>	-	<i>$2 \times 10^6 \text{ cm}^2\text{V}^{-1}\text{s}^{-1} @ 300\text{K}$</i>
<i>Resistivity</i>	-	<i>10^{-6} ohm-cm</i>
<i>Thermal conductivity-</i>		<i>$4.84\text{-}5.30 \times 10^3 \text{ Wm}^{-1}\text{K}^{-1}$</i>
<i>Carrier Velocity</i>	-	<i>$1 \times 10^6 \text{ m/s}$</i>
<i>Low Johnson Noise</i>		
<i>Zero mass Carriers</i>	-	<i>Dirac Fermions</i>

- *Hard to Believe Graphene is*
 - *100 times stronger than Steel!*



Why Graphene?





***Dr. William Shockley,
Dr. John Bardeen,
Dr. Walter Brattain***

The subsequent invention of transistor using this unusual property, not only lead to the Nobel Prize in Physics in 1956 but, more importantly it accelerated us through the *INFORMATION AGE*.





The invention of transistor was first device for the development of INFORMATION AGE. It has changed the many aspects of human modern life that drive the current Socio – Economic lifestyles.

TRANSISTOR WAS THE FIRST TOOL!

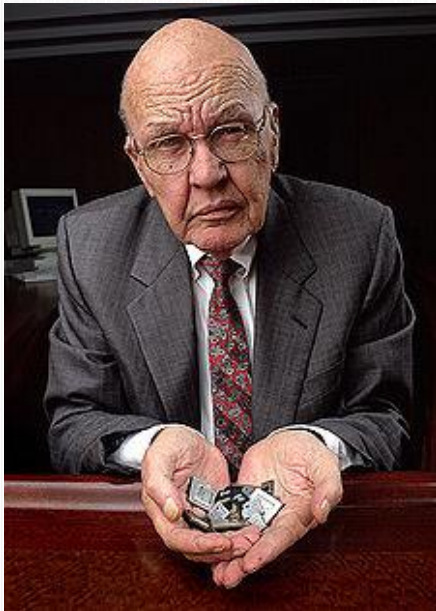




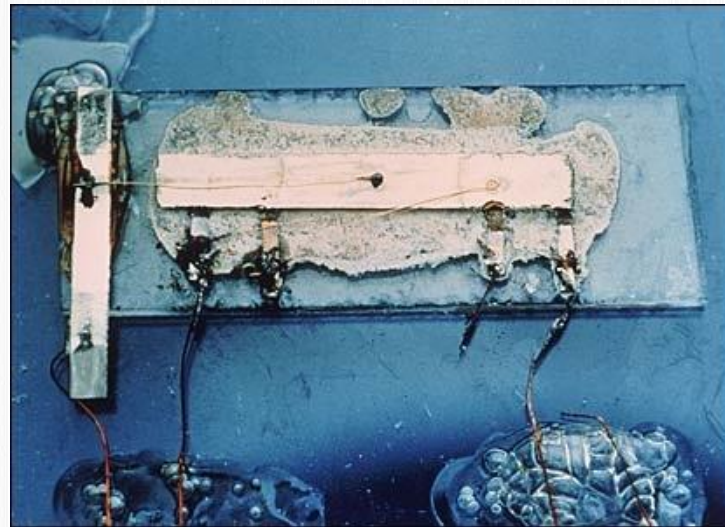
Integrated Circuit

The invention of the transistor ushered in the development of the integrated circuit,- the forerunner of today's silicon chips.

*The first demonstration was made by **Jack Kilby** in 1958*



1923-2005



Integrated Circuit and Semiconductor Devices

Robert Noyce - Fairchild semiconductor
Jack Kilby - Texas Instrument

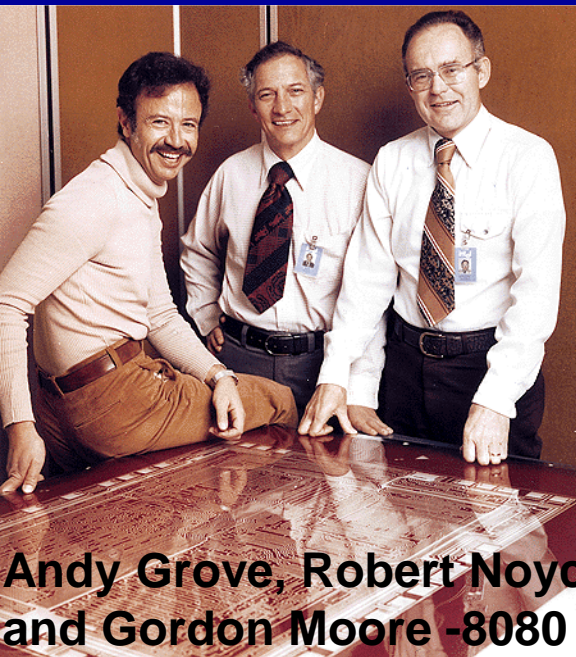


Nobel Price in Physics 2000

Herbert Kroemer - Growing of heterostructures
Zhores Alferov - Semiconductor laser based on heterostructures
Jack S. Kilby - Invention of the IC



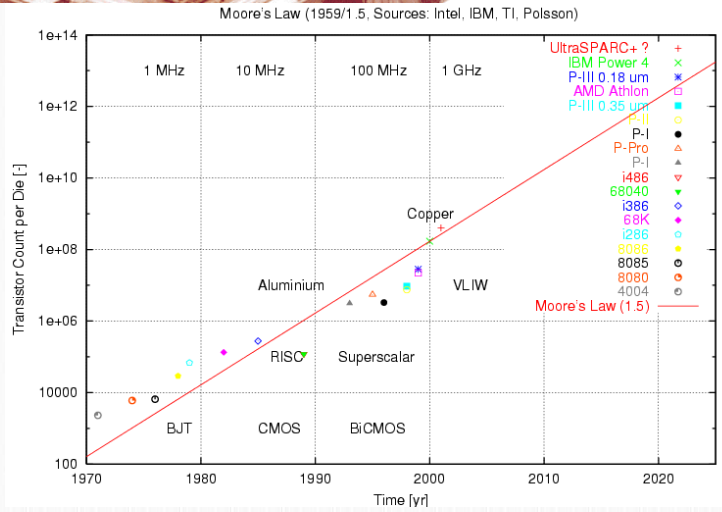
Semiconductor Road Map / Moore's law



Andy Grove, Robert Noyce and Gordon Moore -8080 mp

In 1965, his prediction, popularly known as Moore's Law, states that the number of transistors on a chip will double about every two years.

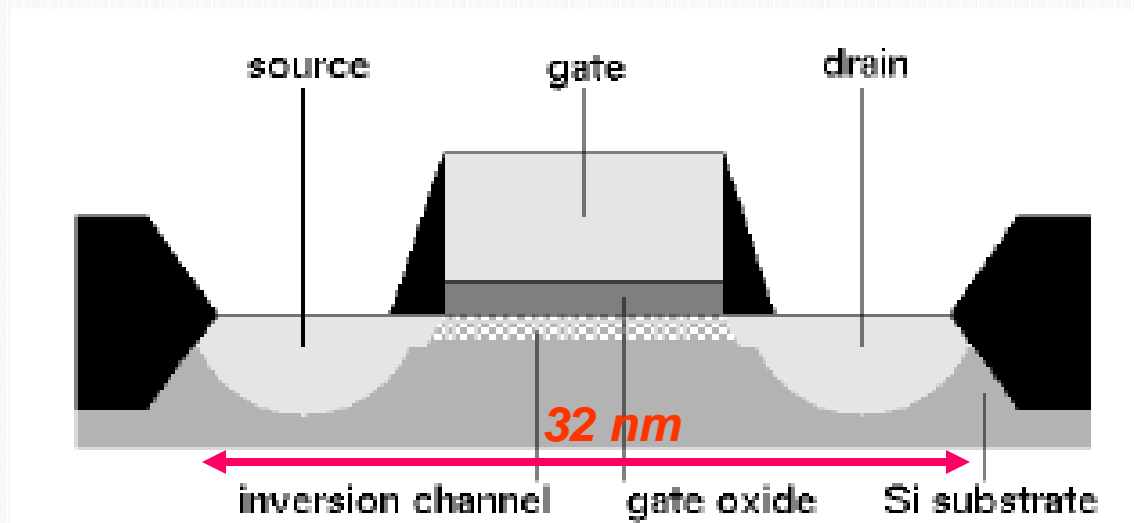
Has kept that pace for nearly 50 years, continues to be guiding principle of the semiconductor industries.



As the process shrink, the wasted energy becomes a major problem and results in a less efficient system

Hafnium-based high-k metal gate used in production today

Transistor - FET



32nm silicon technology

Intel® Itanium® processors codenamed Tukwila

1.9 billion transistor in a single die

Source : Intel corp

91



FET

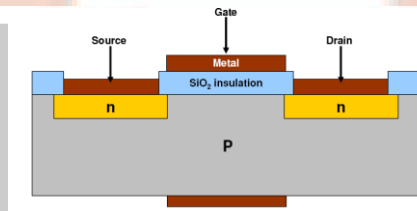
$$V_G > 0$$

Depletion of carriers,
conductance decreases

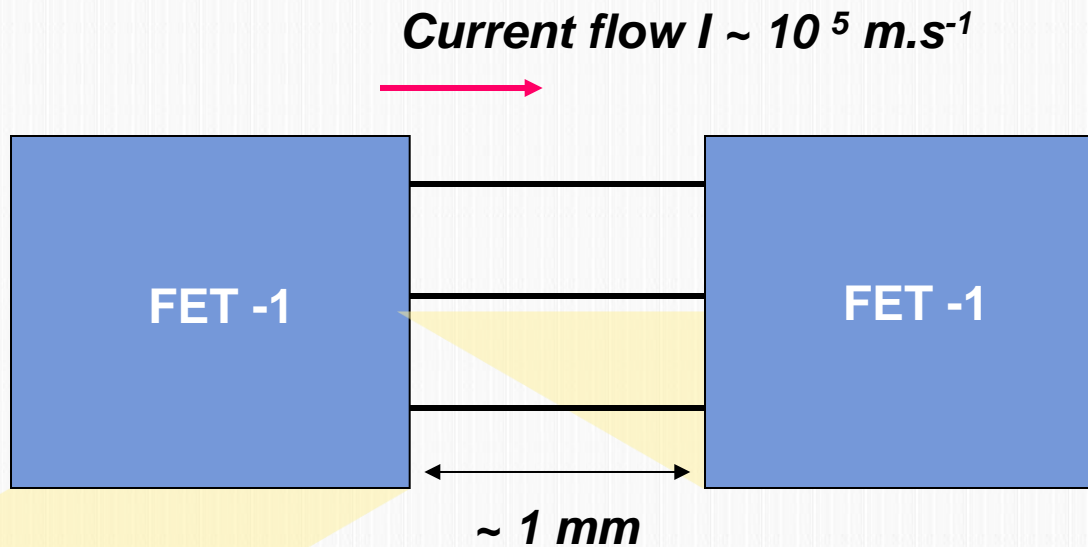


$$V_G < 0$$

Accumulation of carriers,
conductance increases



MINIATURIZATION



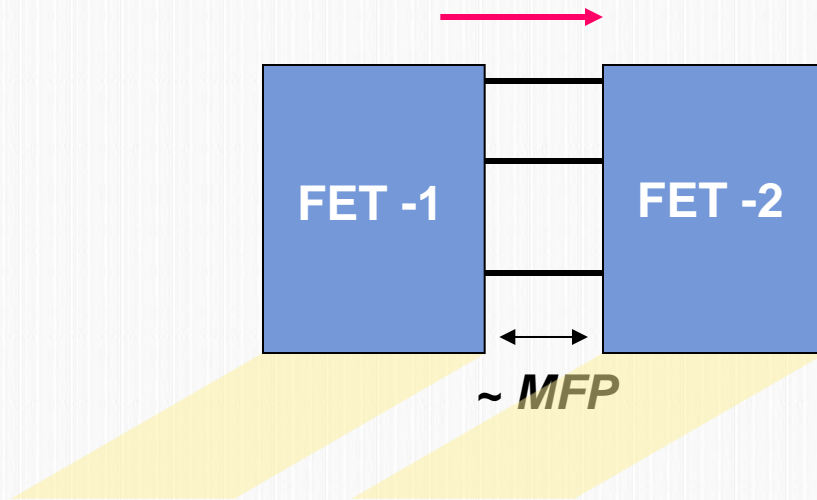
FETs connected by $\sim 1 \text{ mm}$ can communicate with each other at a rate of $\sim 10 \text{ GHz}$.

Higher speeds can be achieved by

1. increasing the mobility of the electrons and
2. decreasing the device size and separation

MINIATURIZATION

Current flow $I \sim 1.4 * 10^6 \text{ m.s}^{-1}$

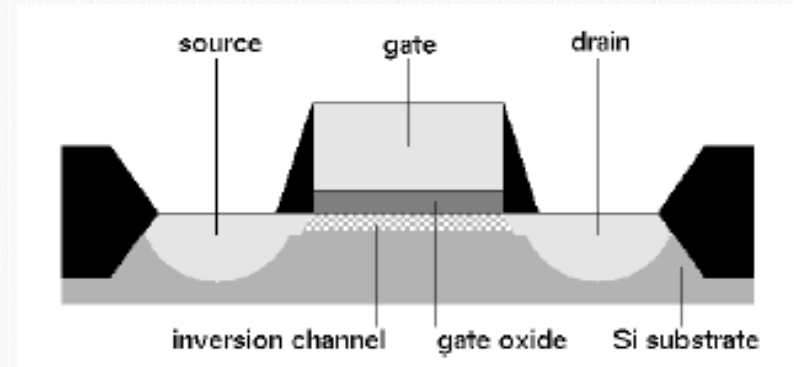


FETs are held together than mean free path, the processor speed can be increased two orders of magnitude, as the carriers are traveling at the Fermi velocity

At this length scale, the phase coherence of the conduction electrons causing quantum interference effects and conductance fluctuations, and capacitive effects causing Coloumb Blockade.

Fundamental Limit – tunneling process

Gate dielectrics (1.1 nm for 45 nm technology node) have already been reduced to a thickness in which tunnelling processes take place and the device voltage cannot be reduced as quickly as the transistor dimensions



Moore's law facing a critical challenge as the dimension reduces!



Need of alternate ?

We need a device that will assist in processing and transferring huge amounts of data, and also certain that computer and hence

NANOELECTRONICS!

will be essential in developing Genetic Age!.



Is Nano new to Indian Community?



இந்தியர்களுக்கு பொதுவாகவே தங்கத்தின் மீது அதிகமாக காதல் உண்டு. உயிரினினும் மேலான காதலியை தங்கமே என்று அழைக்கும் காவிய வரிகளும் உயிருக்கு உயிரான குடும்ப வாரிசுகளான குழந்தைகளை பொன்மயமான நிறத்தில் தூரிகை கொண்டு வரையும் ஓவிய வரிகளும் இந்தியாவில் மட்டும் தான் காணலாம்.

தங்கத்தை அழகான ஆபரணங்களாக மட்டுமல்ல நாட்டின் பொருளாதார முதுகெலும்பாகவும் கொள்ள துவங்கியது இந்தியாவில் தான்.

இதனால் தான் இந்திய ரசவாதிகள் சுலபமாக தங்கம் மக்களுக்கு கிடைக்க இரும்பை பொன்னாக்கும் கலையில் விற்பன்னர்களாக திகழ்ந்தார்கள். தகரத்தை தங்கமாக்கும் கலையை அதிகமான நபர்களுக்கு அவர்கள் கற்று கொடுத்திருந்தால் இன்று உங்கள் வீட்டு குளியல் தொட்டியை கூட சிமெண்டால் செய்வதை விட மிக குறைந்த விலைக்கு தங்கத்தில் செய்து விடலாம்.

கிரேக்கத்திலிருந்து தேலியஸ், எம்மடாக்கிலிஸ், டிமாக் ரீட்டஸ் முதலிய அறிஞர்கள் இந்தியாவிற்கு வருகை தந்து இந்திய தத்துவ ஞானத்தையும், இந்திய விஞ்ஞான முறைகளையும் கற்று கிரேக்க நாடு முழுவதும் பரப்பியதாக பல கிரேக்க இலக்கியங்கள் அழுத்தி சொல்லுகின்றன. மேலும் கி.மு. 327 க்கு பிறகு அதாவது அலெக்சாண்டரின் இந்திய படையெடுப்பிற்கு பிறகு இந்திய அறிவுத் துறைகள் மேலை நாடு முழுவதும் பரவியது எனலாம்.

கி.பி. ஏழாம் நூற்றாண்டிற்கு பிறகு அரேபியர்களின் எழுச்சி கிரேக்க மற்றும் எகிப்தில் ஏற்பட்ட பிறகு இந்திய ரசாயண அறிவை அரபுக்களும் பயன்படுத்த துவங்கினர். ஹரூன் என்ற அரபு கலிபாவின் உத்தரவுப்படி சரக சம்ஹீதை, சுசுருத சம்ஹீதை, பதம், அஸங்கா, நிதான அஸ்டாங்கா போன்ற வடமொழி ரசாயண நூல்கள் அரபு மொழியில் பெயர்த்து எழுதப்பட்டது. அல்பெருனி என்ற இஸ்லாமிய அறிஞர் இந்த நூல்களை அரபு மொழியில் எழுதியுள்ளார்.

தங்கம் செய்வதில் மட்டும் இந்திய ரசவாதிகளின் கவனம் இருந்தது என்று சொல்லி விட முடியாது. மனிதர்களை தாக்கும் பலவித நோய்களை விரட்டி அடிப்பதற்கும் ரசாயண அறிவை பயன்படுத்தினர். உயிர்காக்கும் மருந்து பலவற்றை பாதரசம், செம்பு, இரும்பு போன்ற உலோகங்களை கலந்து செய்தனர். மருந்தின் மூலப்பொருட்களை அப்படியே பயன்படுத்தும் போது அதன் வேகம் மட்டு பட்டுத் தான் இருக்கும். அதே வேளை உலோகங்களை கரையும் பொருளாக புடம் போட்டு மருந்தில் கலக்கும் போது அதன் வீரியம் பல மடங்கு அதிகக்கிறது. ஆயுர்வேத மருந்துகளில் சாராயம், கஞ்சா போன்றவைகள் எந்தளவு பயன்படுத்தப்படுகிறதோ அந்தளவு உலோகங்களையும் ரசவாதிகள் பயன்படுத்தி இருக்கிறார்கள். இன்றும் அந்த முறையில் தான் ஆயுர்வேத மருந்துகள் பல உருவாக்கப்படுகிறது.

இன்னும் ஒரு உண்மையை இந்த இடத்தில் சொன்னால் நன்றாக இருக்கும் என்று நினைக்கிறேன். இன்று ஐரோப்பிய நாடுகள் ரசாயண துறையில் பெற்றிருக்கும் வளர்ச்சிகள் அனைத்திற்கும் இந்தியா தான் மூல காரணம் என்றால் அது மிகைப்படுத்தி கூறியதாக இருக்காது.

Is Nanotechnology really new?

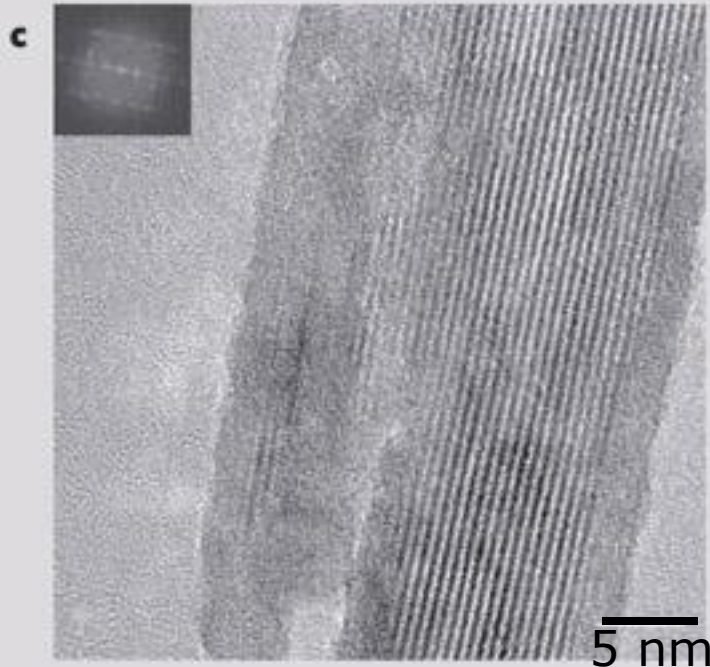
- *“Moses took the [golden] calf and burned it in the fire; then he ground it to powder, scattered it on the water and made the Israelites drink it.” Exodus 32:20*
- Gold nanoparticle can be suspended in water to make a colloidal gold, used for centuries as a medical treatment that reportedly *cleared the mind, increased intelligence and will power, and balanced the emotions.*
- Is Moses Father of Nanotechnology?



Is Nanotechnology really new?



During the middle ages, the Muslims who fought crusaders with swords of Damascus steel had a high-tech edge - carbon nanotubes and nanowires in their sabres. Damascus sabres were forged from Indian steel called *wootz*. It is likely that the sophisticated process of forging and annealing the steel formed the nanotubes and the nanowires, and could explain the amazing mechanical properties of the swords



TEM image of
cementite
nanowires

Nature, vol. 444, p 286

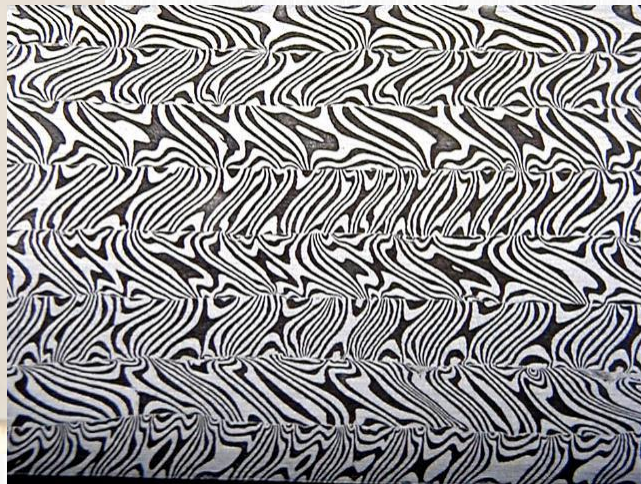
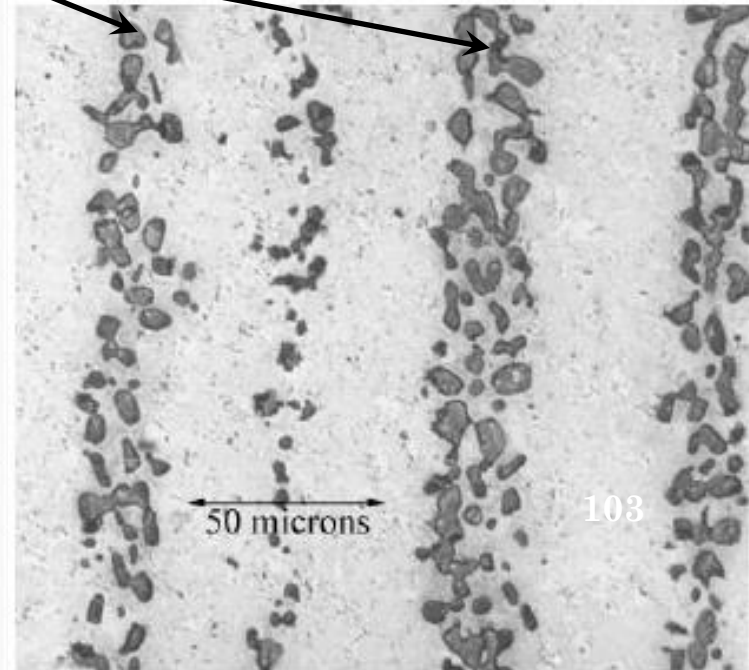
Damascus Steel

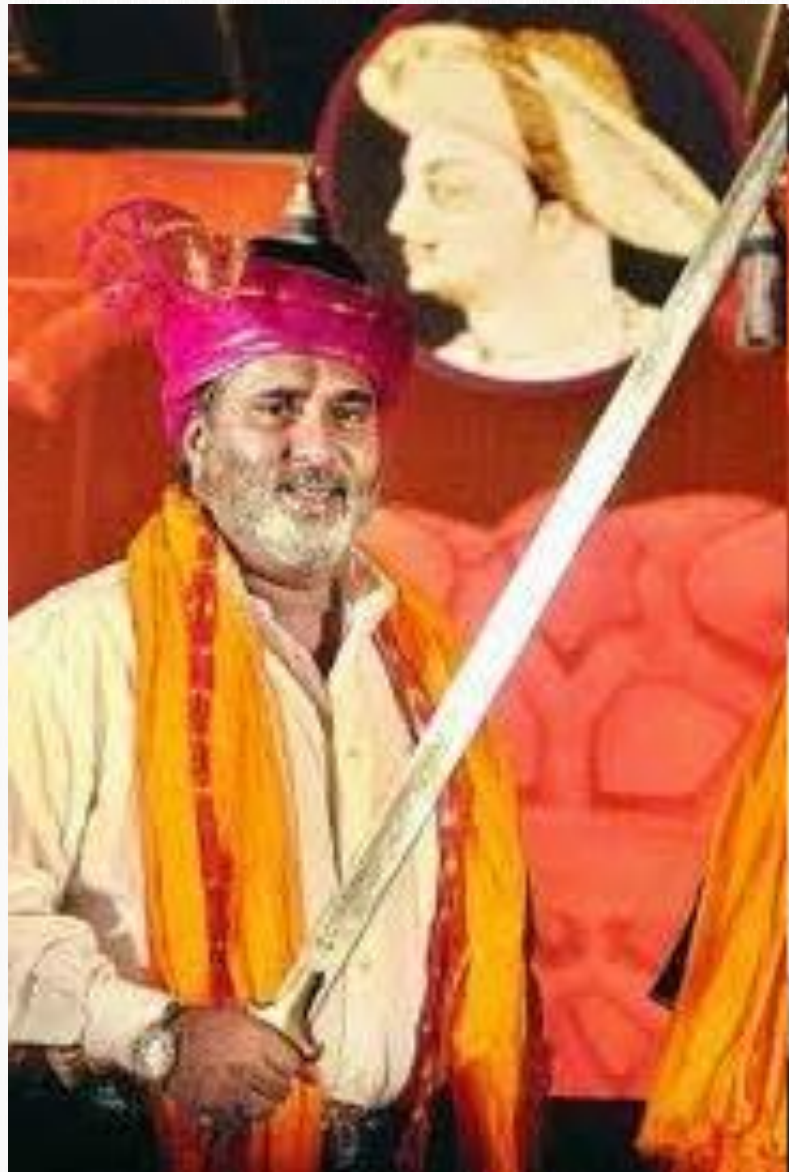


Damascus blade showing the Damascene surface pattern containing a combined Mohammed ladder and rose pattern

<http://www.tms.org/pubs/journals/JOM/9809/Verhoeven-9809.html>

Cementite bands







அருள்மிகு தண்டாயுதபாணிகளாய் திருக்கோயில், பழனி.

திருக்குட நன்னீராட்டுப் பெருவிழா - 27-6-1988

போகர்

தவயோக அழ்ந்றலால் அணிமா, மசிமா, இலகுமா, கரிமா, பிராப்தி, வசுத்தவம், பிராகாமியம், ஈசத்துவம் எனப்படும் அட்டவ சித்திகளைப் பெற்றவர்கள் சித்தர்கள். மருத்துவம், மந்திரம், சோதிடம், வேத்யுணர்வு ஆகிய துறைகளில் இவர்கள் சிறந்து விளங்கினர். நவநாச சித்தர்கள் பதினென் சித்தர்கள் எனப்படும் இவர்கள் தமிழ்நாட்டில் வாழ்ந்தவரேயாம். முவர், காலாங்கி, போகர், கோங்கணர், கோரக்கர் ஆகியோர் குறிப்பிடத்தக்கவர். மனிதகுலநன்மறும் நாட்டம் கொண்டு தொண்டு புரிந்த இச் சித்தர்கள் நாட்டின் தம் நன்மதிப்பைப் பெற்றிருந்தனர். சித்தர் பாடல்கள் தத்துவக் களஞ்சியங்களை உண்டாக்கண்புகிறது.

திருத்தி தேவரே பல்வகைப் பிறப்பினால் பின்பு போகராகப் பூமியில் தொன்றினார் என்பார். இவரது காலம் 5000 ஆண்டுகட்கு முன்னதாகலாம். போகர் ஏழாயிரம், போகர் அனாறு எனப் பெறும் மருத்துவ, நாச நூல்கள் போகரால் எழுதப்பட்டவை. வானவழியில் சீனம், உரோமாபுரி, மக்கா, மதினா ஆகிய இடங்களுக்குச் சென்று தம் சீடர் பூமியாணியுடன் தாயகம் திரும்பினார் போகர் போகம், மருத்துவம், கிரகவாதம், காயகற்பம், களிநம் போன்ற மற்றும் இவர் சிறந்து விளங்கினார். தம் சீடருடன் இறுதிக் காலத்தில் ஐயிந்தமத்தில் தங்கிவிட்ட இவர், ஐயி மலையில்மேல் தாம் அமைத்த திருக்கோயிலின் கண், நவாயுளைக் கட்டிட்டுக் கொள்ளிடு தண்டாயுதபாணி கவாயியின் அருள் திருமேனியை திறுவினார். பழனிவாண்ட வர் வாயும் இம்முற்றும் அமைக்கப்பெறும் ஆண்டின் ஊர்கரத்தில் உண்டாம் நவாயுறத்தில் சி. ஊரைக் கருதப்படுகிறது. பழனிவாண்டவரின் திருமேனியில் பட்டுவரும் விழுதி, பால், சந்தனம், தேர், மஞ்சளிலும் குறியிய பொதுகன் அமைந்தும் மக்களின் உபதனை, உண்டின் பிறவிப்பின் திக்கும் அருமறந்தாய் விளங்குகின்றன. மலைக்கோயில் உட்பிரயாந தெருவெந்திருமலையில் போகர் சத்திர் உள்வது. இதுவே போகர் விவரளி அமைத்த இடம். போகர் வழிபட்ட அருள்மிகு படைகவர் அம்மை, யுகநலிங்கம் இக்கு இன்றும் பூமியில் உண்டான. இச்சுற்றியிலிருந்து தண்டாயுதபாணி களாய் திருவடி நிலைக்கு ஒரு கரங்கவழி உள்ளது. கடைசியாக இதனுட் சென்ற போகர் திருமலையின் அதுனுள் அமைந்துவிட்டார் என்பார்.

மக்கள் அனைவரும் தாம் பெற வேண்டும் என்ற நோக்குடன் நவாயுளைக் கட்டி, ஊர் அரிதியி முயன்று அருள்மிகு தண்டாயுதபாணி கவாயியை திறுவிபு போக சித்தர் தம் அருள் திறத்தைப் போற்றுவோமாக.

1. Avarai, Chittamurutti - With this fuels they will heat for disease caused by heat.
2. Usil, Ilandai - By heating with this fuels, they cured discapes of eye, nose, ear and feet.
3. Iluppai, Tamarind - For oils for external use.
4. Vembu (Neem), Pooarasu, Arasu - for diseases of Vadha.
5. Nuna, Vanni, Mavilangam - for Vadha diseases external and internal.
6. Nelli (Amla), Vembu (Neem), Vila for Pitha ills.
7. Usil, Vel, Konrai, Vengai; for Phlegm.
8. Panai (Palm), Thennai (coconut), Vembu (Neem); for all medicines which contain Rasa.
9. Vel, Vengai; for medicines which contain iron.

2. After heating with the obove 9 types of fuel they will filter 9 times.

1. Excrement of Kadai 1
2. " Kowdri 3
3. " Kukkudam 10
4. " Varaham 50
5. " Peacock 100
6. " Elephant 1000
7. " Manal (sand) 90
8. Earth 4 finger measure
9. Garm 800

Which one are actual nano-products?



Sporting Goods

Our name says it all...
We Are Sports.

A collection of Rawlings sports equipment including a baseball glove, a basketball, a football, and a baseball bat.

Which one are actual nano-products?



Here they are!



Nano-products



Display Screens
Motorola (NTs)



Cars - Hummer
GM (Nanocomposites)



Nano SilverSeal
Refrigerator
Samsung (nanoparticle-coated)



Tennis Rackets
Wilson (C fibers)

Nano-Products on the Market Now

Nano-products



Shemen Industries
canola oil by NutraLease, an
Israeli startup, using 30 nm
capsules



Nano-Care fabric
wrinkle-resistant, stain-repellent
(Eddie Bauer, Lee, Old Navy, Tiger
Bass, Nike)

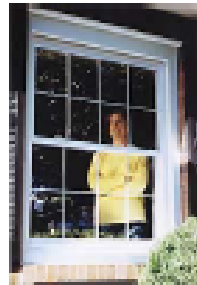
**Superhydrophobic nanoscale
coating applied to fabric**



**Clay
nanocomposite
barrier coating**



Plenitude Revitalift
Loreal



SunClean self-
cleaning windows
(Photocatalytic coating)



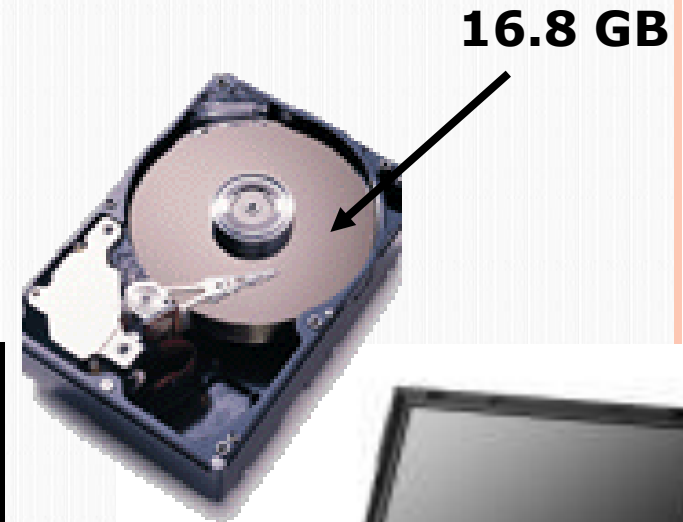
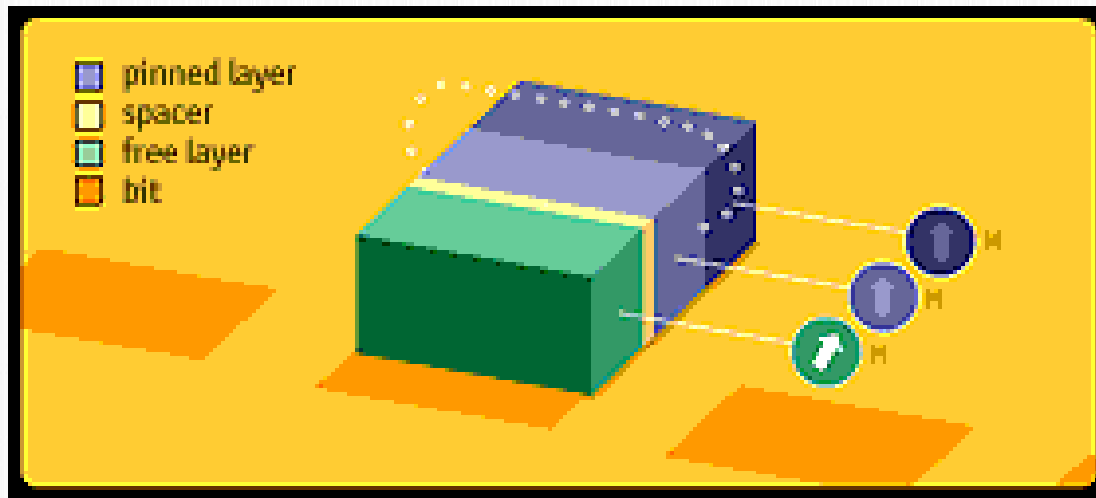
LAUFEN
bathrooms

Laufen Mylife floor-standing
bidet with Wondergliss
(Superhydrophobic coating)

Nanodevices - Magnetic Storage

The hard drive in your computer uses a nanotechnology innovation called giant magnetoresistance.

Giant magnetoresistance is an effect where small magnetic fields can be detected as a change in resistance.

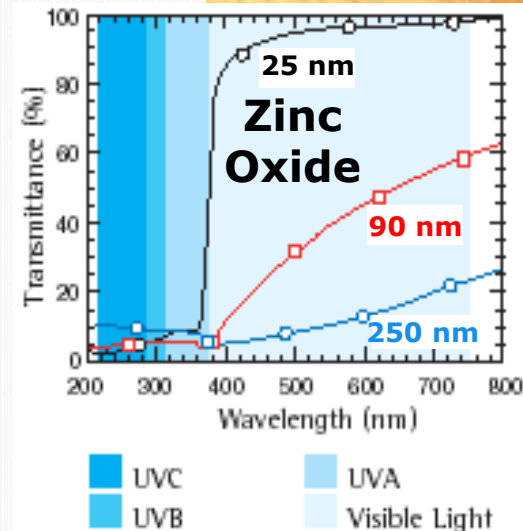
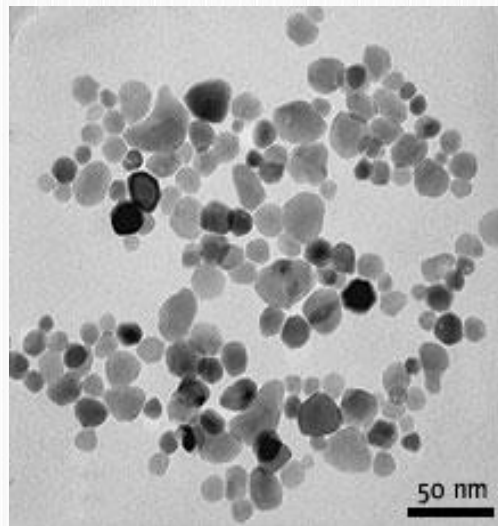


Nanomaterials - UV Protection



**Small =
Transparent**

**Advanced Powder
Technology Pty Ltd**



Nanomaterials - Catalysis

Gold nanoparticles are used to make bathrooms smell better in Japan.

Gold nanoparticles can turn smelly amines into odorless nitrates when they are put on metal oxide surfaces.



What is Nanotechnology?

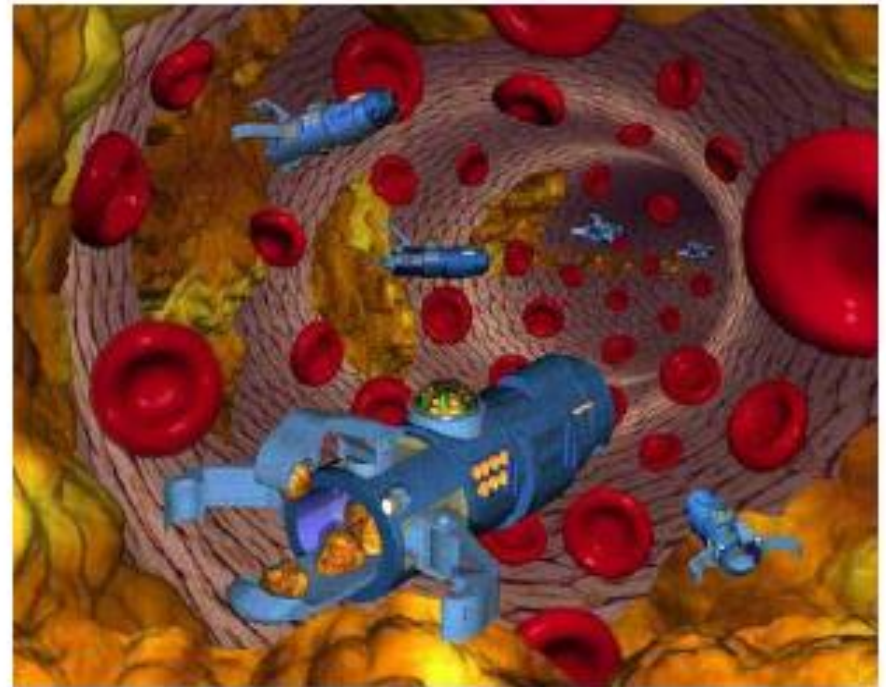
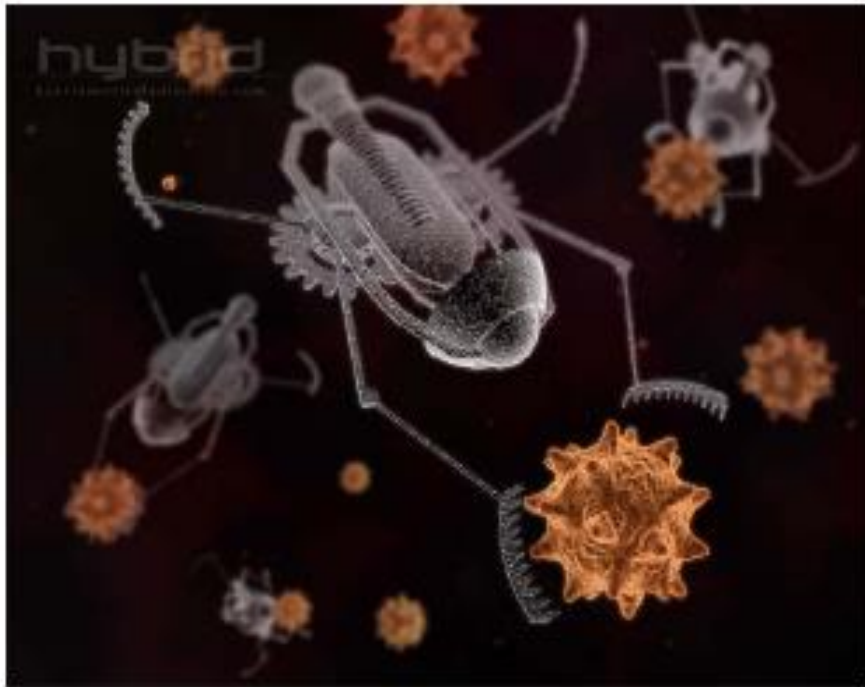


Tiny machines in
your body curing
cancer?

[http://smalley.rice.edu/emplibrary/S
A285-76.pdf](http://smalley.rice.edu/emplibrary/S A285-76.pdf)

114

Injectable Nanobots?



Composites: Definitions and Examples

- Mixing two or more chemically dissimilar materials
- The goal is to achieve properties that are otherwise unreachable in individual components
- Some advantages: High strength/light weight, low cost, environmentally resistant, electrically and thermally conductive
- Natural Composites:
 - Wood: mixture of flexible cellulose fibers and stiffer lignin
 - Bone: mixture of soft collagen (protein) and brittle apatite (mineral)

Composite Examples



Bontrager's Race XXX Lite Carbon-Fiber Fork
<http://pedpow.com/page.cfm?pageID=84>

Braided and unidirectional glass and carbon fibers are used to produce forks with different stiffness

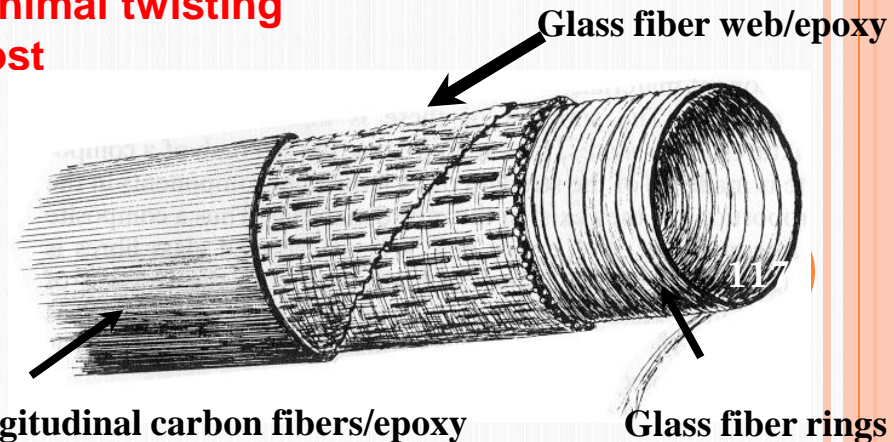
- High Strength**
- Weight Reduction**
- Design Flexibility**
- Cost Performance**

Pole Image Courtesy of K.E. Easterling
<http://www.tms.org/pubs/journals/JOM/9702/Froes-9702.html>



Photo by Matthias Schimmelpfennig
http://www.olympicsports.org.uk/2007_05_01_archive.html

- Lightweight**
- Buckling resistance**
- Strong**
- Minimal twisting**
- Cost**
- low density**
- stiffness**
- yield strength**





Applications of III-Nitrides



LED TRAFFIC SIGNALS



- High Reliability
- Low Maintenance
- Low Operating Cost
- Long Operating Life
- Statutory Approval in SA
- Automatic Night-time Dimming
- 230 Volt and 10 Volt AC options
- Full Aspect, Arrow and Pedestrian units
- Compatible with Standard Signal Heads

Applications of GaN nanostructures

